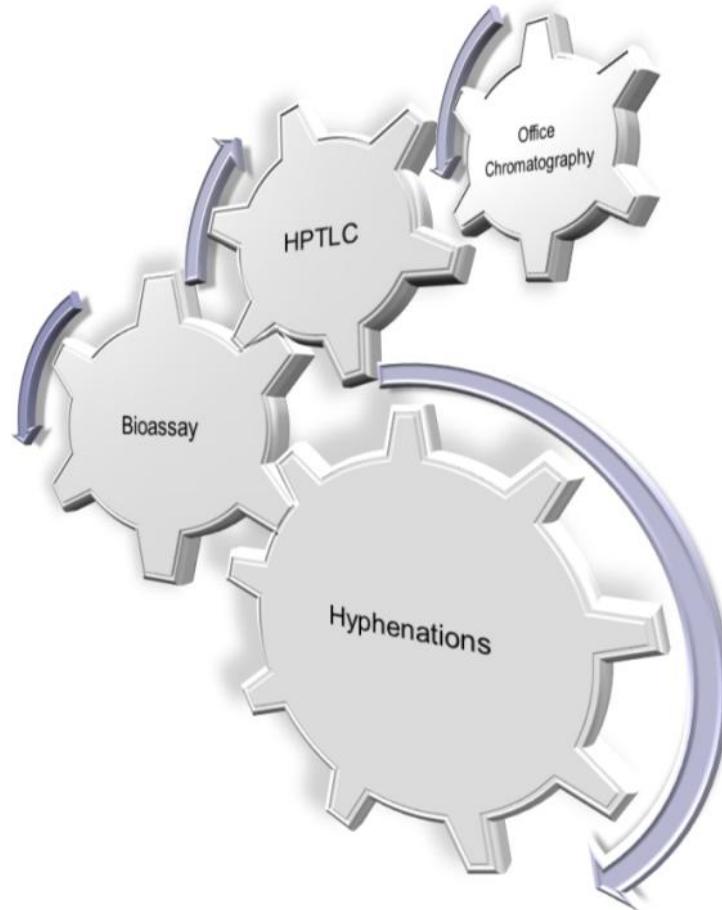
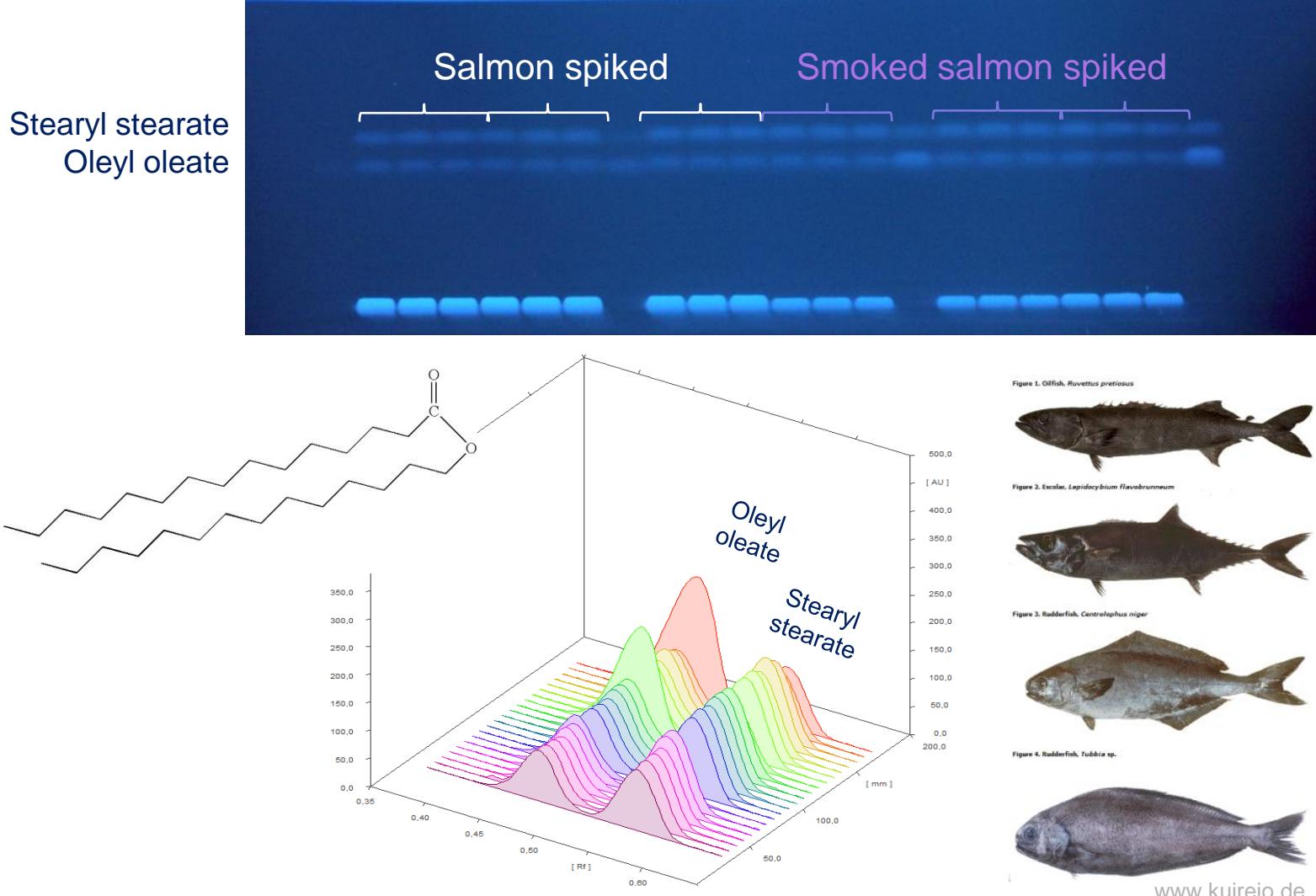


# Overview on the power of hyphenated HPTLC analysis of food and herbs

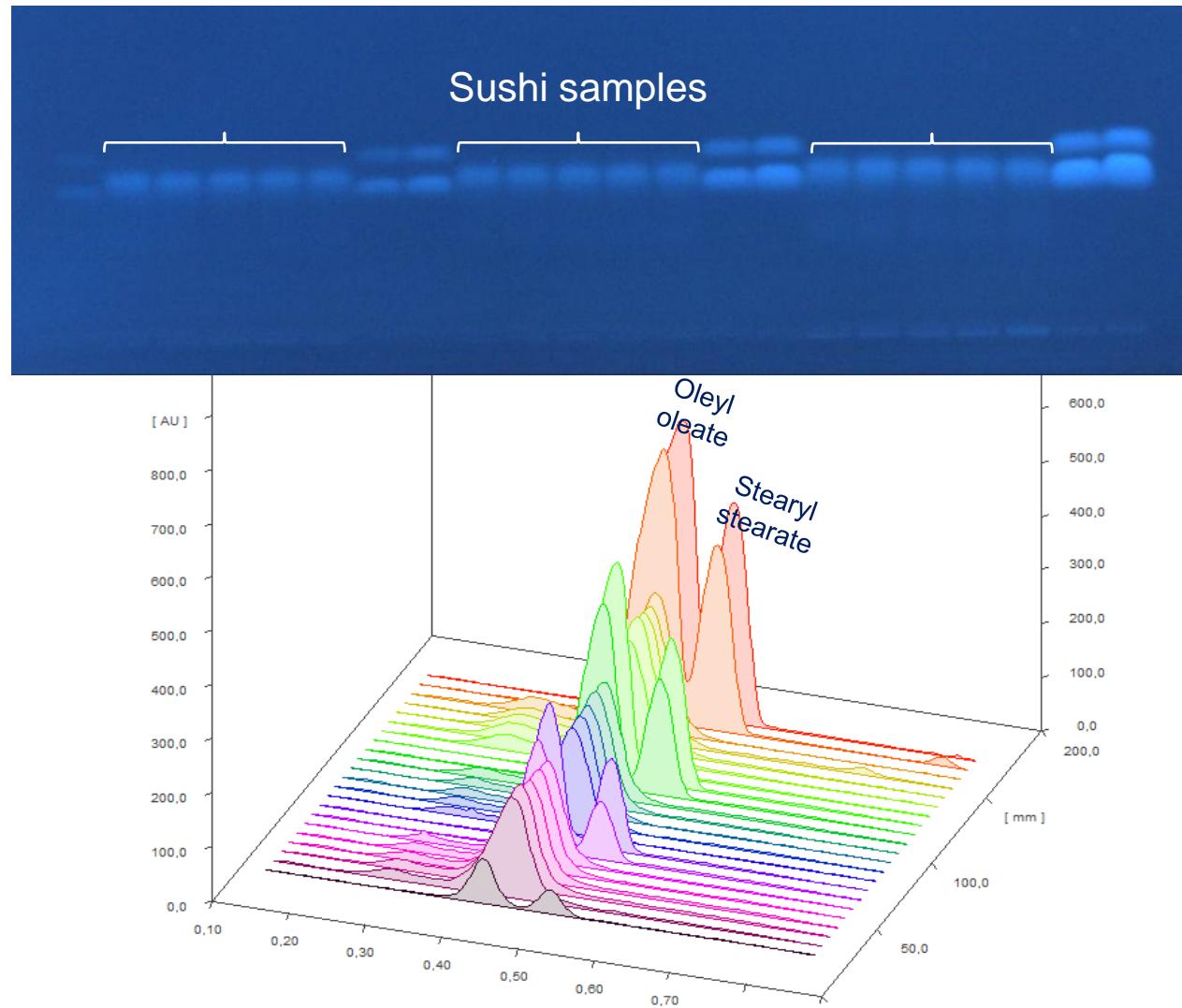


Gertrud Morlock, Chair of Food Science  
 Justus Liebig University Giessen

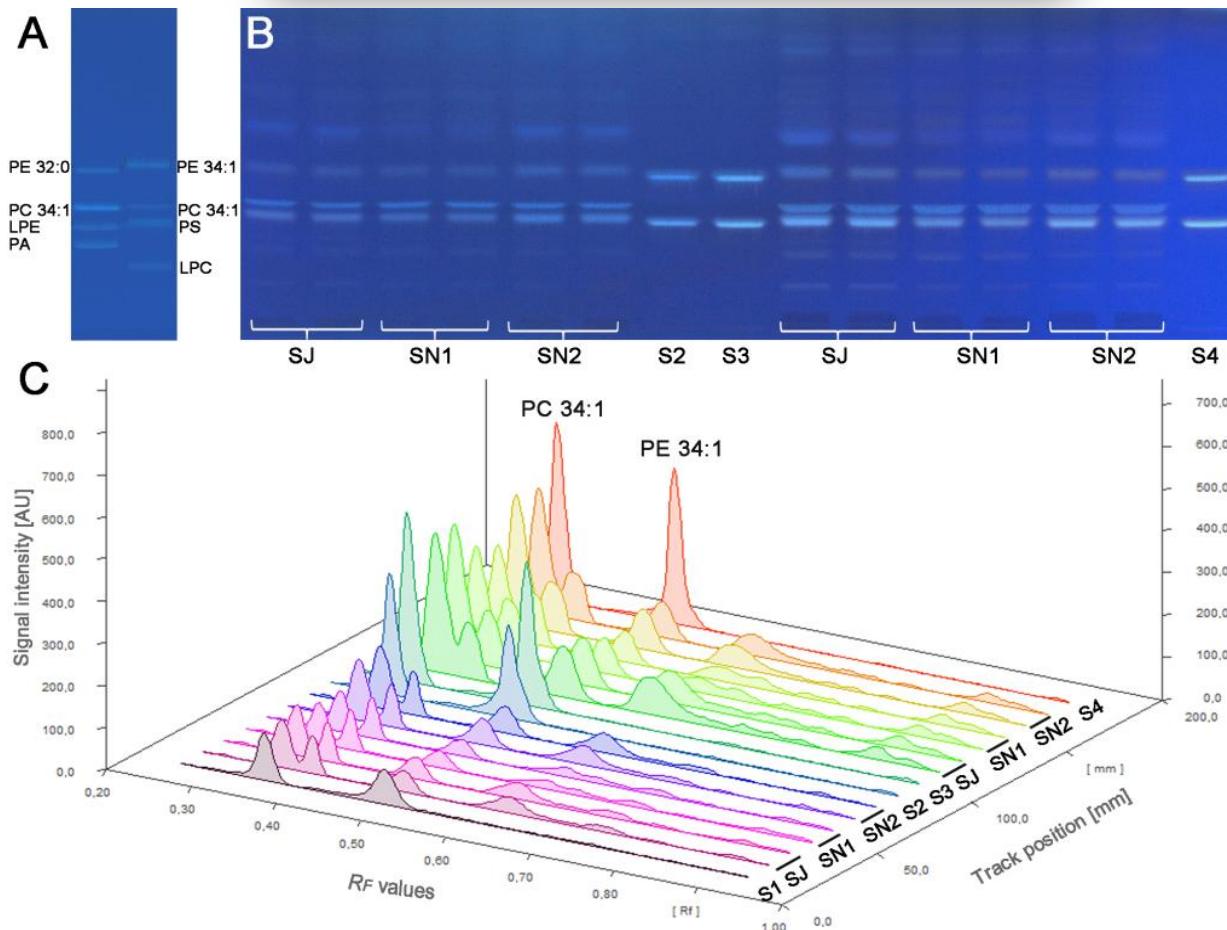
# Analysis of wax ester in fish (*Gymnophylidae*)



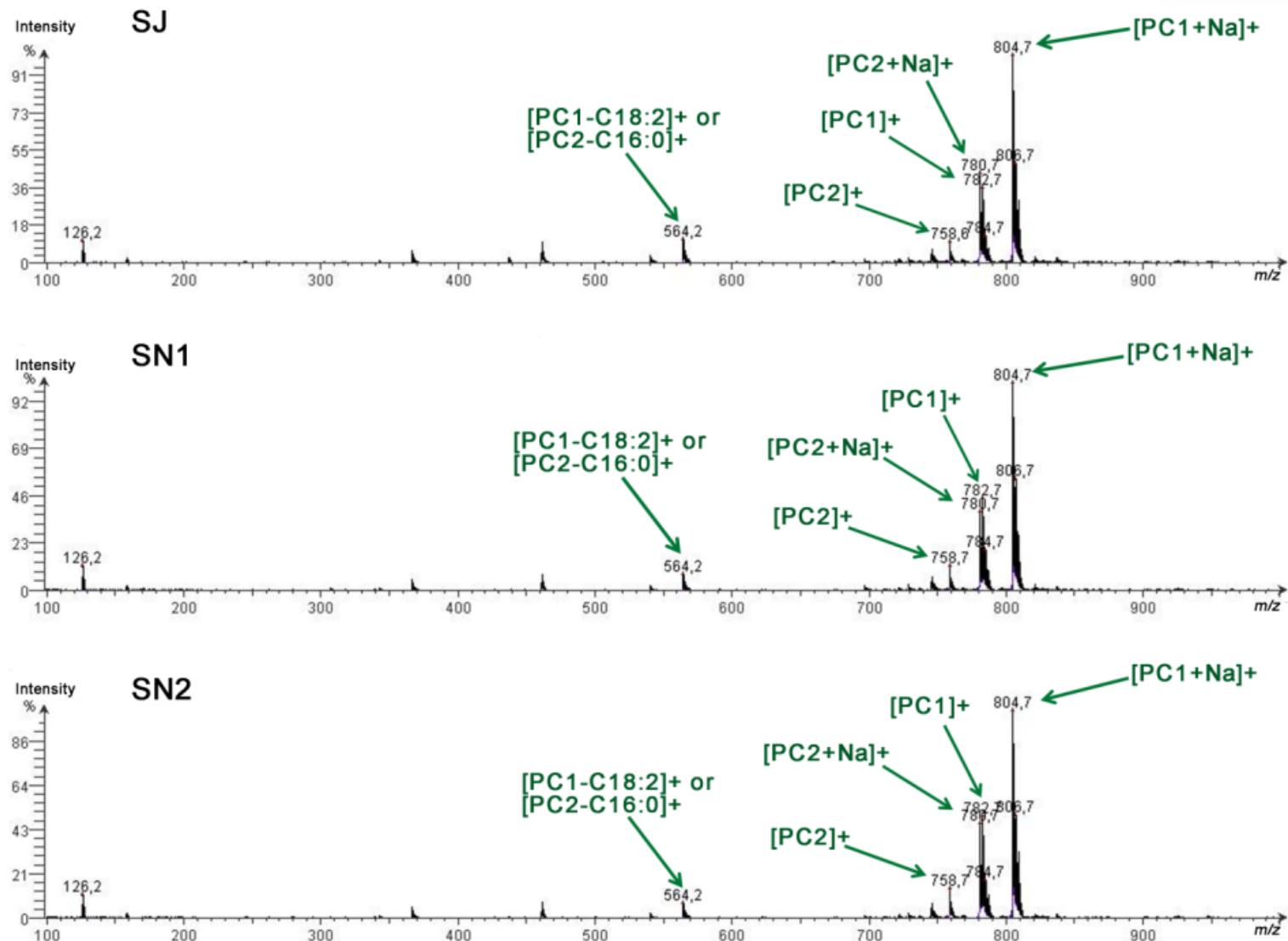
# Analysis of wax ester in fish (*Gymnophylidae*)



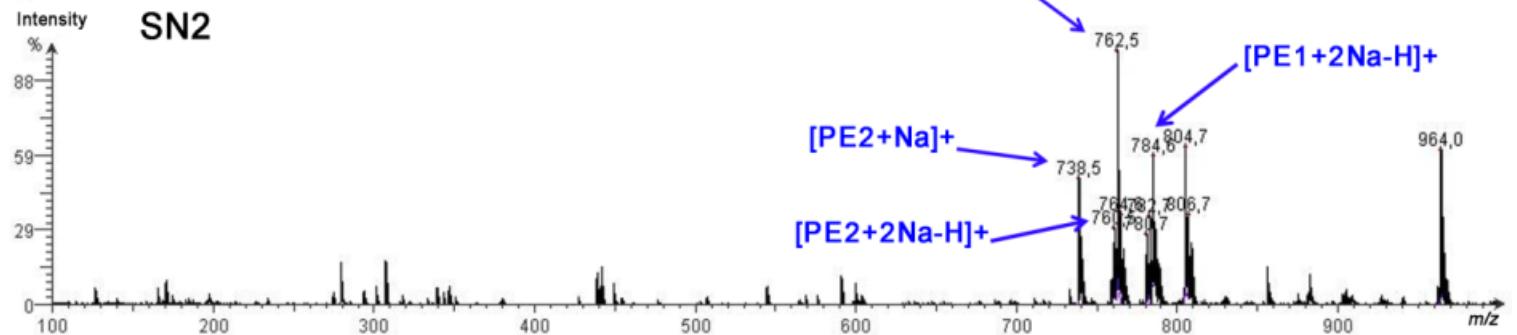
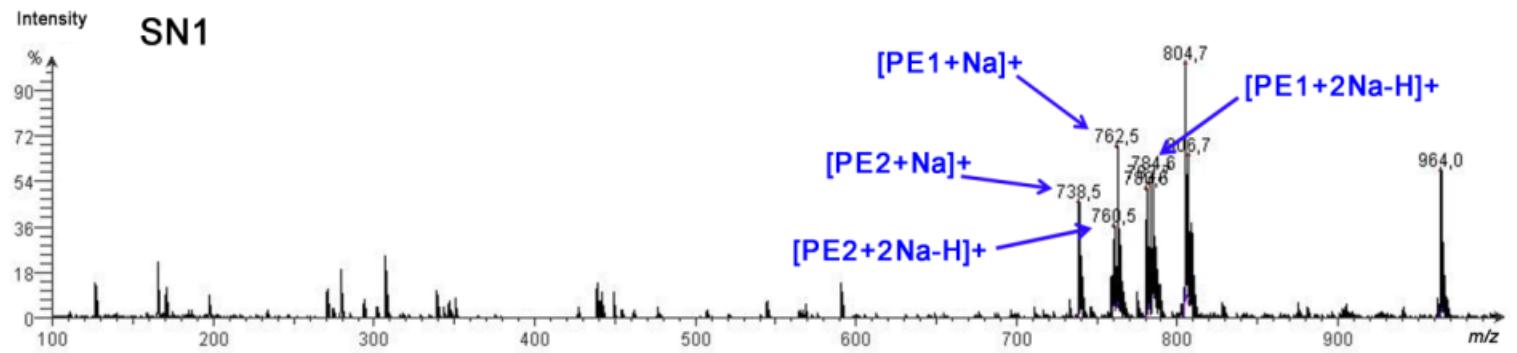
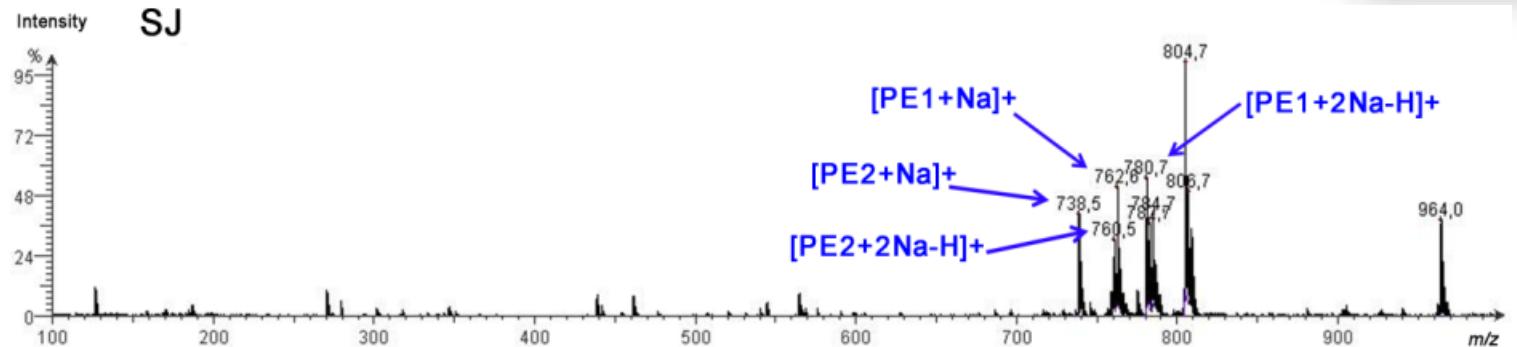
# Analysis of phospholipids in lecithins



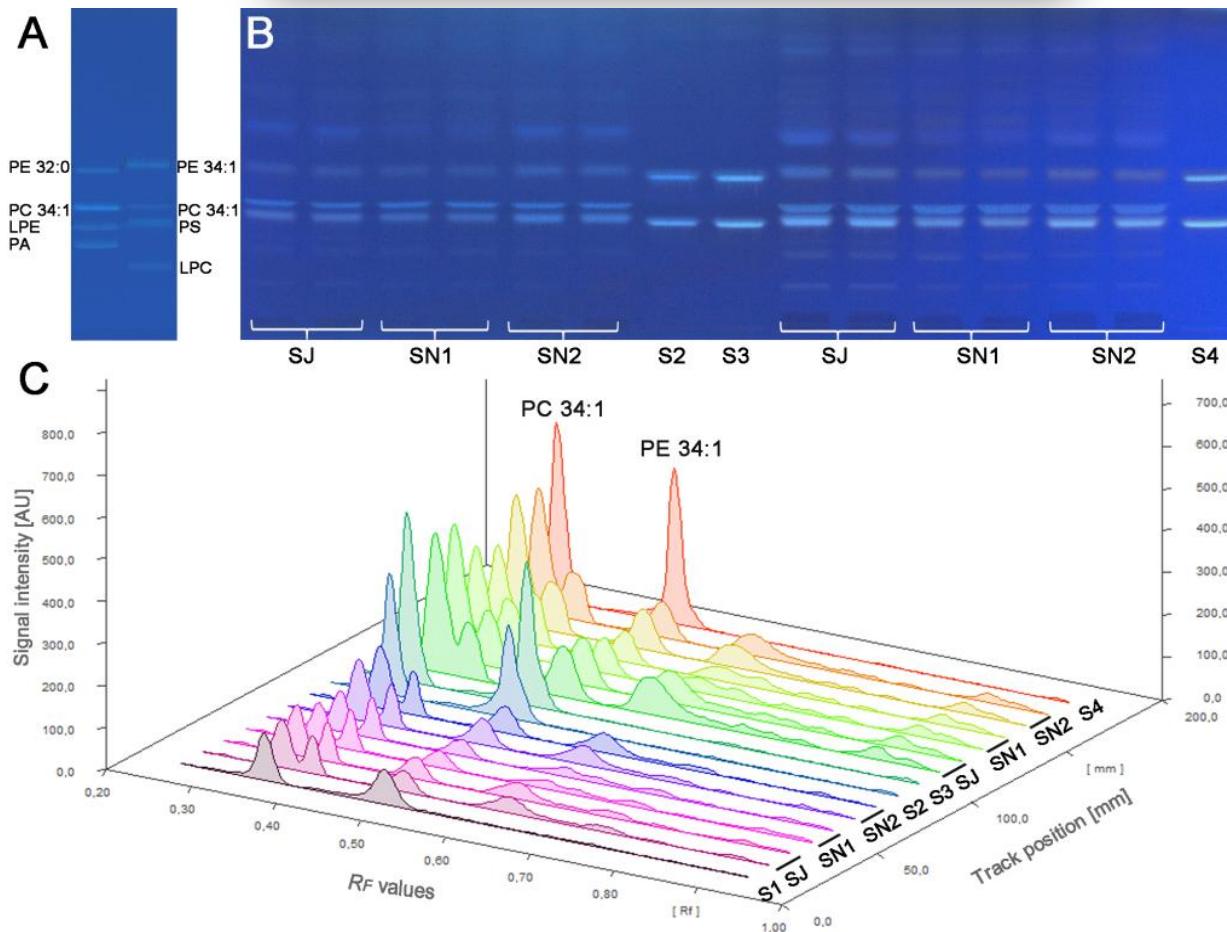
# Characterization: soy bean vs. sunflower lecithin



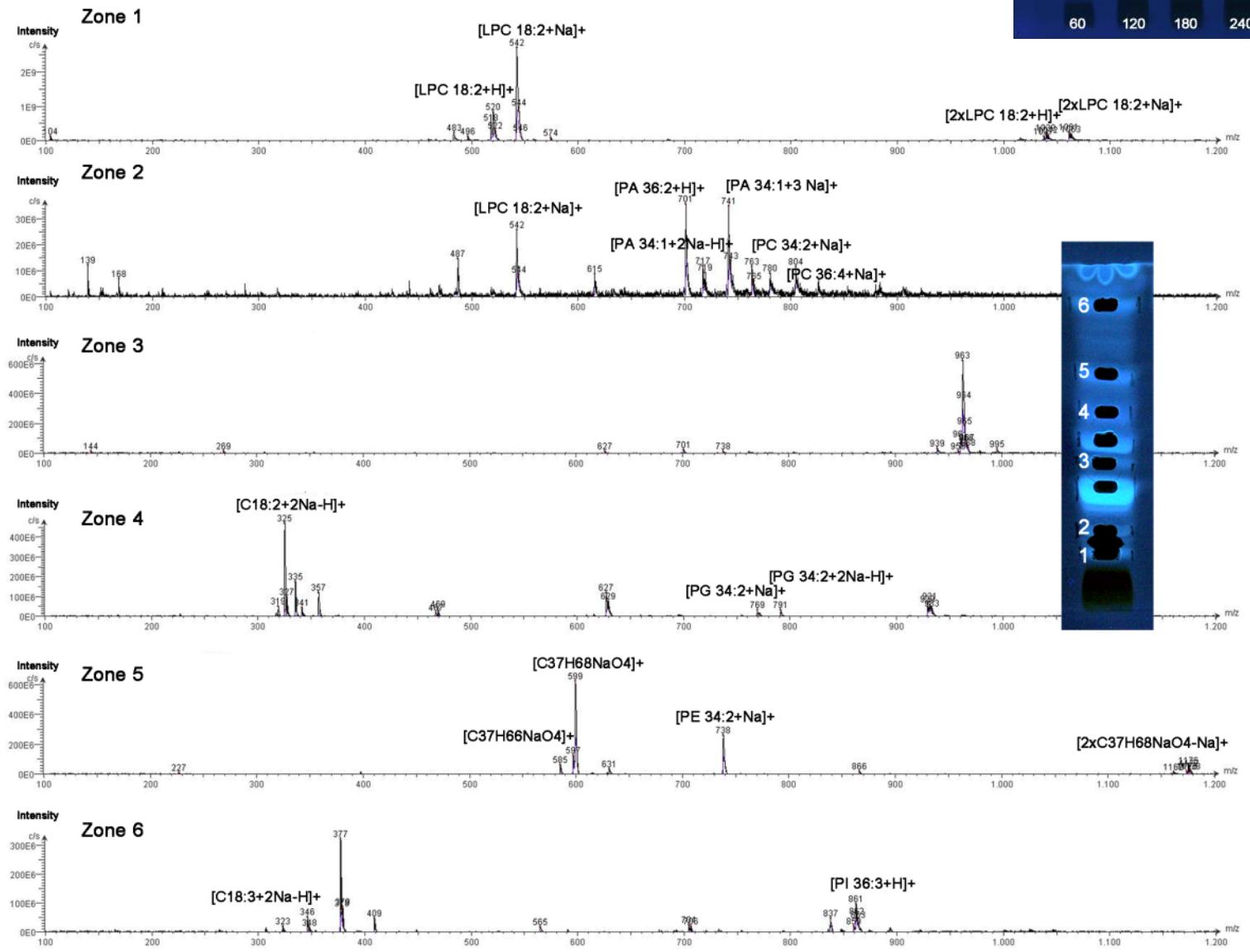
# Characterization: soy bean vs. sunflower lecithin



# Analysis of phospholipids in lecithins

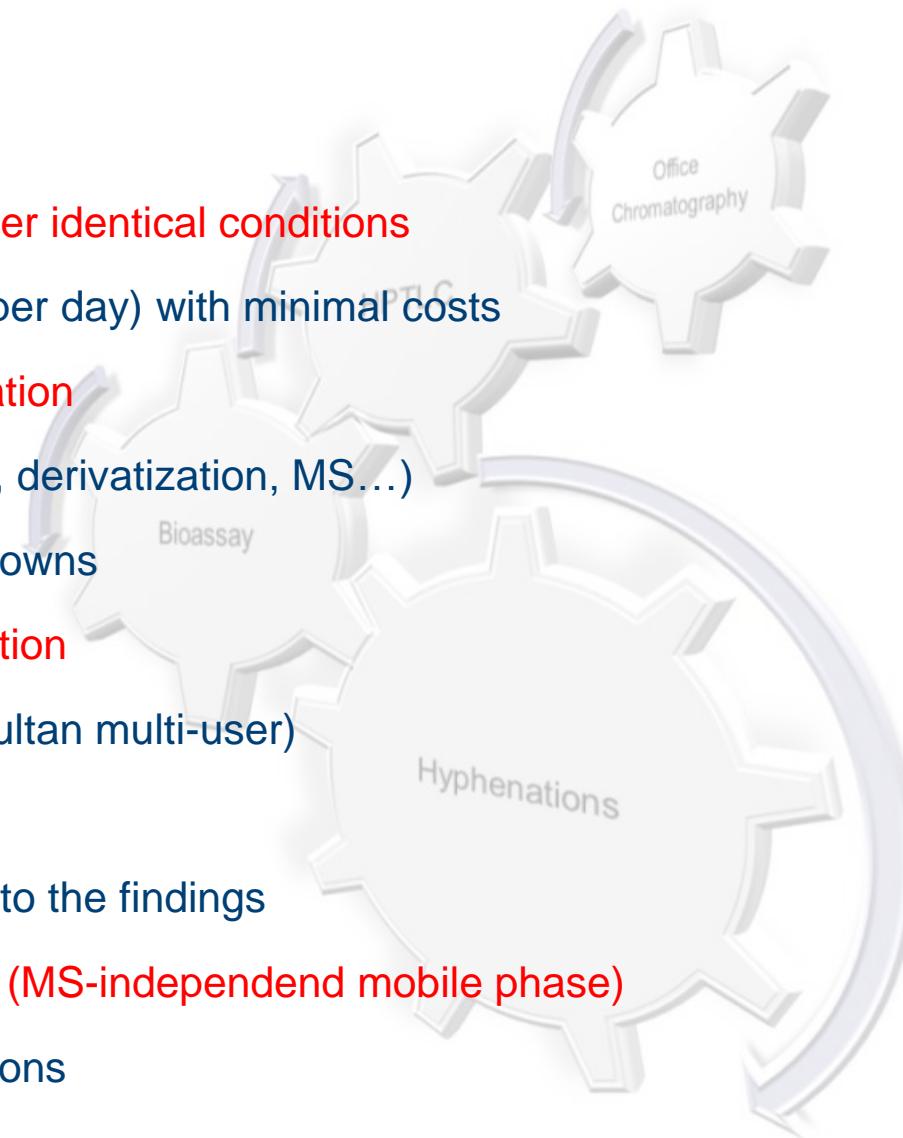


# Minor phospholipids?

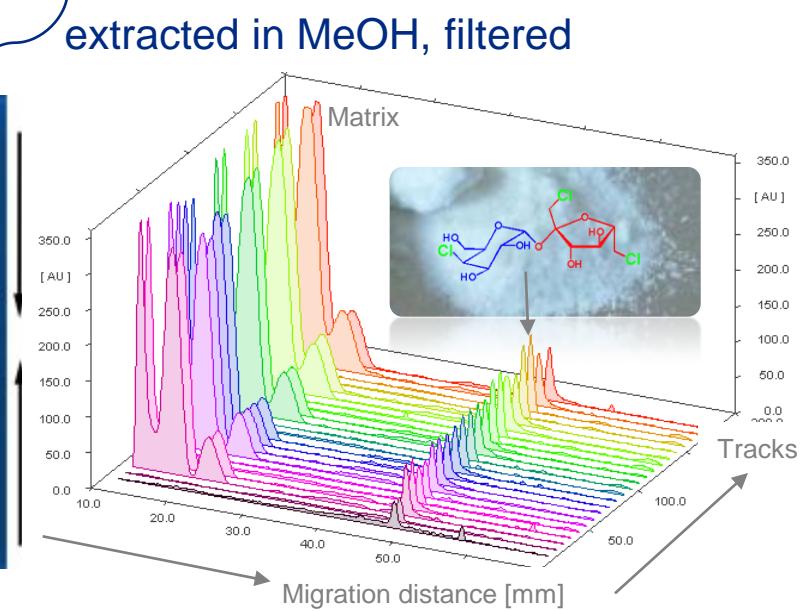
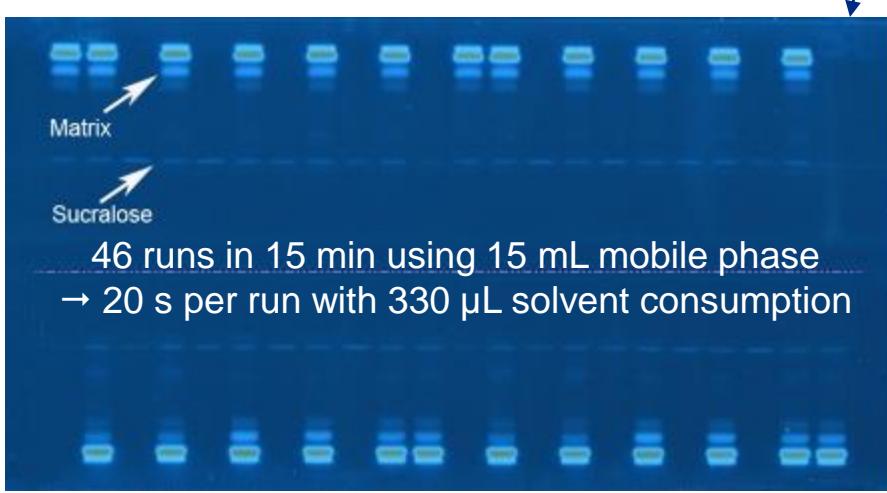


# The power of HPTLC

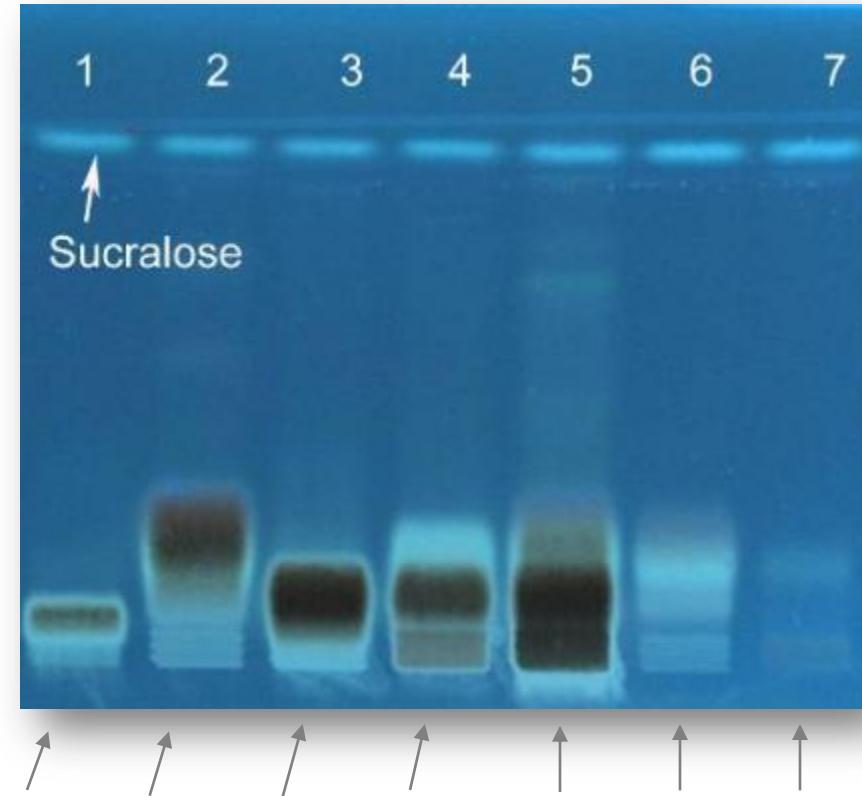
1. Reduced sample preparation
2. Matrix-tolerant method
3. Parallel chromatography under identical conditions
4. High throughput (1000 runs per day) with minimal costs
5. Selective, simultan derivatization
6. Multi-detection (UV/Vis, FLD, derivatization, MS...)
7. More information about unknowns
8. Concentration during application
9. Flexible working station (simultan multi-user)
10. Effect-directed analysis
11. Analytical workflow adjusted to the findings
12. Targeted mass spectrometry (MS-independend mobile phase)
13. The ease of super-hyphenations



# Sucralose in milk-based confection (*Burfi*)

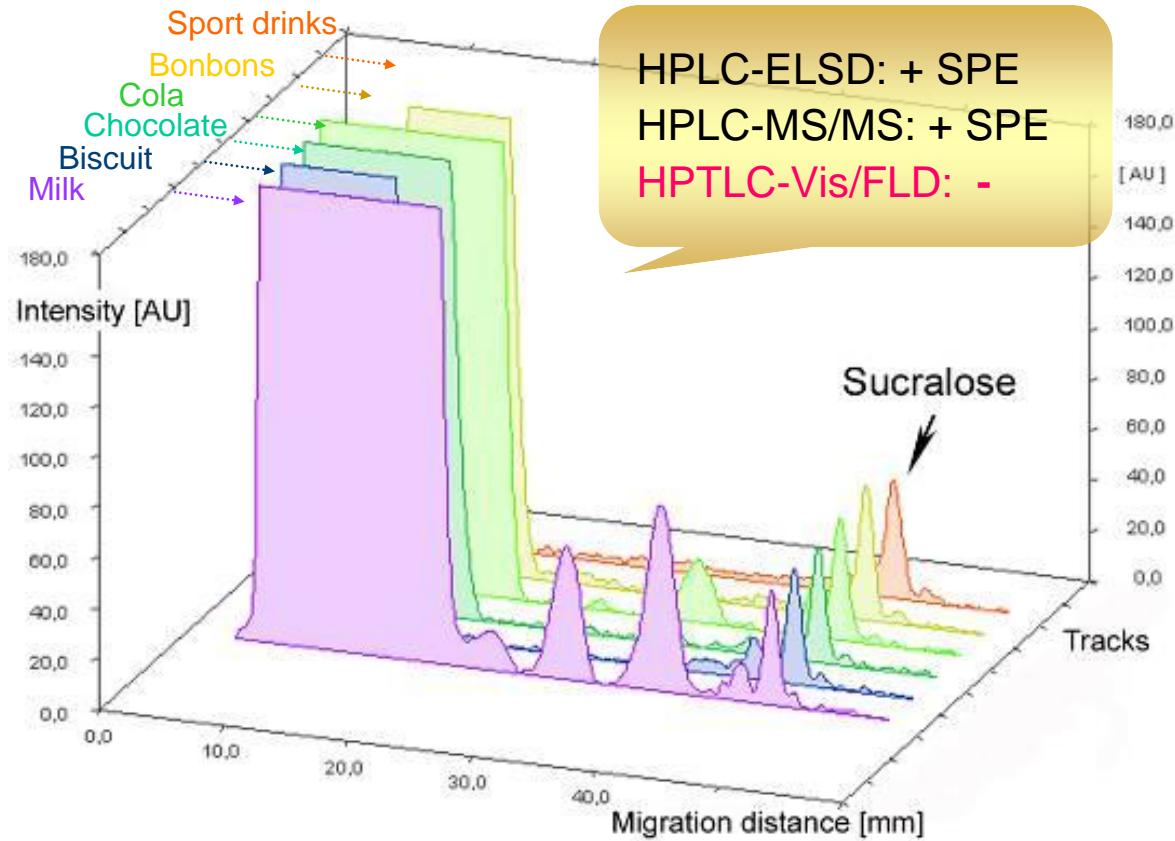


## ... in further matrices



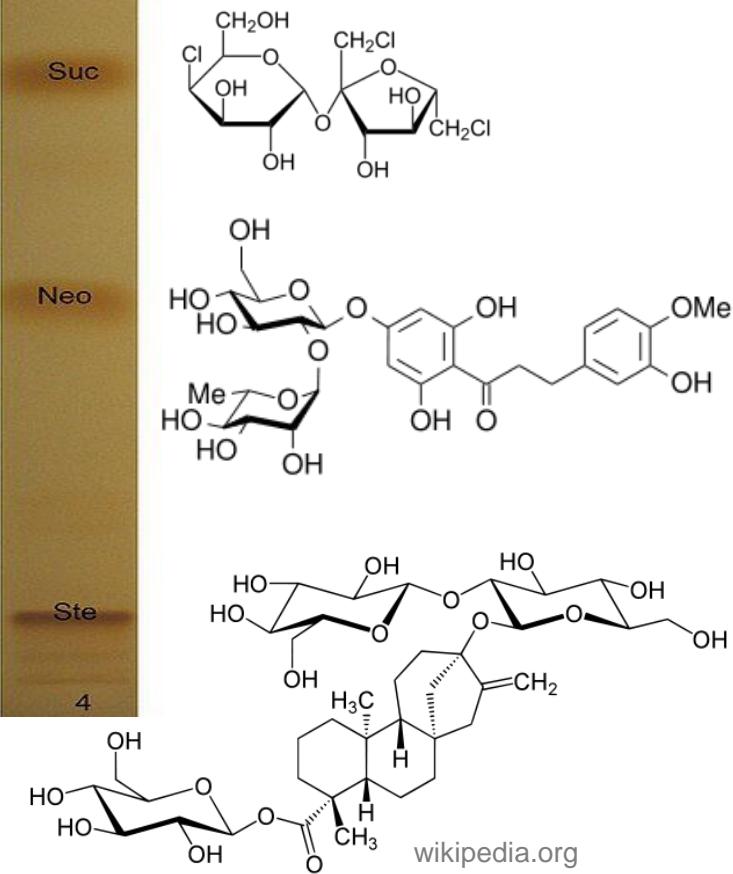
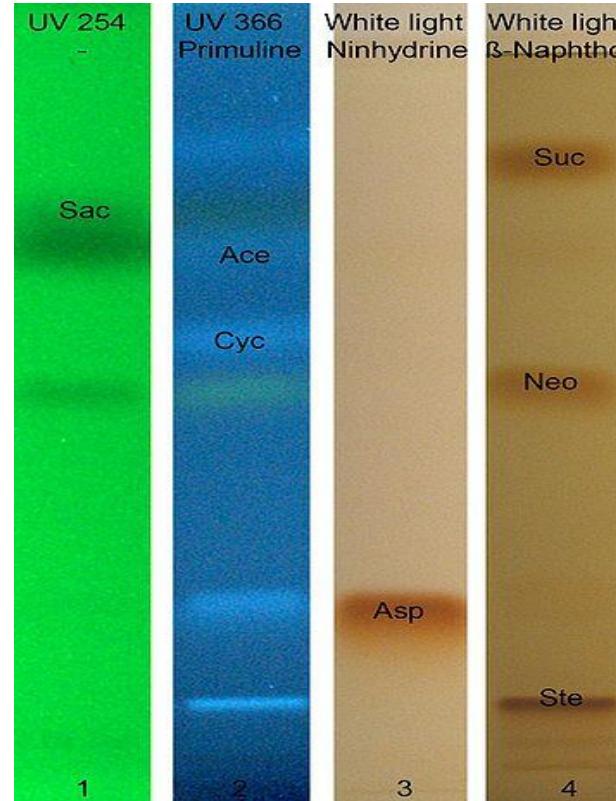
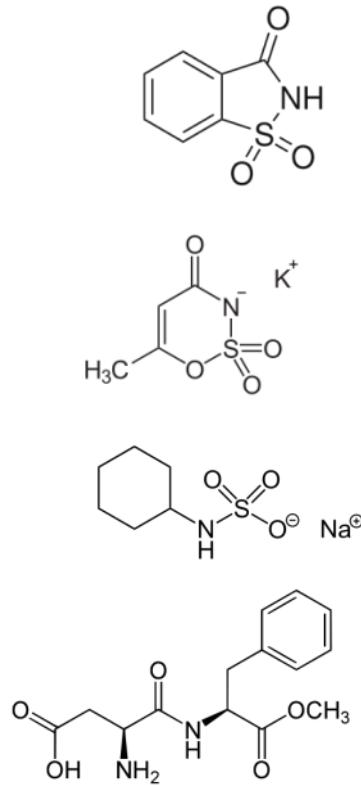
Milk, biscuit, chocolate, cola, bonbons, energy/sport drinks

# Sample preparation and chromatography

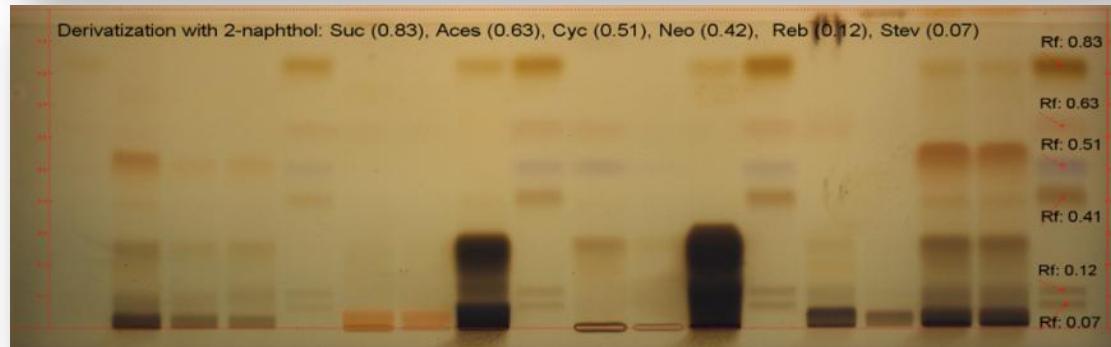
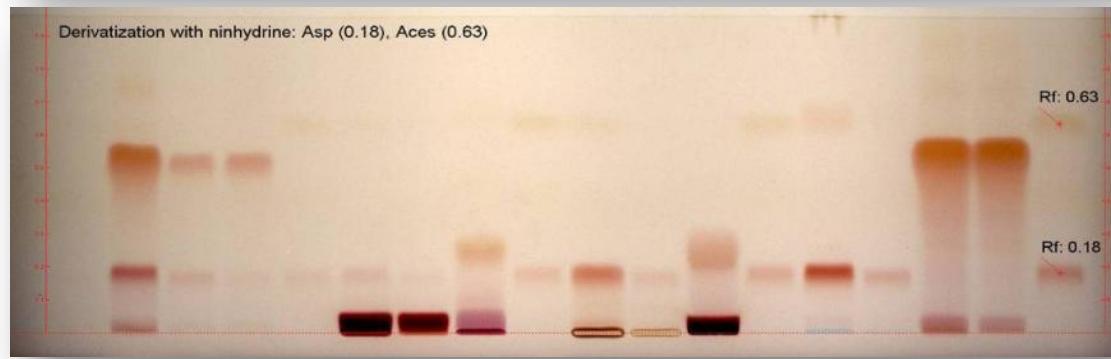
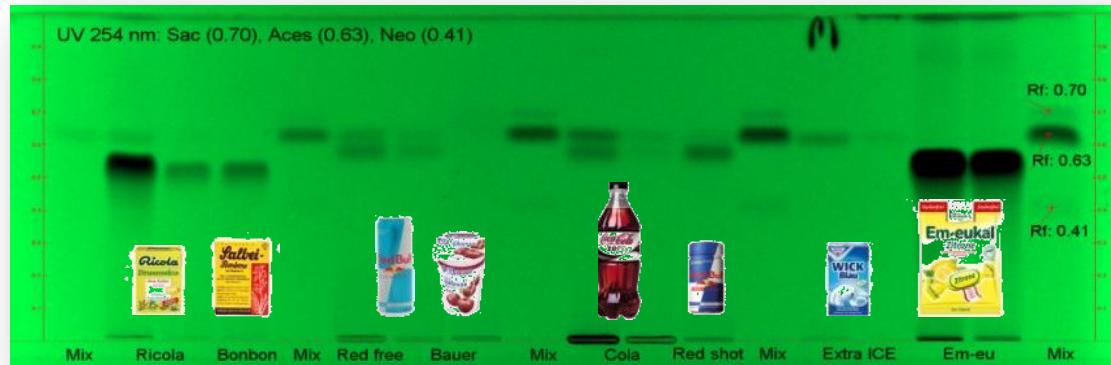


# Analysis of sweeteners

→ Reagent sequence: 4 reagents on the same plate



# Food safety → Sweeteners

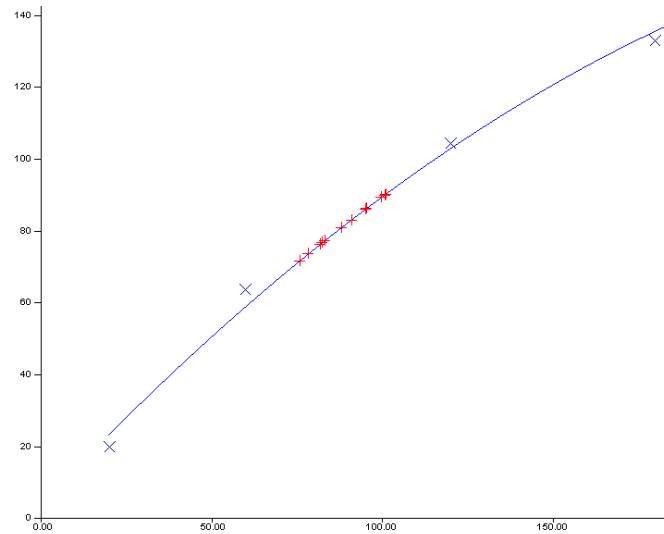
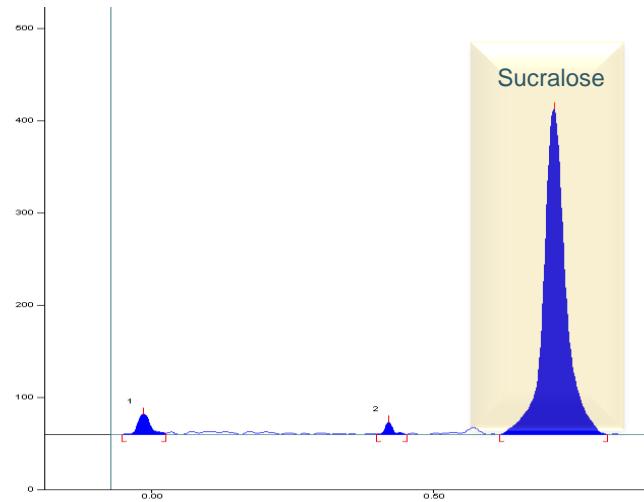


# Sucralose in saliva

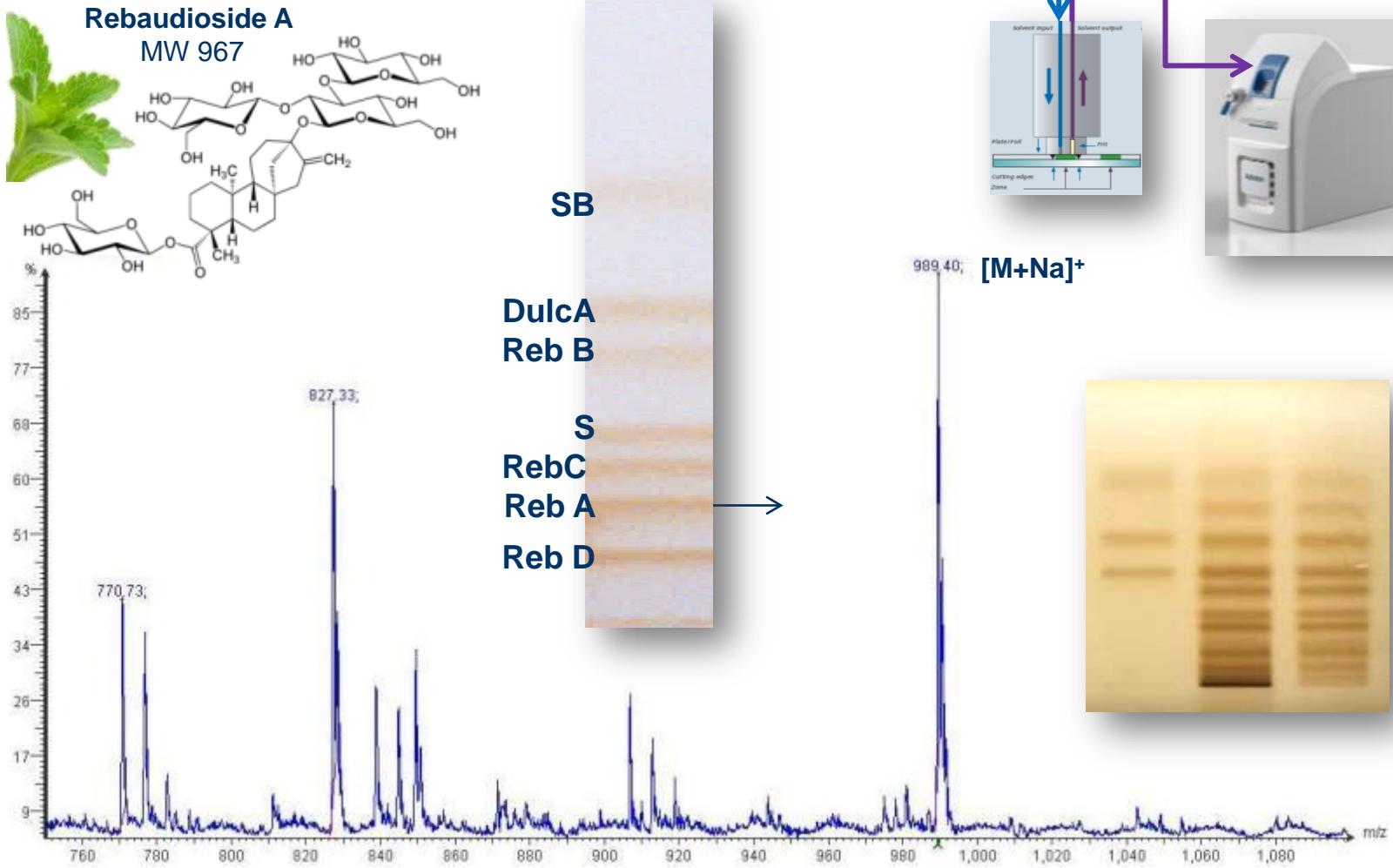
→ Release study from chewing gum



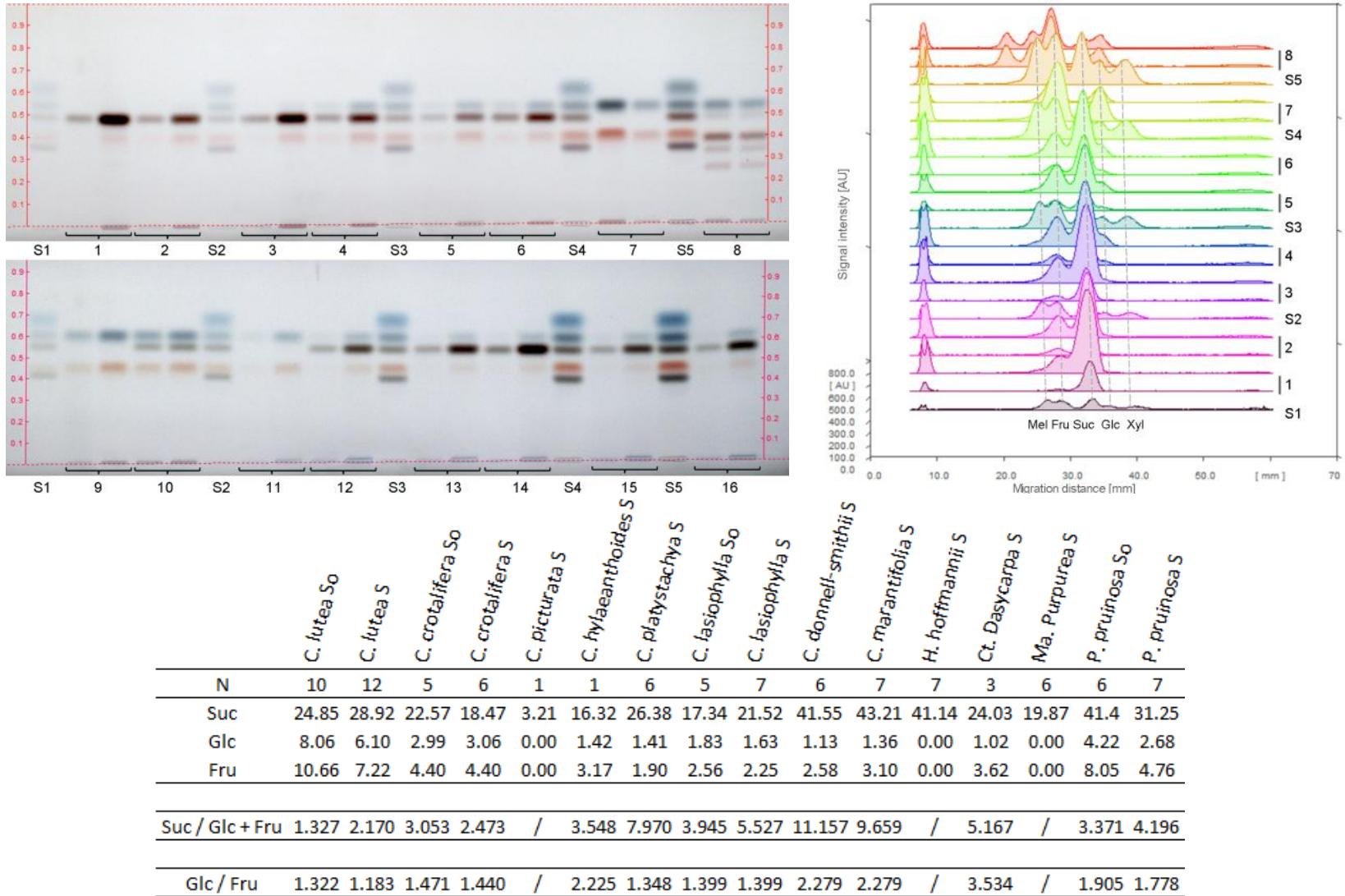
[www.media.news.de/resources](http://www.media.news.de/resources)



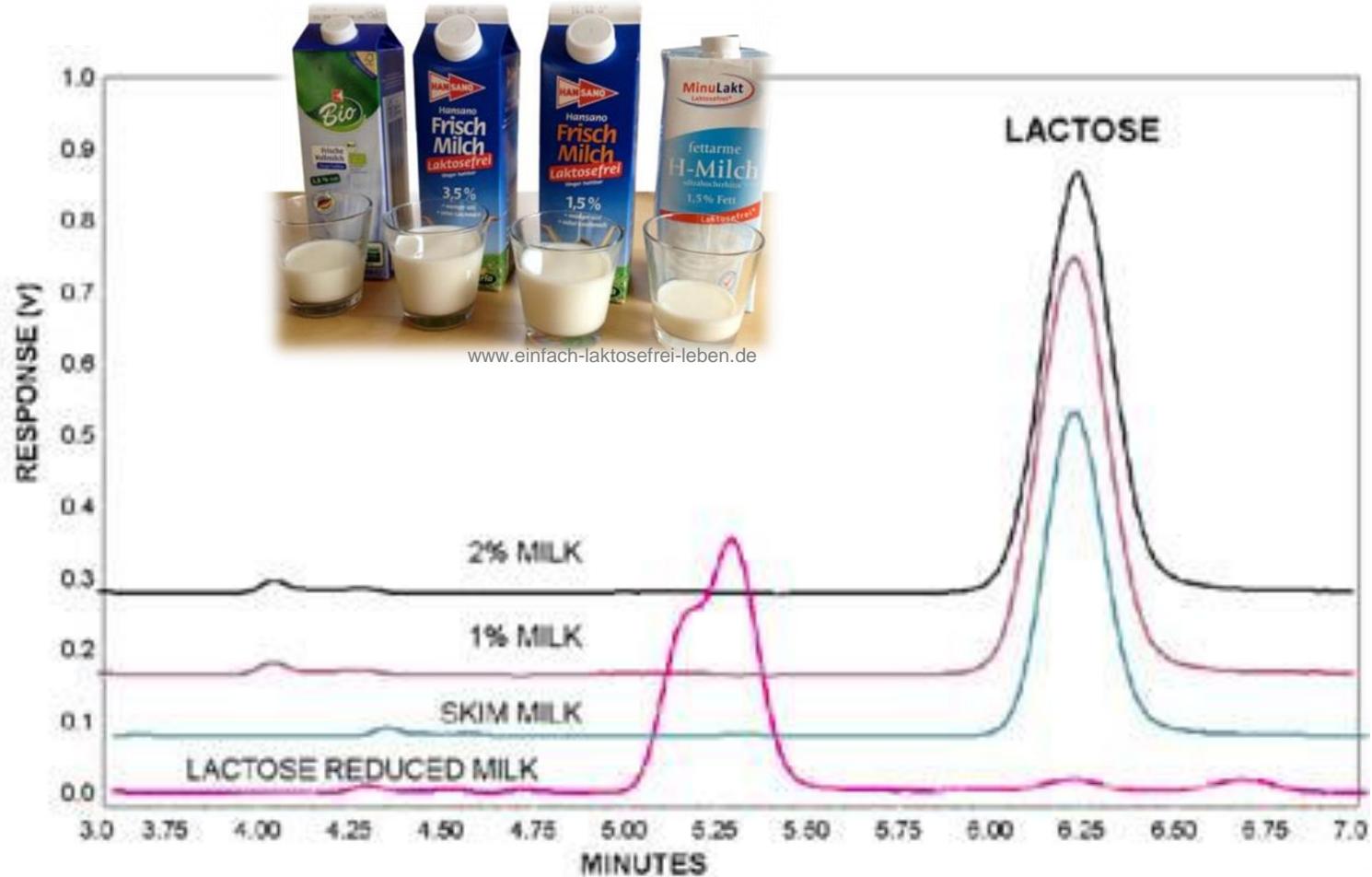
# Analysis of steviol glycosides



# Carbohydrates in *Marantaceae* nectars

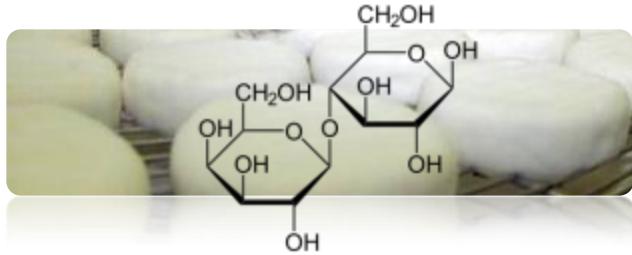


# Analysis of lactose-free food: HPLC-CAD

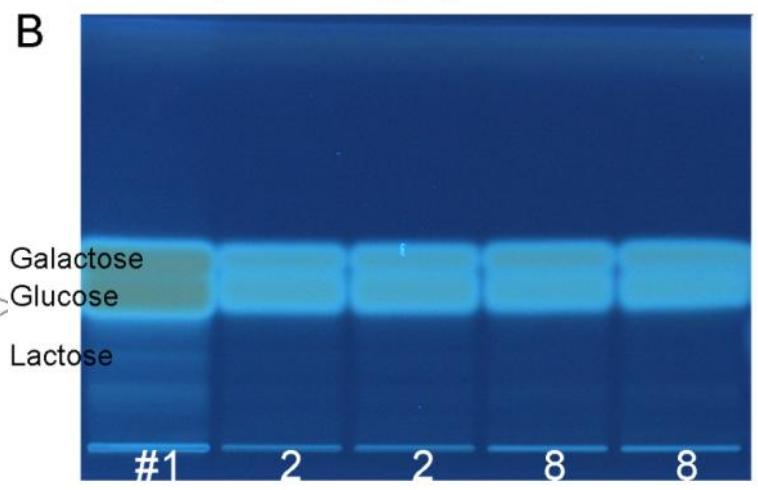
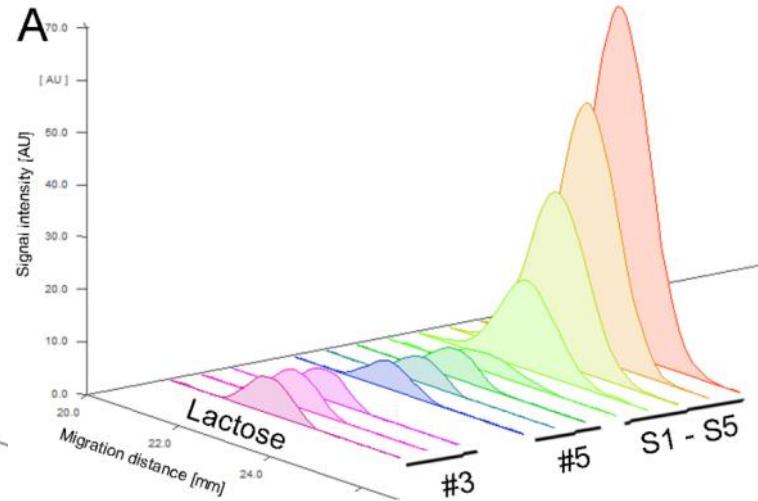
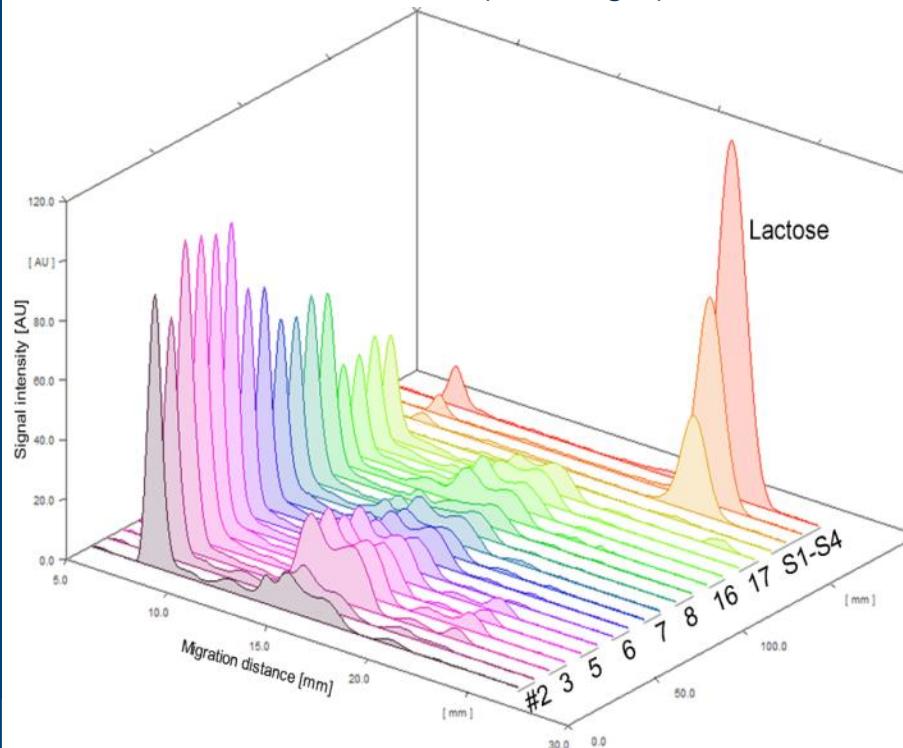


ESA, Dionex, application note 2011: Lactose in milk - a validated method

# Analysis of lactose-free food



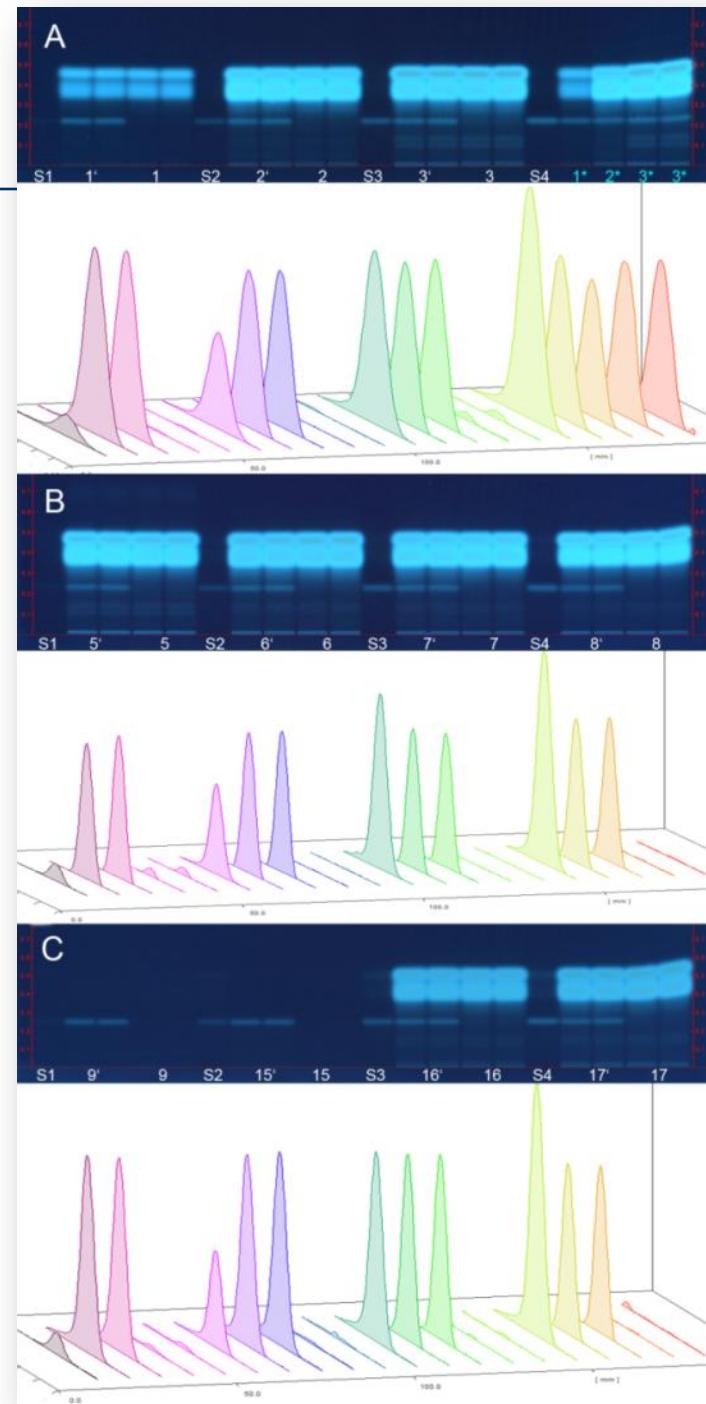
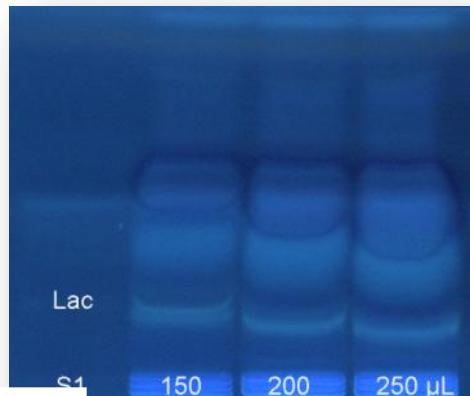
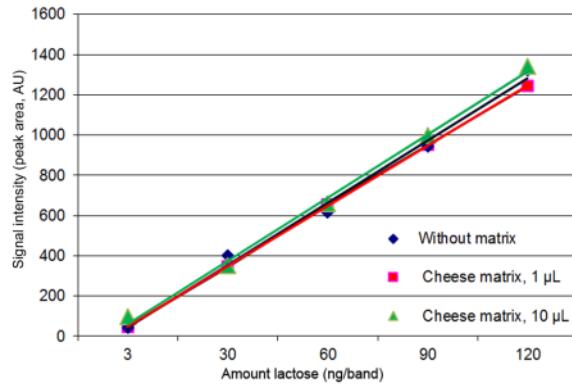
LOD → 0.000004 % (0.04 mg/L)



# Rectangular application

Lactose-free dairy products

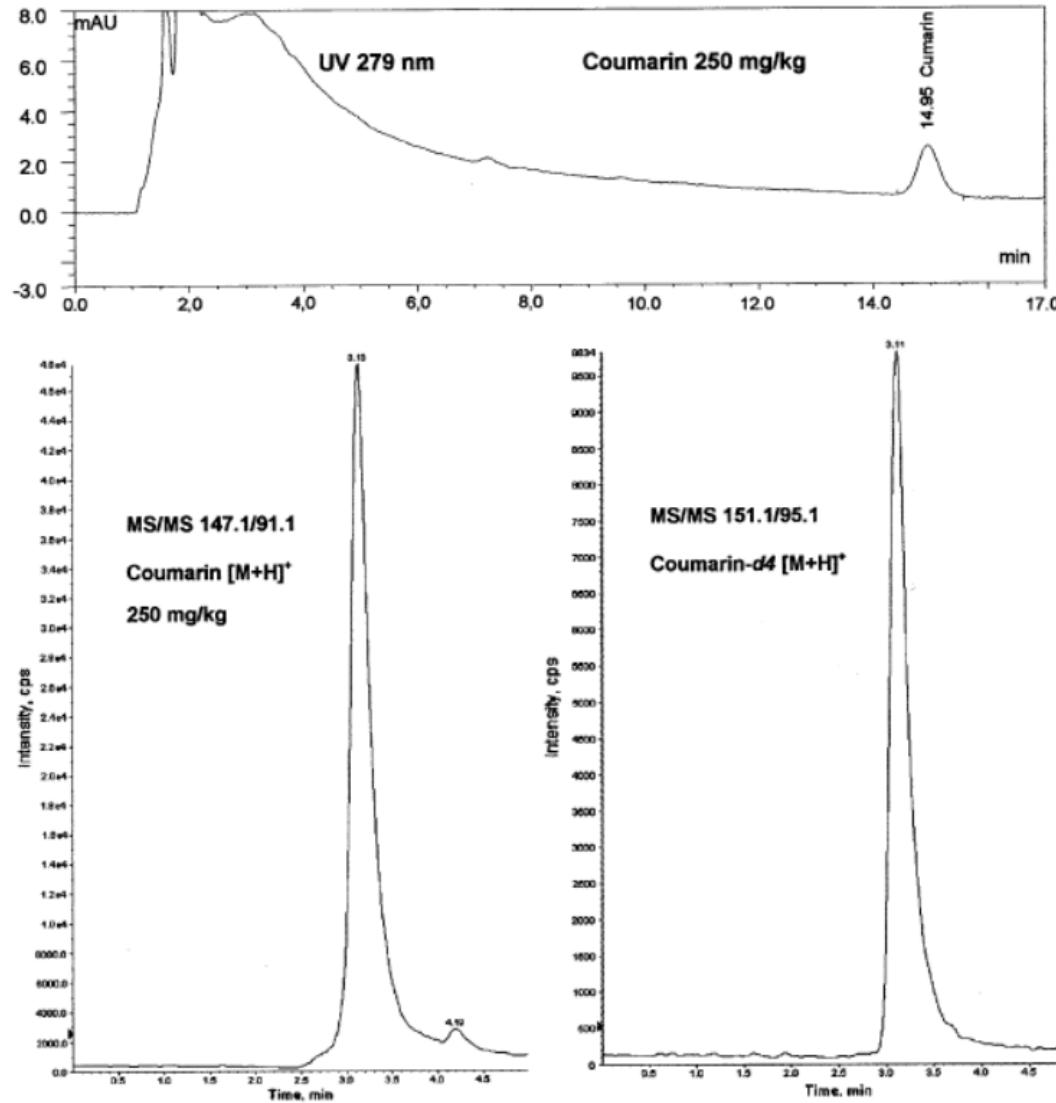
LOD → 0.000004 % (0.04 mg/L)



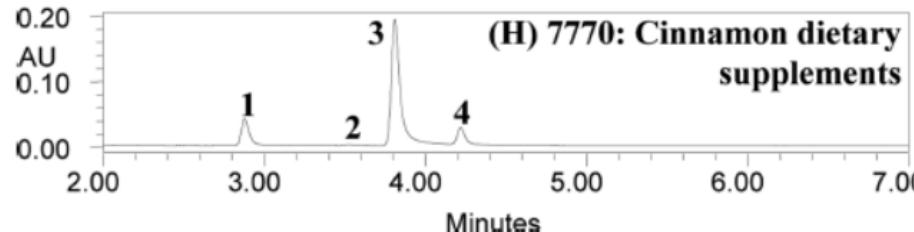
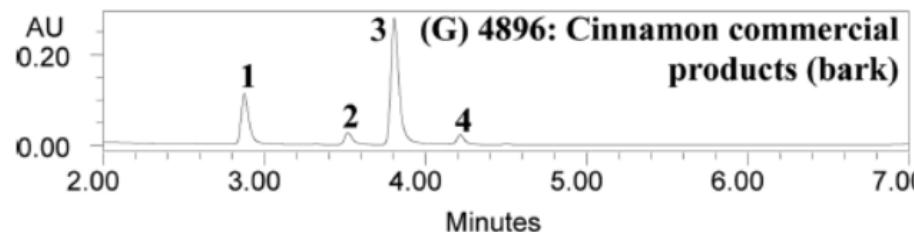
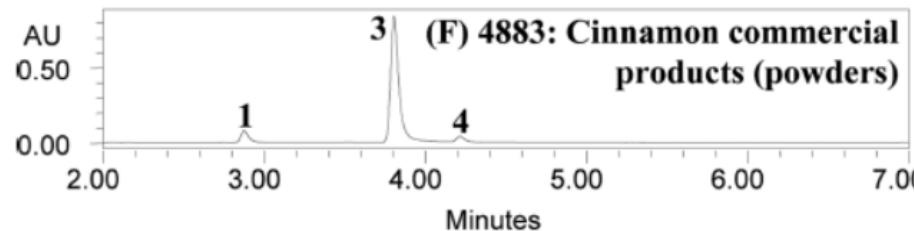
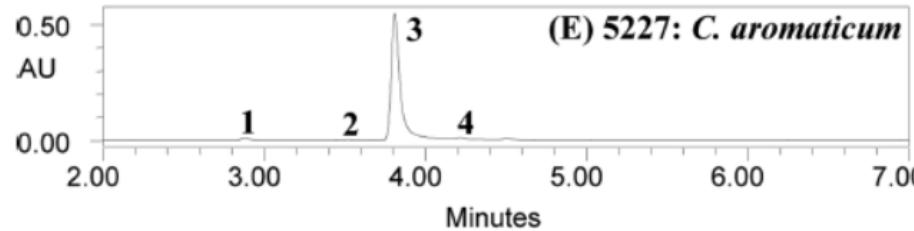
# Recovery rates in lactose-free food

Lactose-free dairy product	#	Mean recovery of lactose (%)	Repeatability (%RSD, n = 2)
Butter	1	105.3	1.9
Yoghurt	2	87.7	0.7
Milk	3	87.7	0.6
Evaporated milk	5	76.2	3.1
Buttermilk	6	81.2	0.2
Sour cream	7	78.9	2.9
Cream	8	82.8	0.2
Goat cheese	9	103.6	1.4
Cheese	15	102.4	1.2
Cream cheese	16	99.2	0.5
	17	90.3	1.8
Mean $\pm$ %RSD (n = 11)		90.5 $\pm$ 10.5	1.3 $\pm$ 1.0

# Cumarine analysis: HPLC-UV and -MS

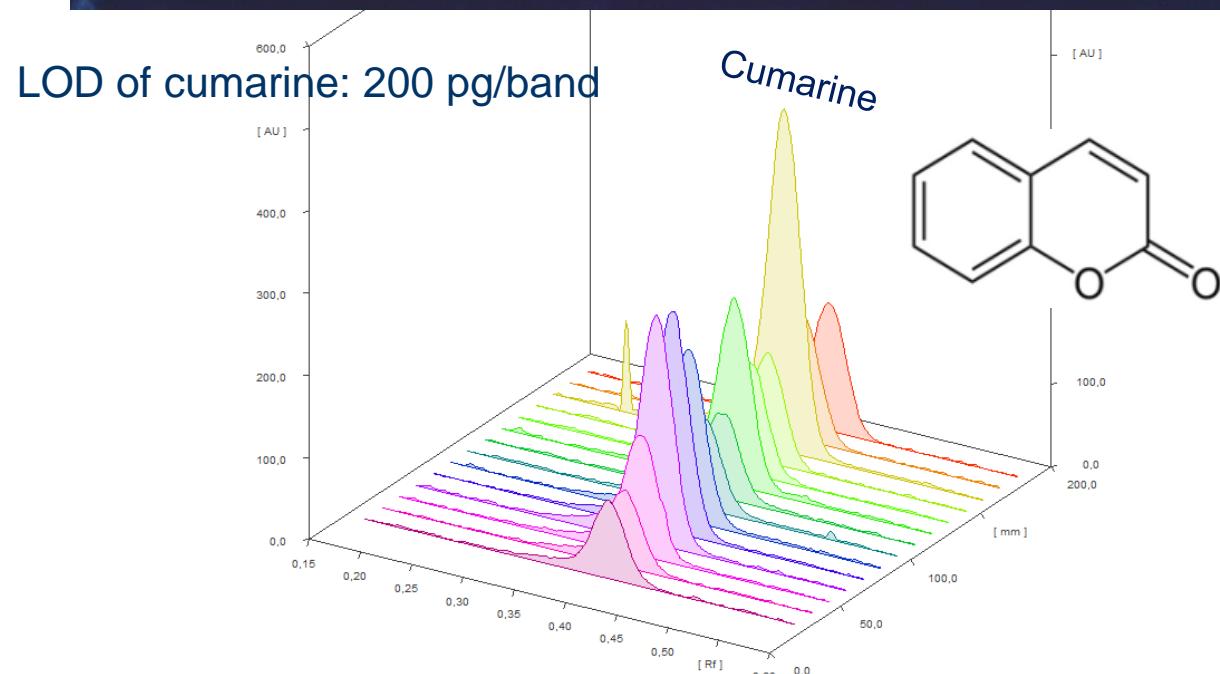
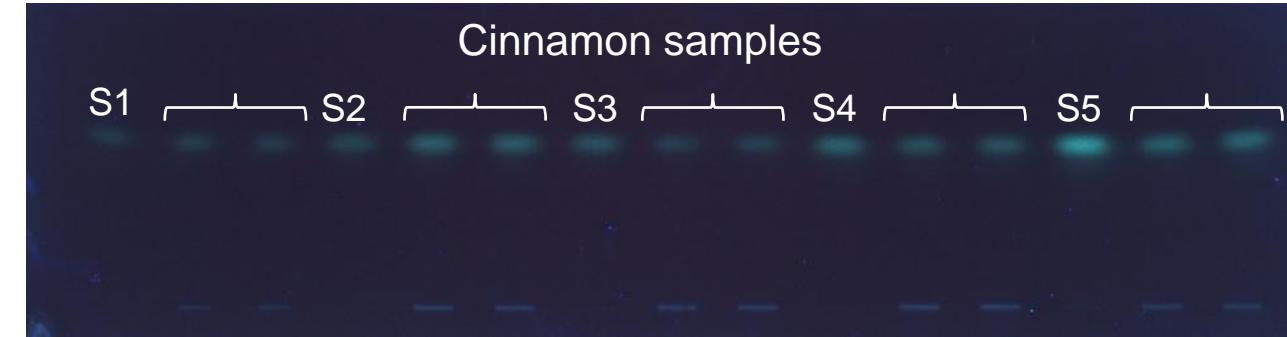


# Cumarine analysis: UPLC-UV



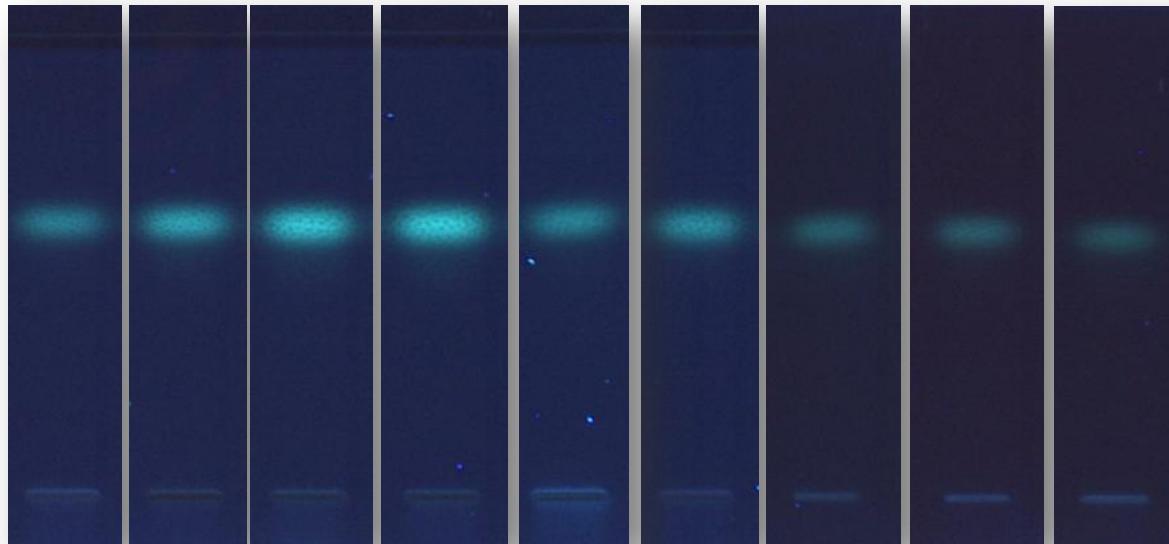
# Analysis of cumarine

5 different cinnamon spice samples containing cumarine



# Analysis of cumarine

9 different food samples containing cumarine



[www.wikipedia.de](http://www.wikipedia.de)



[www.colourbox.de](http://www.colourbox.de)



[www.deutsche-wirtschafts-nachrichten.de](http://www.deutsche-wirtschafts-nachrichten.de)

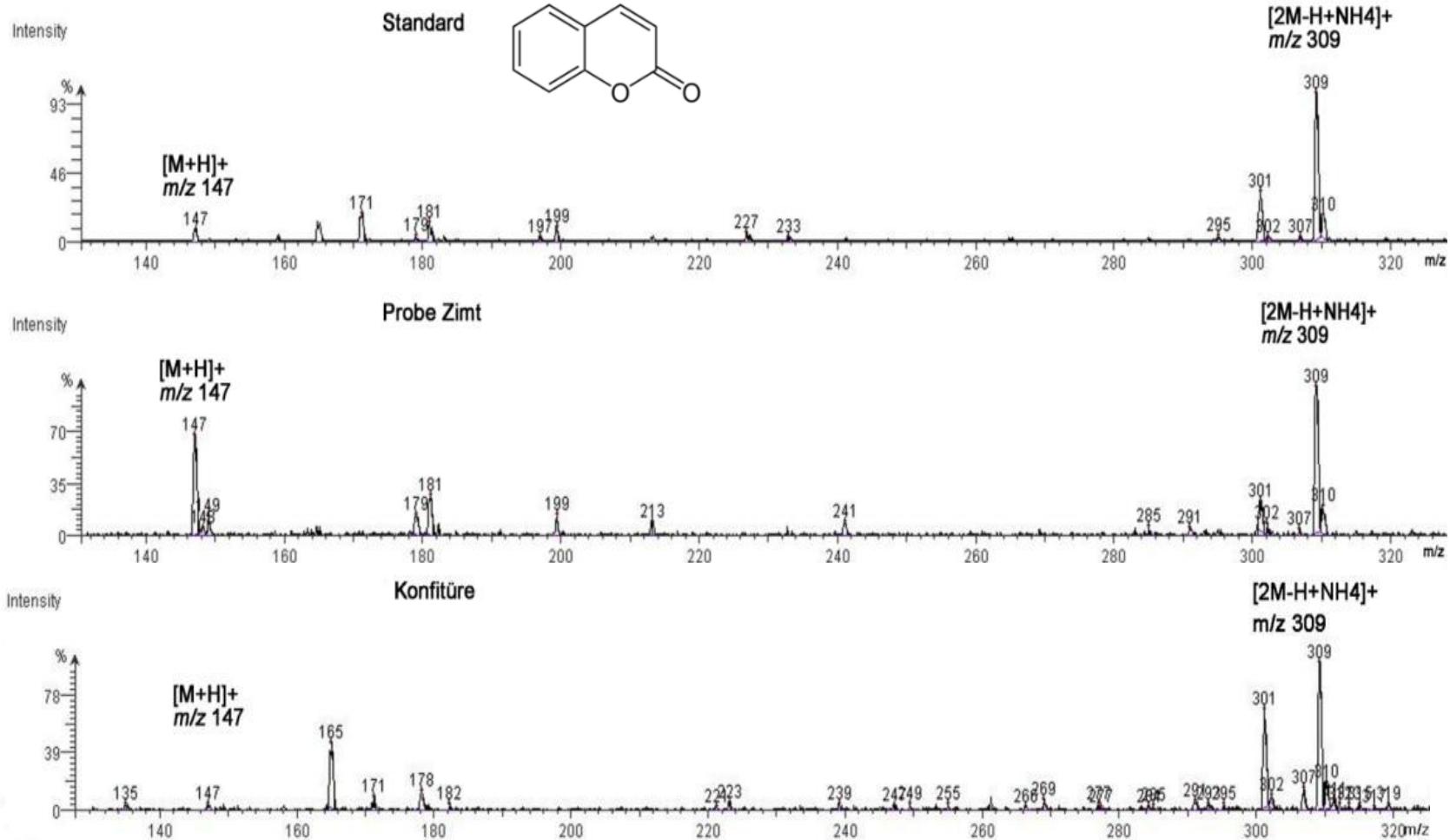


[www.institut-fresenius.de](http://www.institut-fresenius.de)

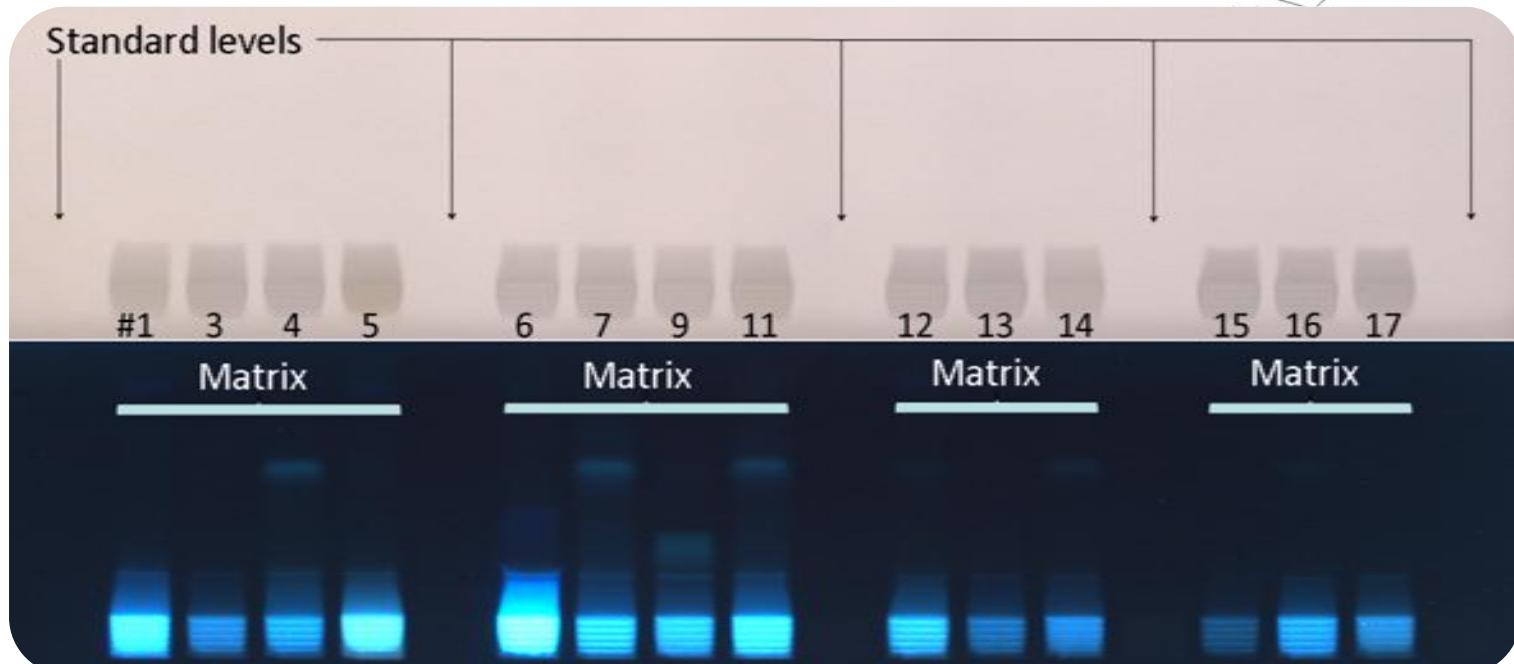
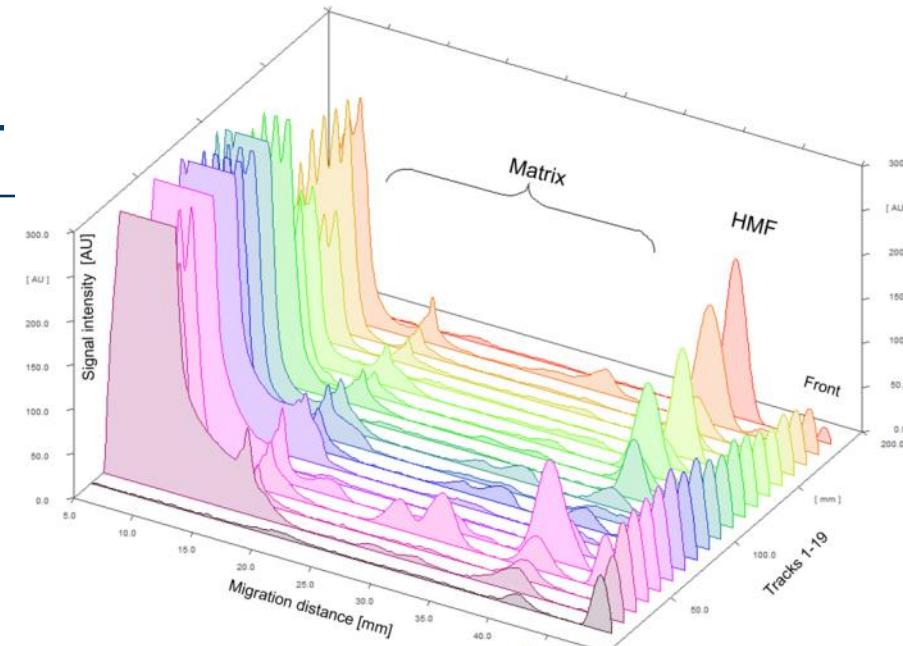
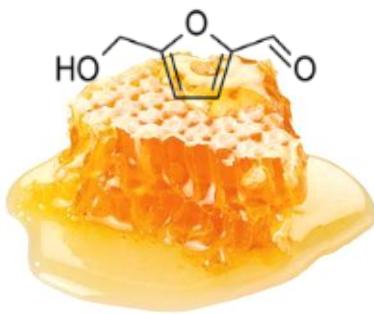
# Cumarine contents

Sample	Manufacturer	Cumarine (mg/kg)	Repeatabilities (%RSD, n=2)	Reproducibility (%RSD, n=2)
Spice	Sonnentor - gemahlen	3732	0.4/1.2	1.0
	Lidl Kania - gemahlen	1615	0.4/0.3	2.4
Tea	YogiTea - Frauenpower	19	1.4/3.2	4.5
	TeeGeschwendner – Kaminfeuer	22	3.3/2.0	0.5
Cereals	Aldi Knusperone - Zimt Chips	1	3.8/5.9	0.4
Cinnamon bun	IKEA - Kanelbullar	16	1.4/4.5	6.6
Jam	Grafschafter Konfitüre – Winterzauber	4	1.6/1.6	1.6

# Confirmation by HPTLC-ESI-MS



# Quality of honey → HMF



# Method comparison

→ Traditional methods (photometry, HPLC) versus HPTLC

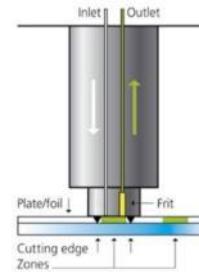
Concentration of HMF in honey						
Honey sample #	Winkler	HPLC-UV		HPTLC-UV		Deviation to HPLC, mg/kg
	HMF in honey, mg/kg	HMF in honey, mg/kg	Deviation to Winkler method, %	Mean HMF in honey, mg/kg	Deviation to Winkler method, %	
1	95.3	n/a	n/a	75.2	-22	n/a
2	41.8	n/a	n/a	30.8	-30	n/a
3	46.1	38.5	-16	39.3	-16	0.8
5	17.6	13.5	-23	13.7	-20	0.2
7	21.6	18.1	-16	18.8	-13	0.7
8	40.2	30.4	-24	28.7	-26	1.7
10	23.9	n/a	n/a	25.1	+5	n/a
Mean			20		19	0.9

Cooperation with Apicultural Institute, Celle and Stuttgart

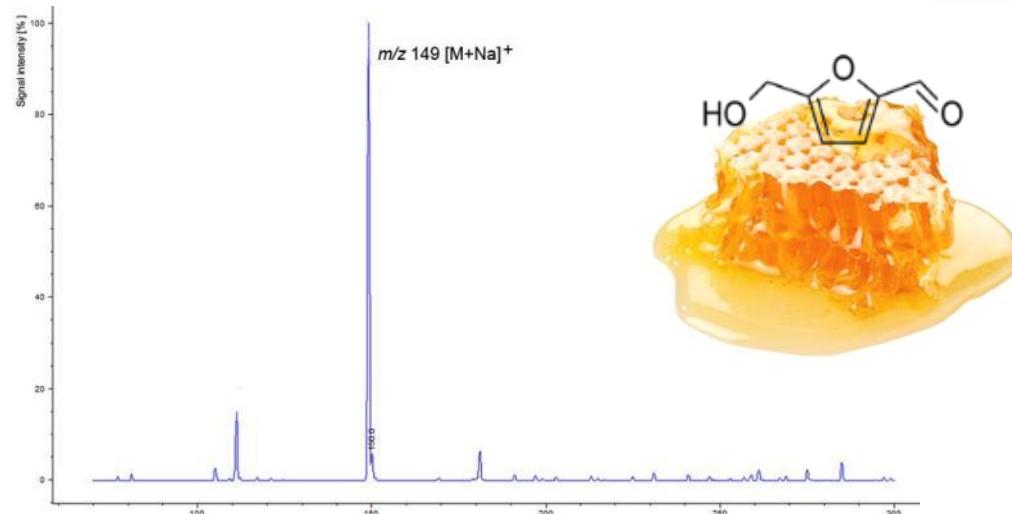
E. Chernetsova, A. Revelsky, G. Morlock, *Anal Bioanal Chem* 401 (2011) 325-332

# Method comparison

→ HPTLC: UV versus MS

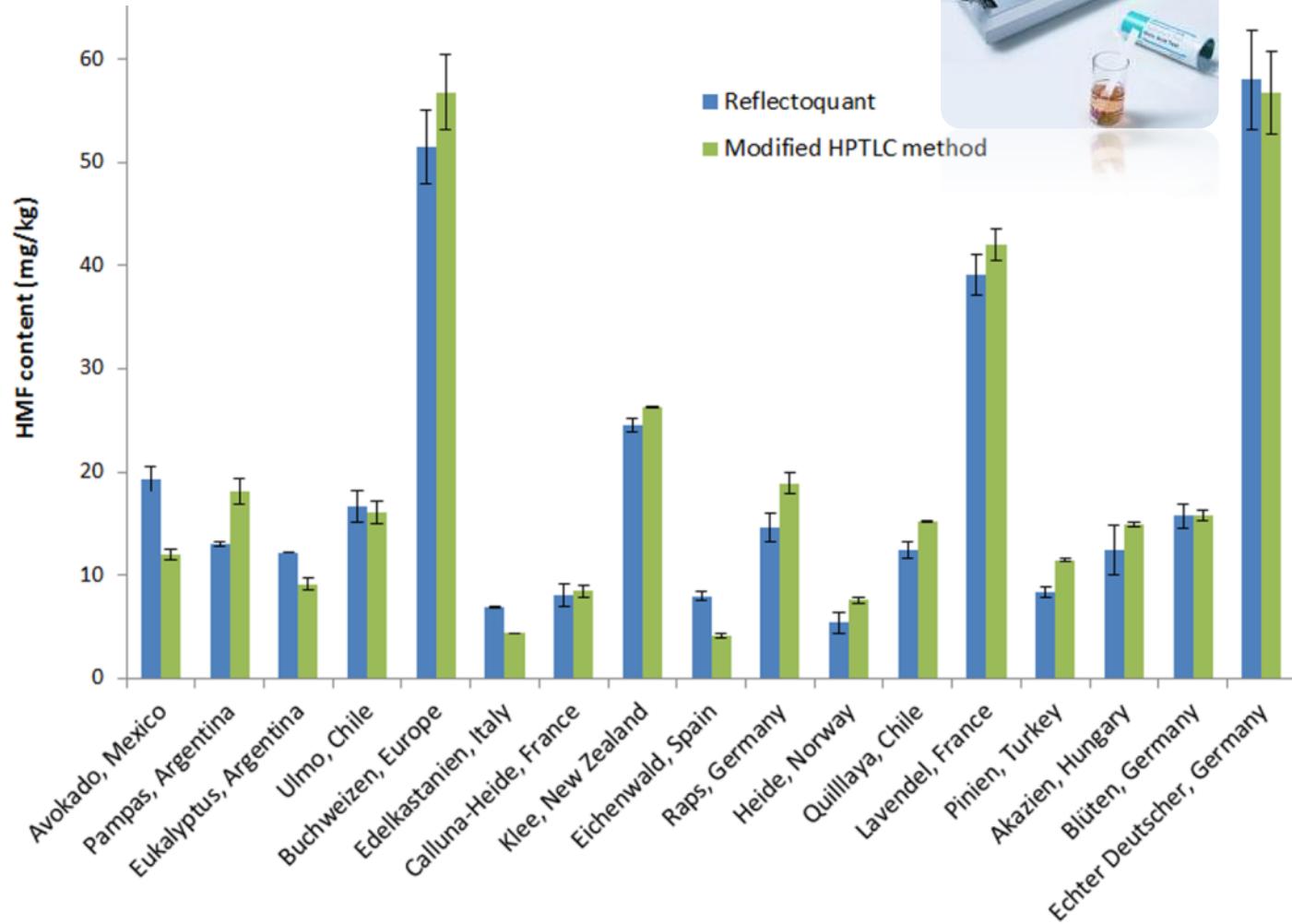


Sample#	HPTLC-UV			HPTLC-ESI-MS, SIM		Deviation UV versus MS
Plate 1	Mean HMF in honey, mg/kg	%RSD (n = 3)	Reprod. (%RSD, n=2)	Mean HMF in honey, mg/kg	%RSD (n = 3)	HMF in honey, mg/kg
1	37.7	3.7	4.4	36.4	18	1.3
2	50.1	2.8	2.3	57.1	10	-7.0
3	78.4	1.5	1.9	72.0	2.5	6.4
4	35.0	2.0	3.3	29.2	7.5	5.8
<b>Mean</b>			<b>3.0</b>			<b>5.1</b>

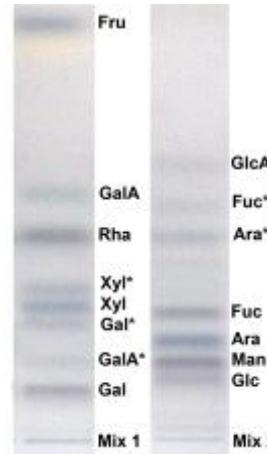
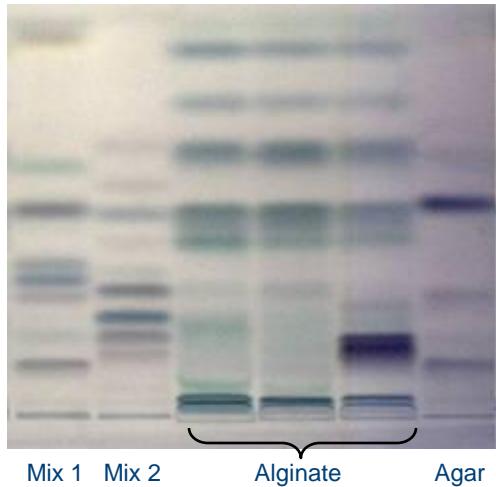
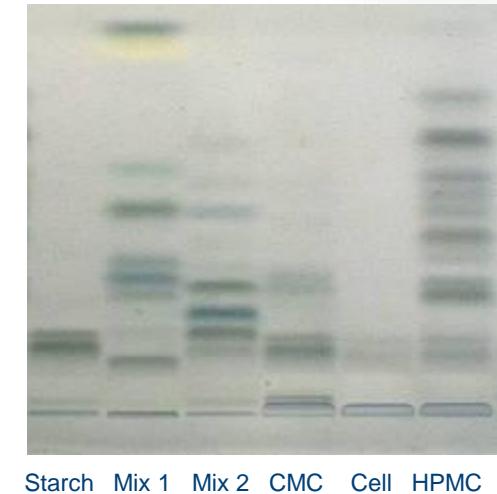
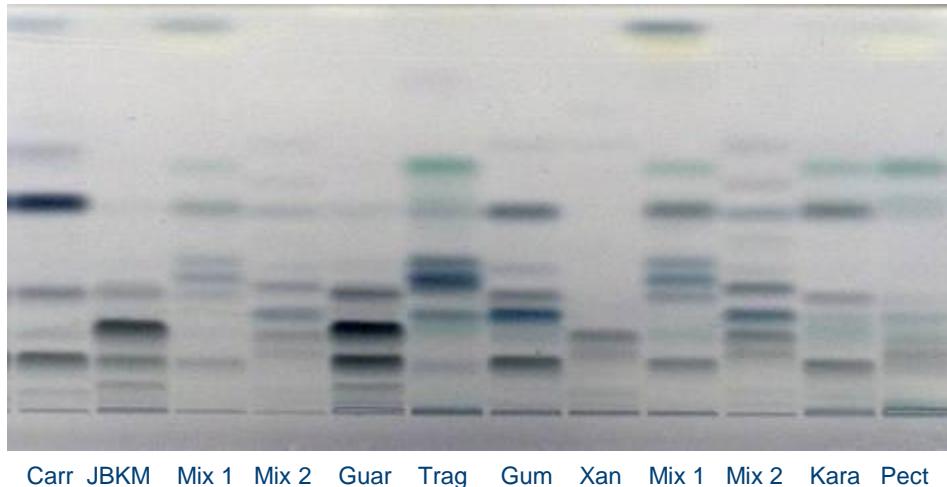


# Method comparison

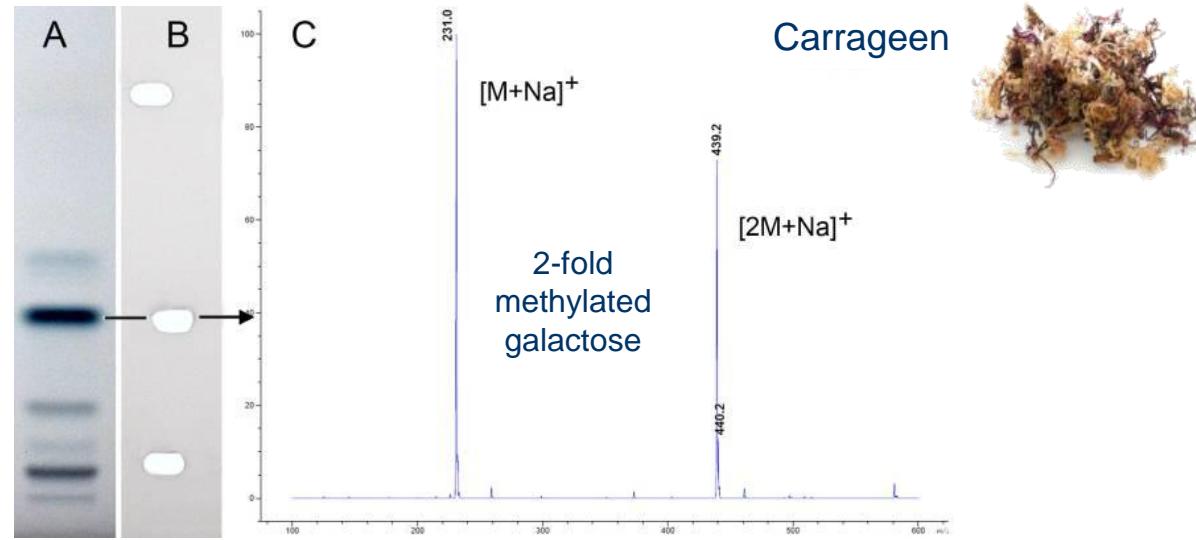
→ Fast methods: HPTLC versus Reflectoquant



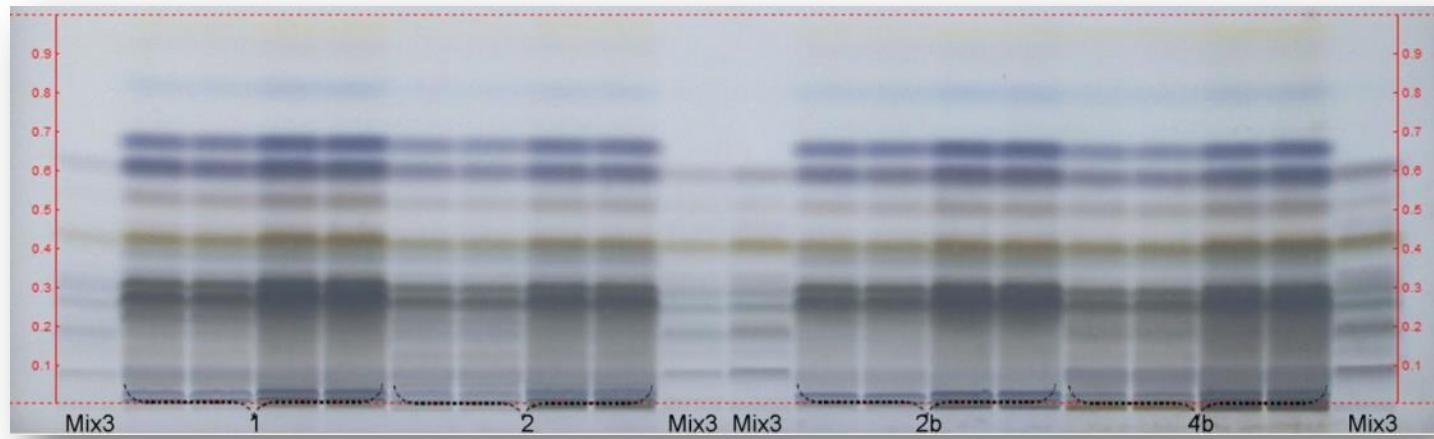
# Analysis of biopolymers → monomeric units



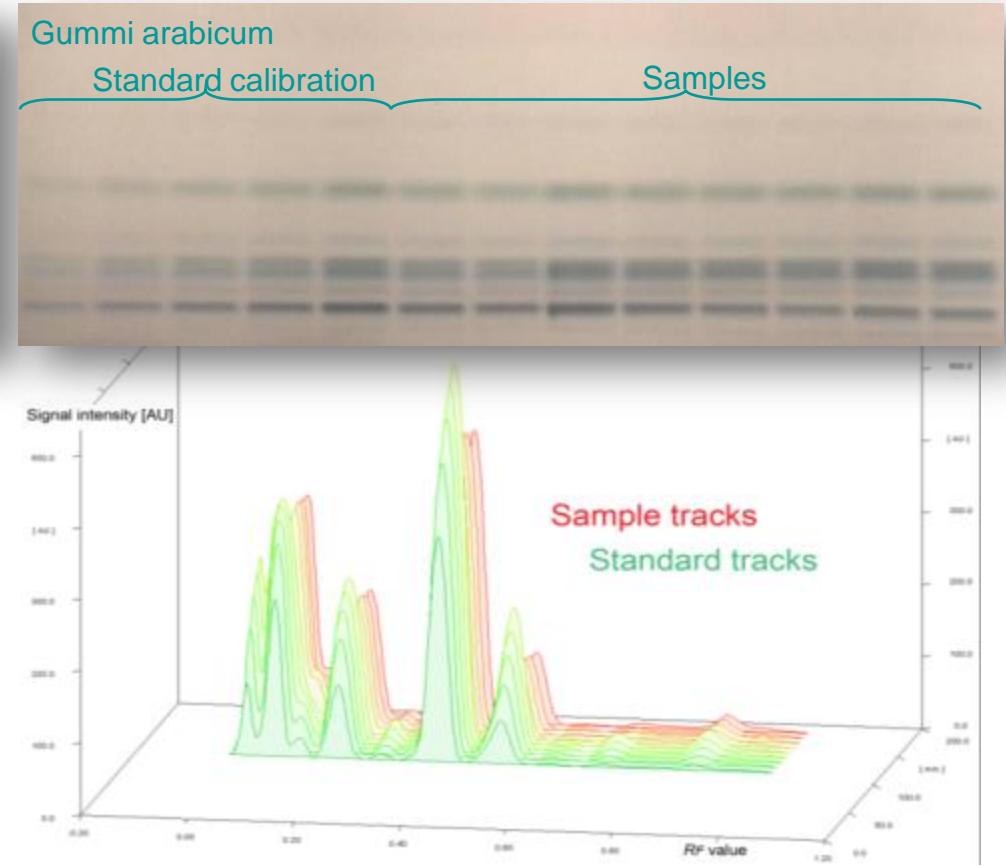
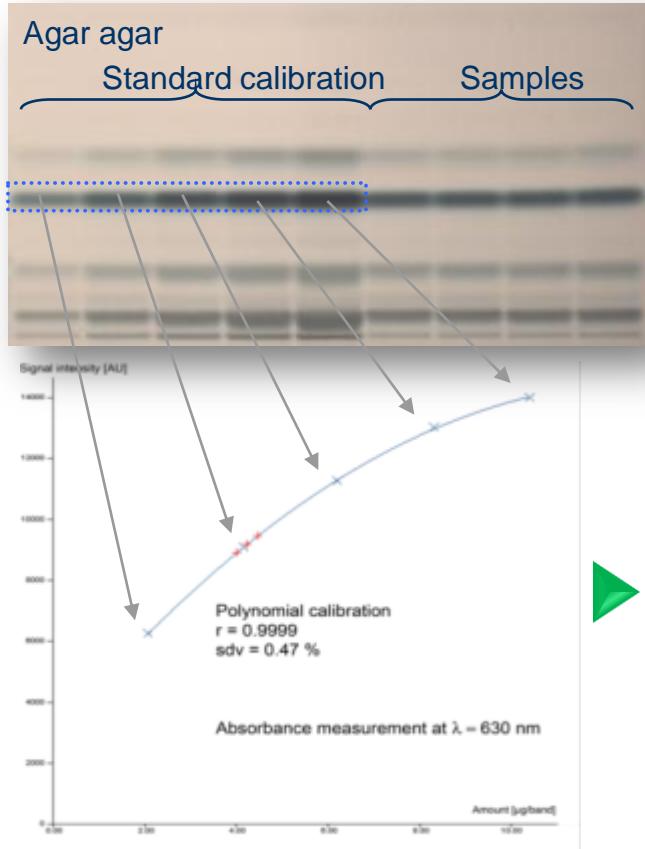
# Analysis of biopolymers → monomeric units



*Ocimum basilicum*

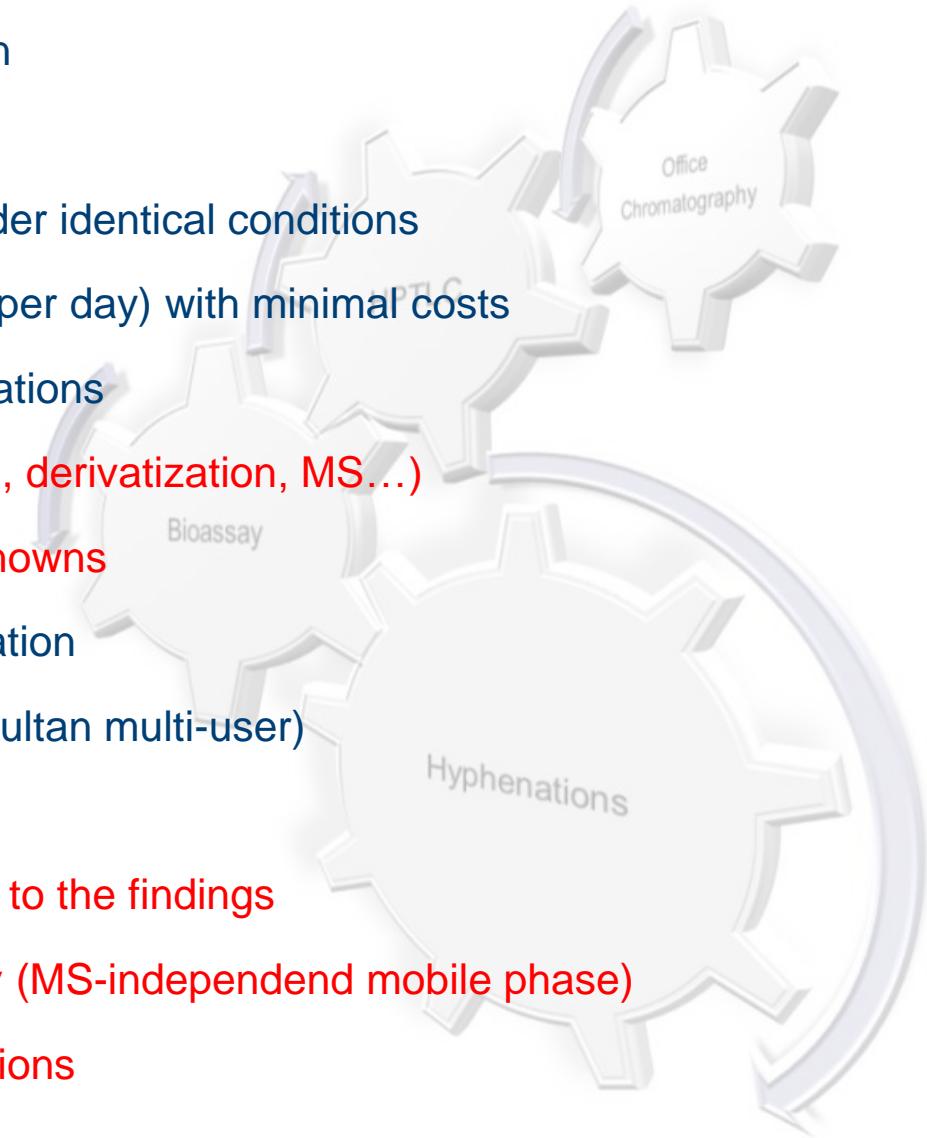


# Quantitation

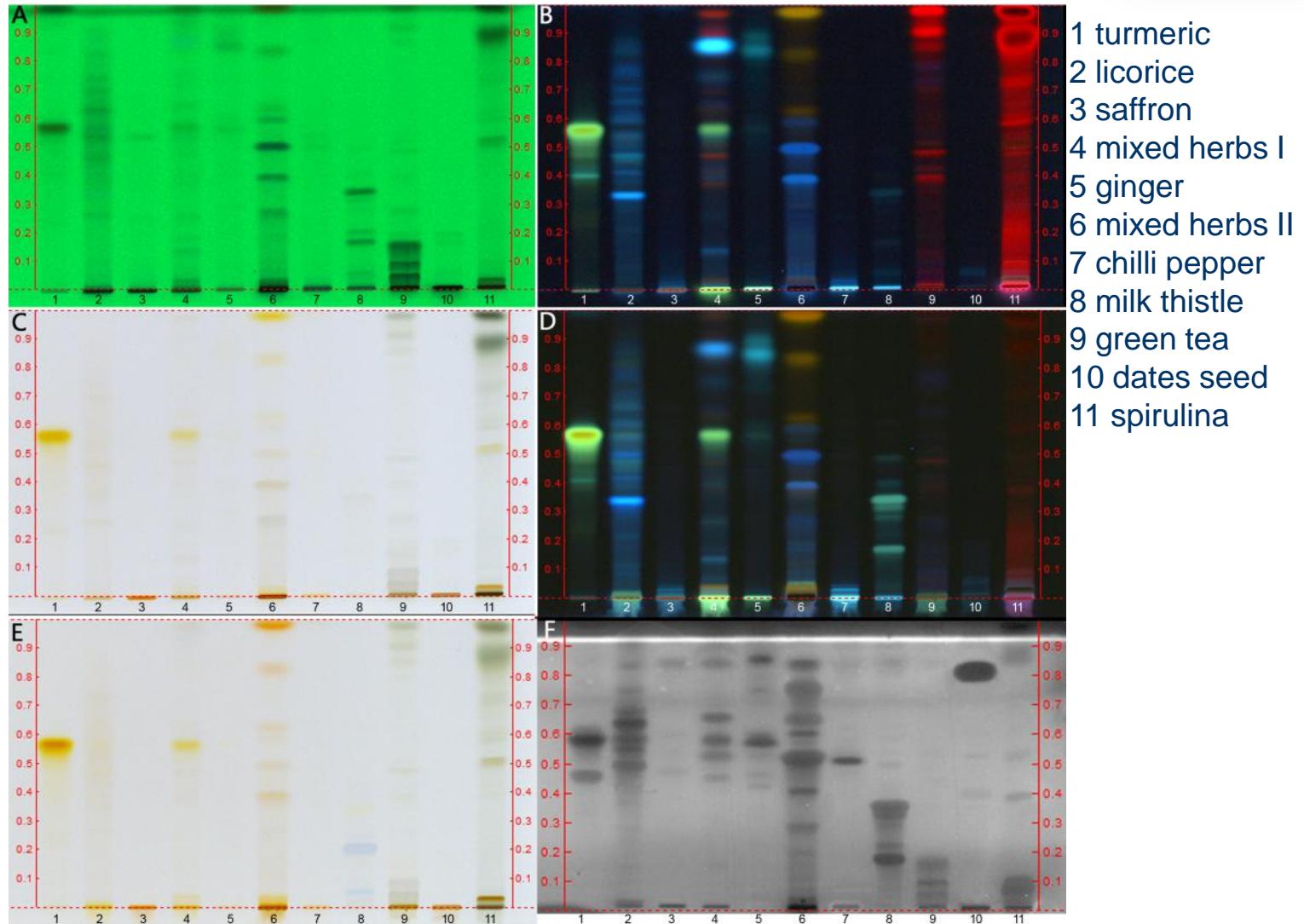


# The power of HPTLC

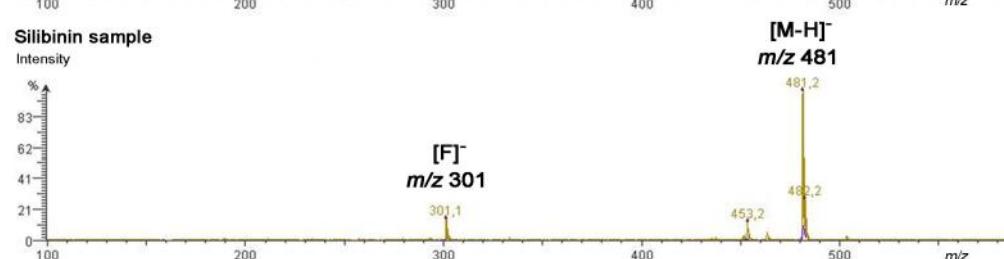
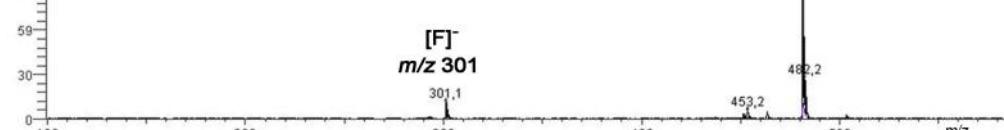
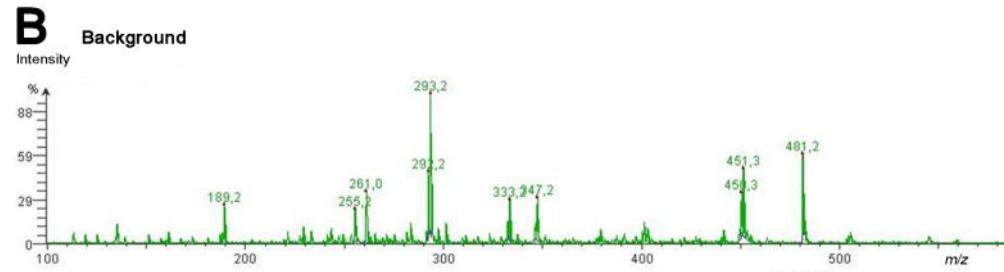
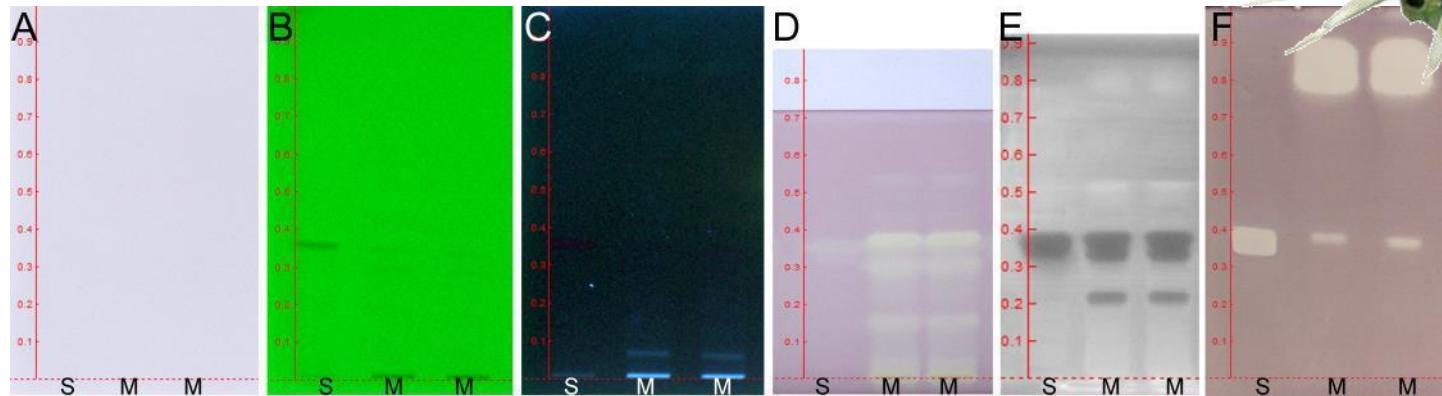
1. Reduced sample preparation
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5. Selective, simultan derivatizations
6. Multi-detection (UV/Vis, FLD, derivatization, MS...)
7. More information about unknowns
8. Concentration during application
9. Flexible working station (simultan multi-user)
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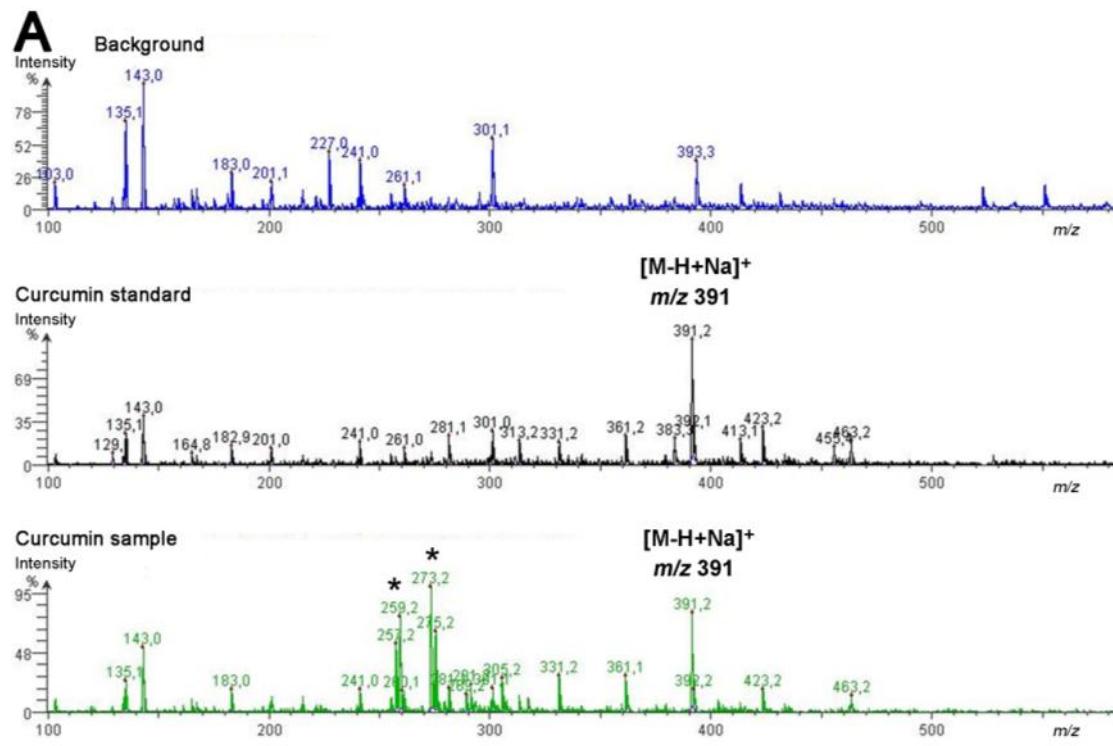
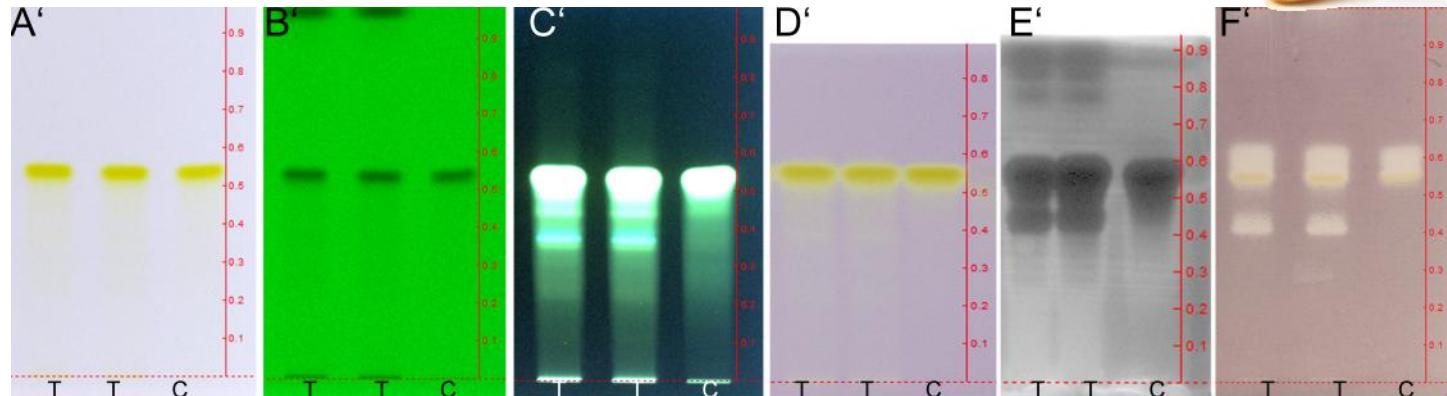
## EDA of 11 plant species



# EDA of milk thistle (*Silybum marianum*) seeds

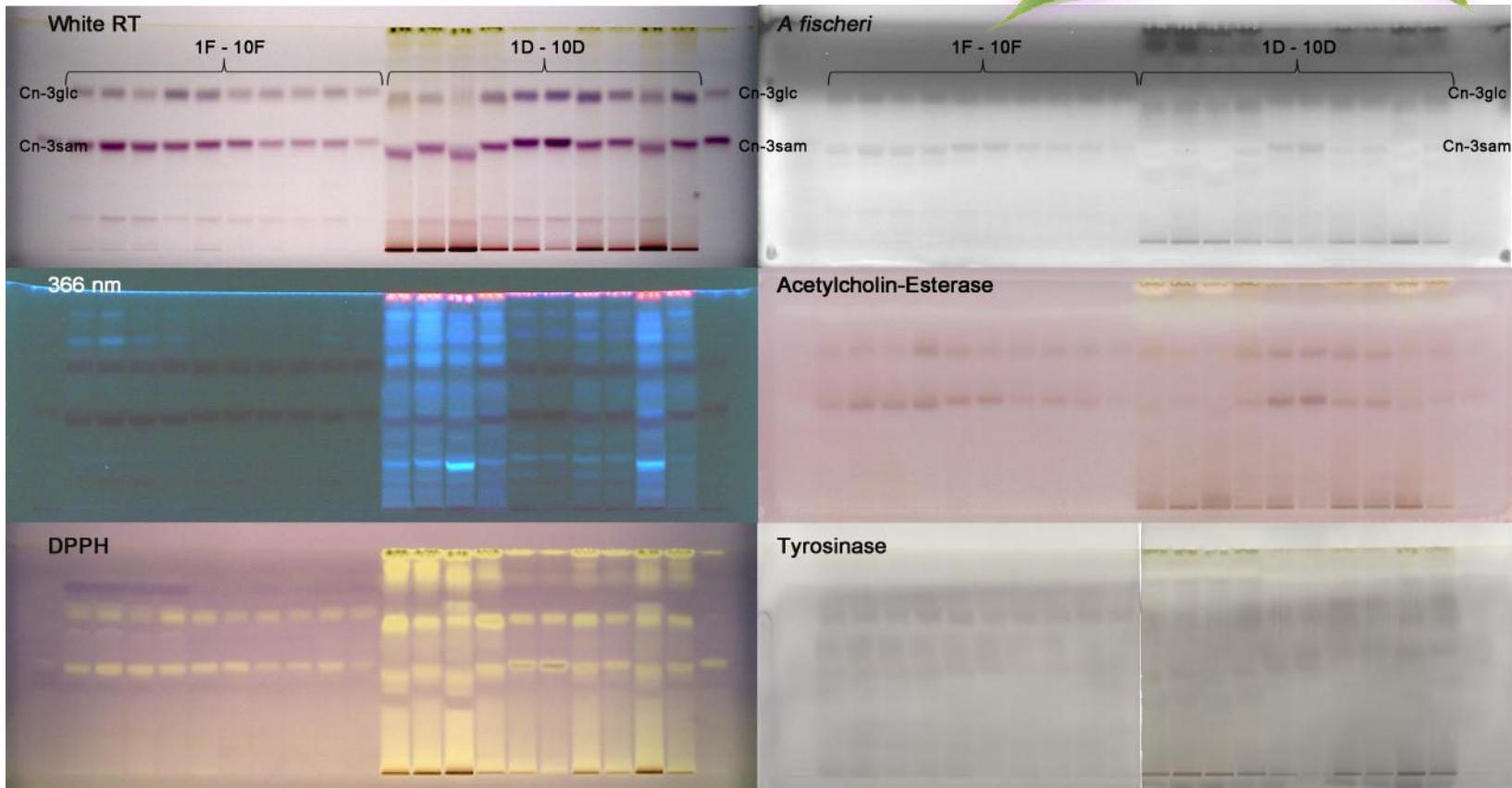


# EDA of turmeric (*Curcuma longa*) rhizomes

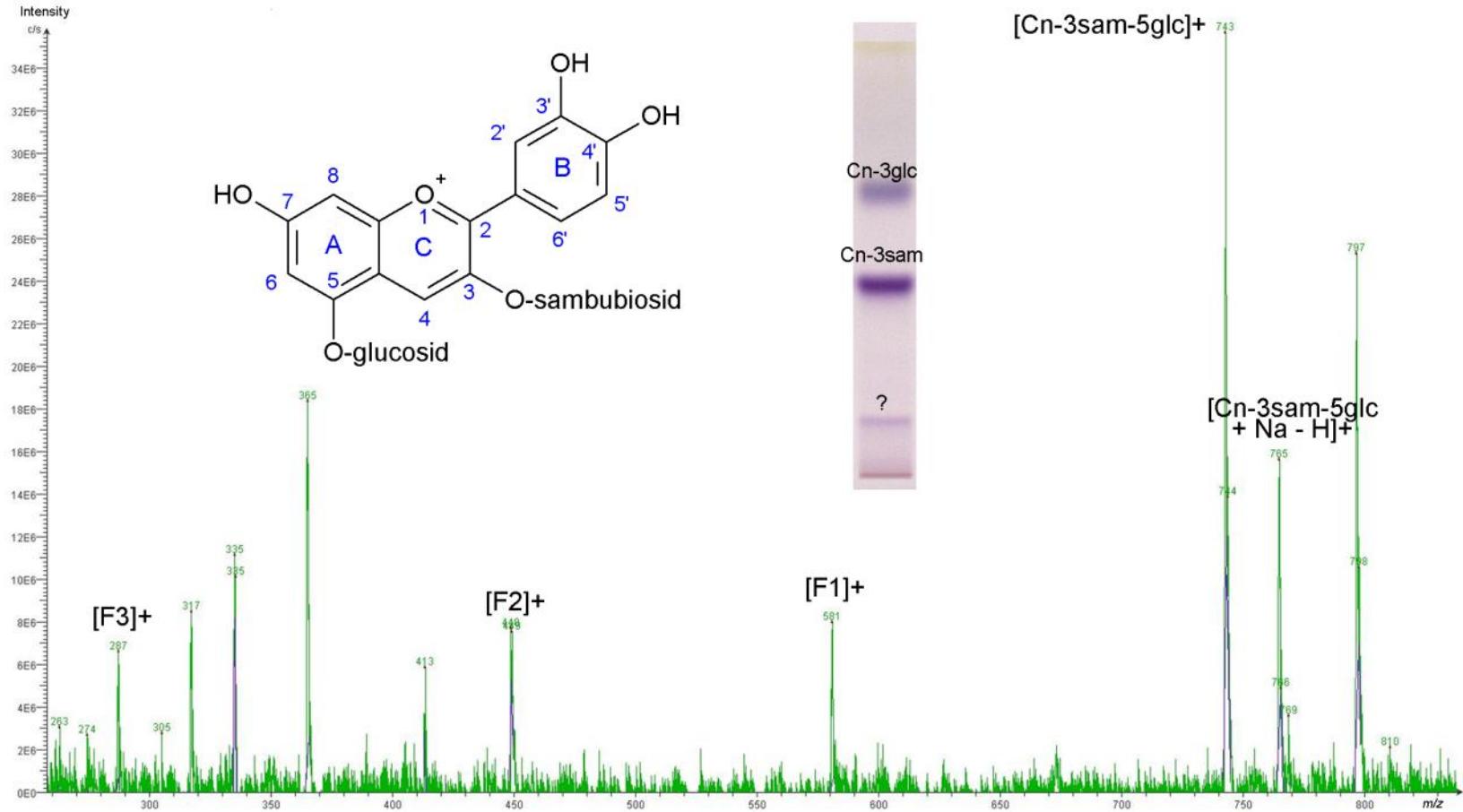


# EDA of elderberry (*Sambucus nigra L.*)

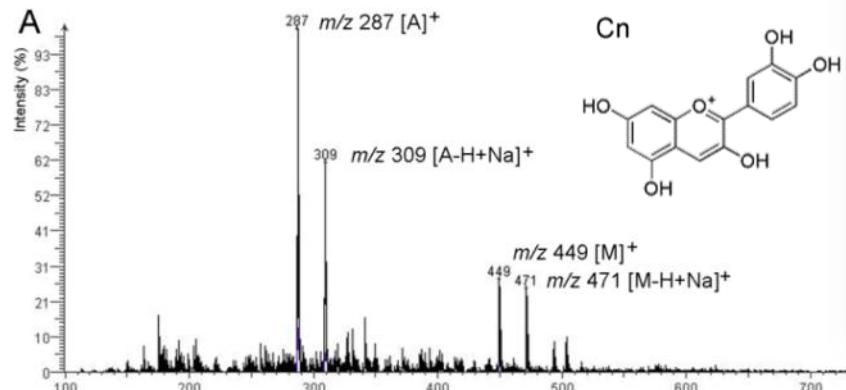
→ fresh *versus* dried fruit samples



# HPTLC-ESI<sup>+</sup>-MS of unknown zone at $hR_F$ 10

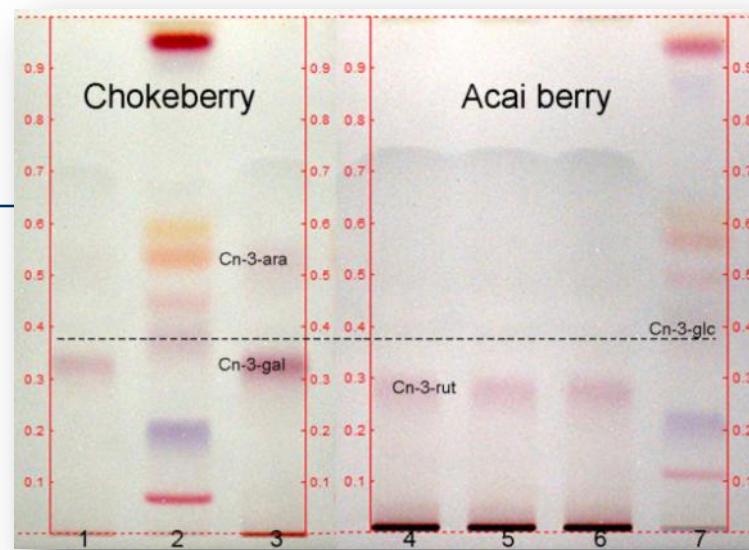
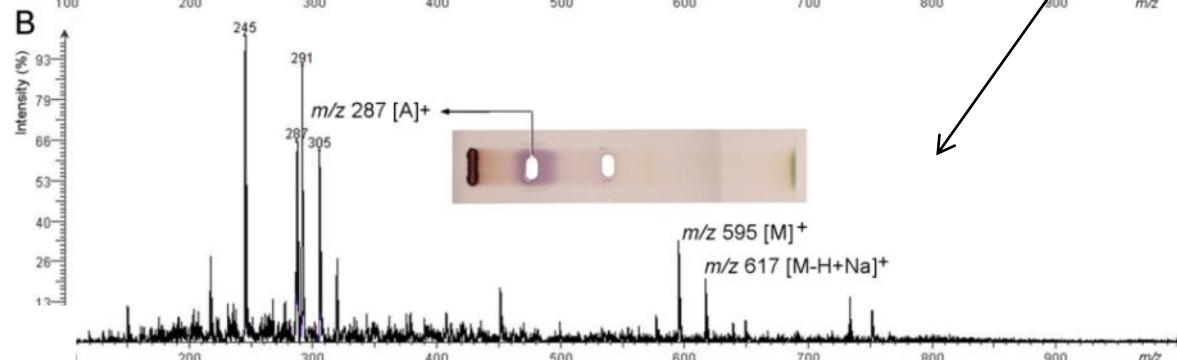


# Analysis of anthocyanes

**A**

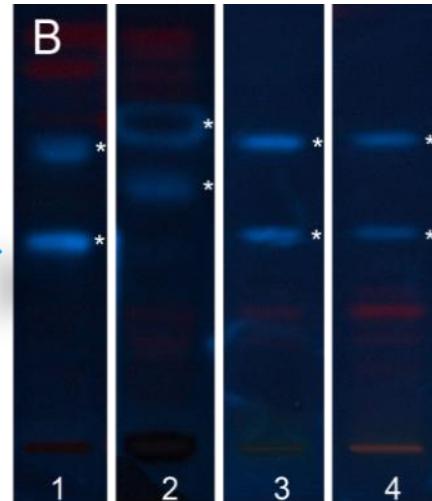
Chokeberry

Acai berry

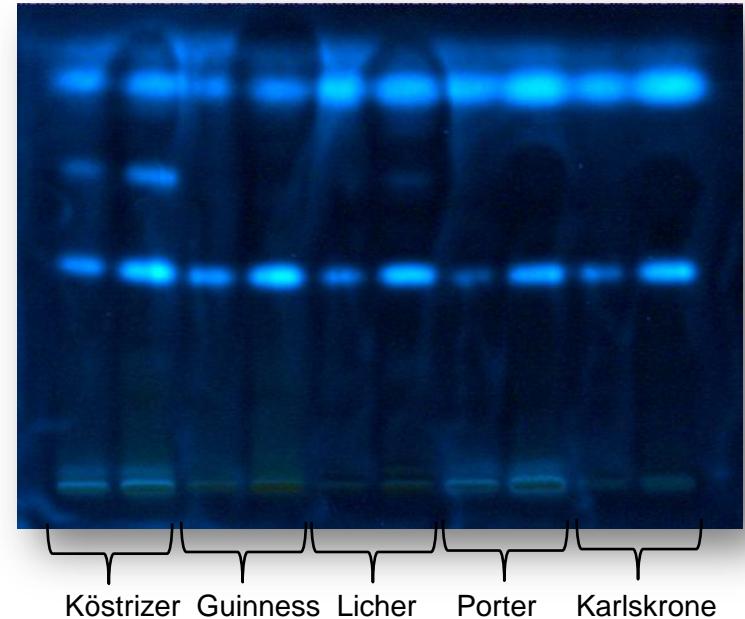
**B**

# EDA of estrogen-effective compounds

→ Spices

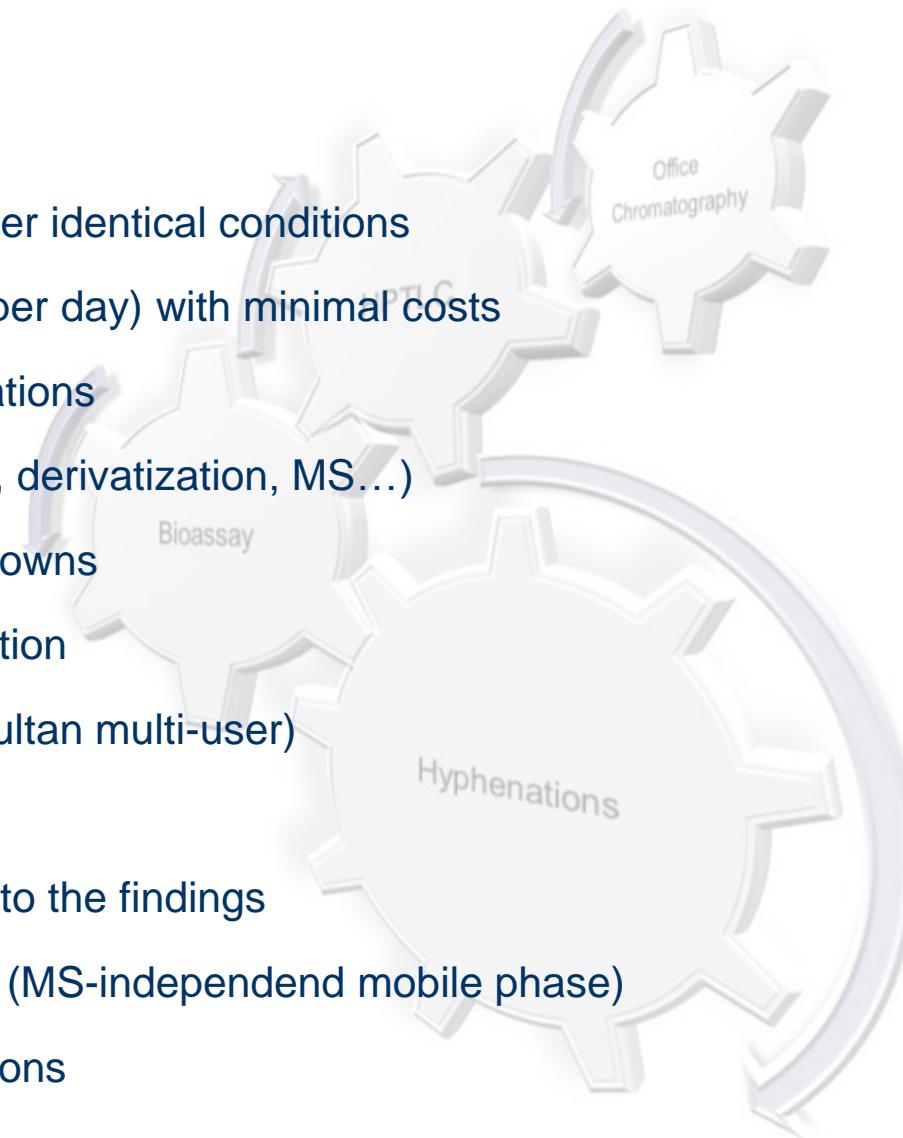


→ Beer samples



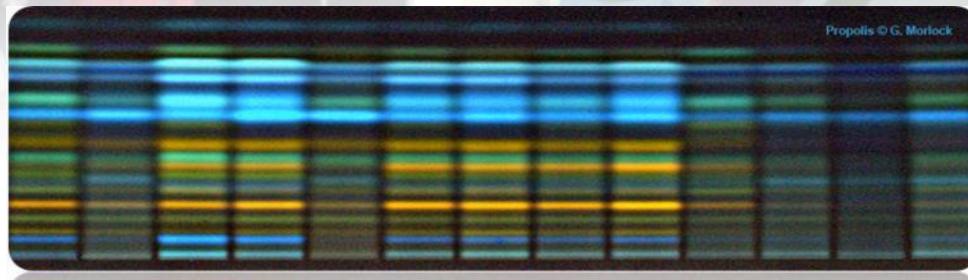
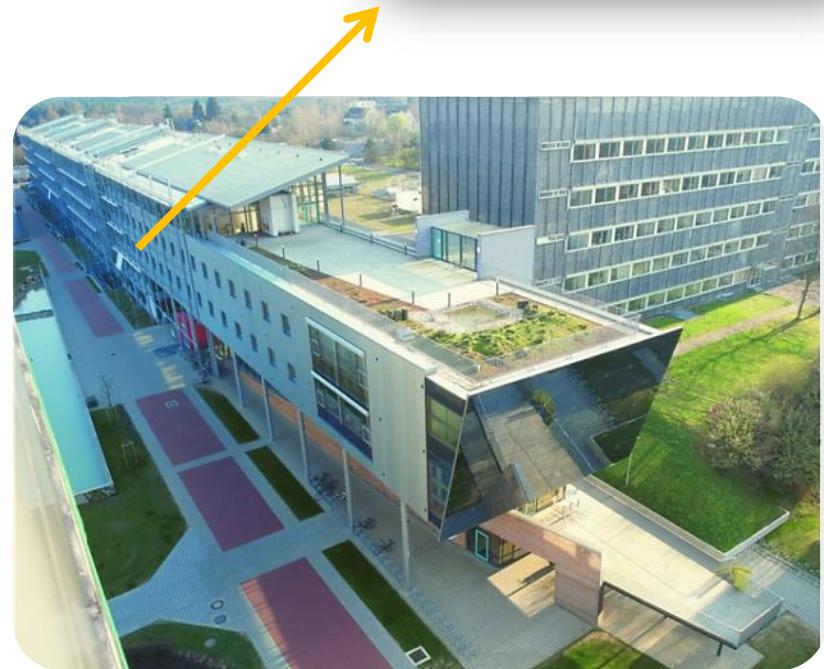
# The power of HPTLC

1. Reduced sample preparation
2. Matrix-tolerant method
3. Parallel chromatography under identical conditions
4. High throughput (1000 runs per day) with minimal costs
5. Selective, simultan derivatizations
6. Multi-detection (UV/Vis, FLD, derivatization, MS...)
7. More information about unknowns
8. Concentration during application
9. Flexible working station (simultan multi-user)
10. Effect-directed analysis
11. Analytical workflow adjusted to the findings
12. Targeted mass spectrometry (MS-independend mobile phase)
13. The ease of super-hyphenations





Thank you!

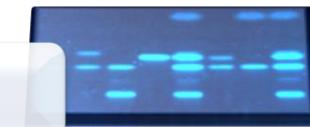


# Breakthrough in the hyphenation HPTLC-EDA-MS – a must-have method in the analyst's toolbox

Identification: Targeted



Bioassay: Non-targeted



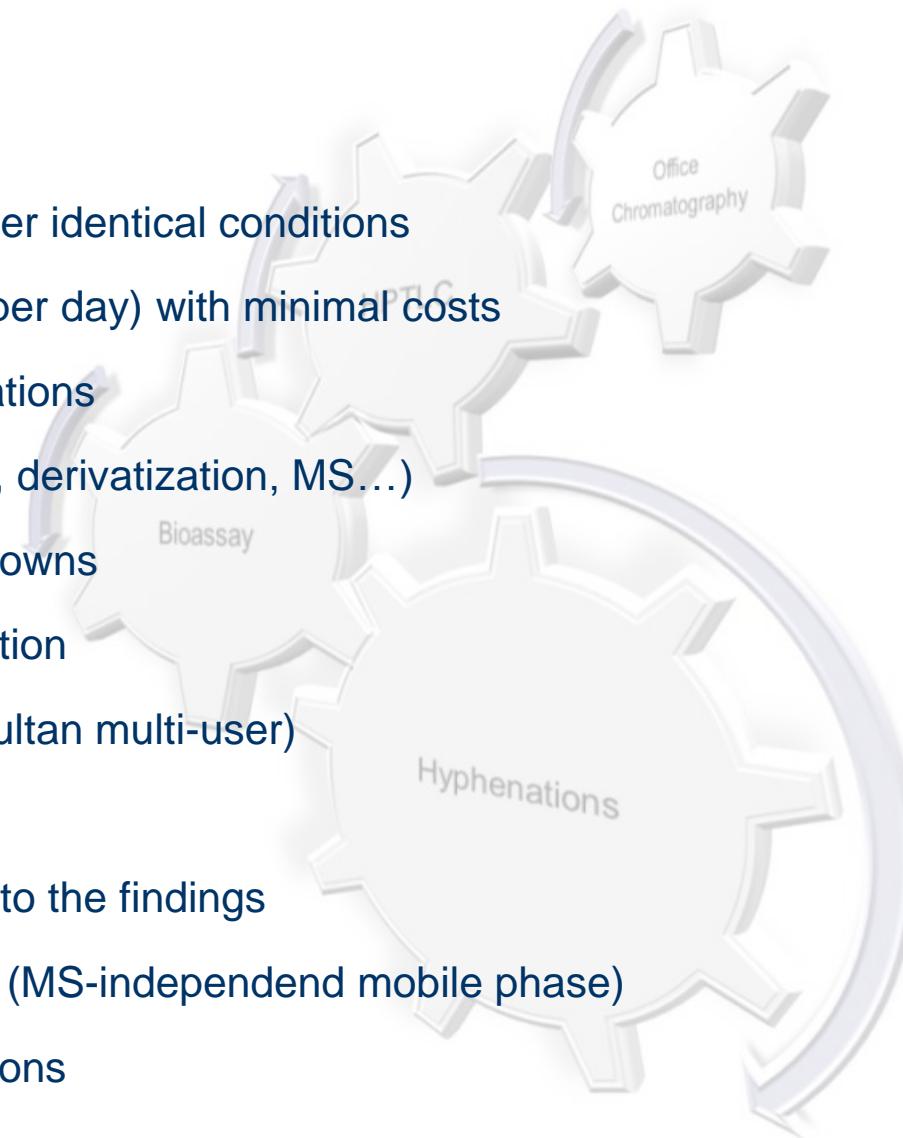
Sample fingerprint and profiling



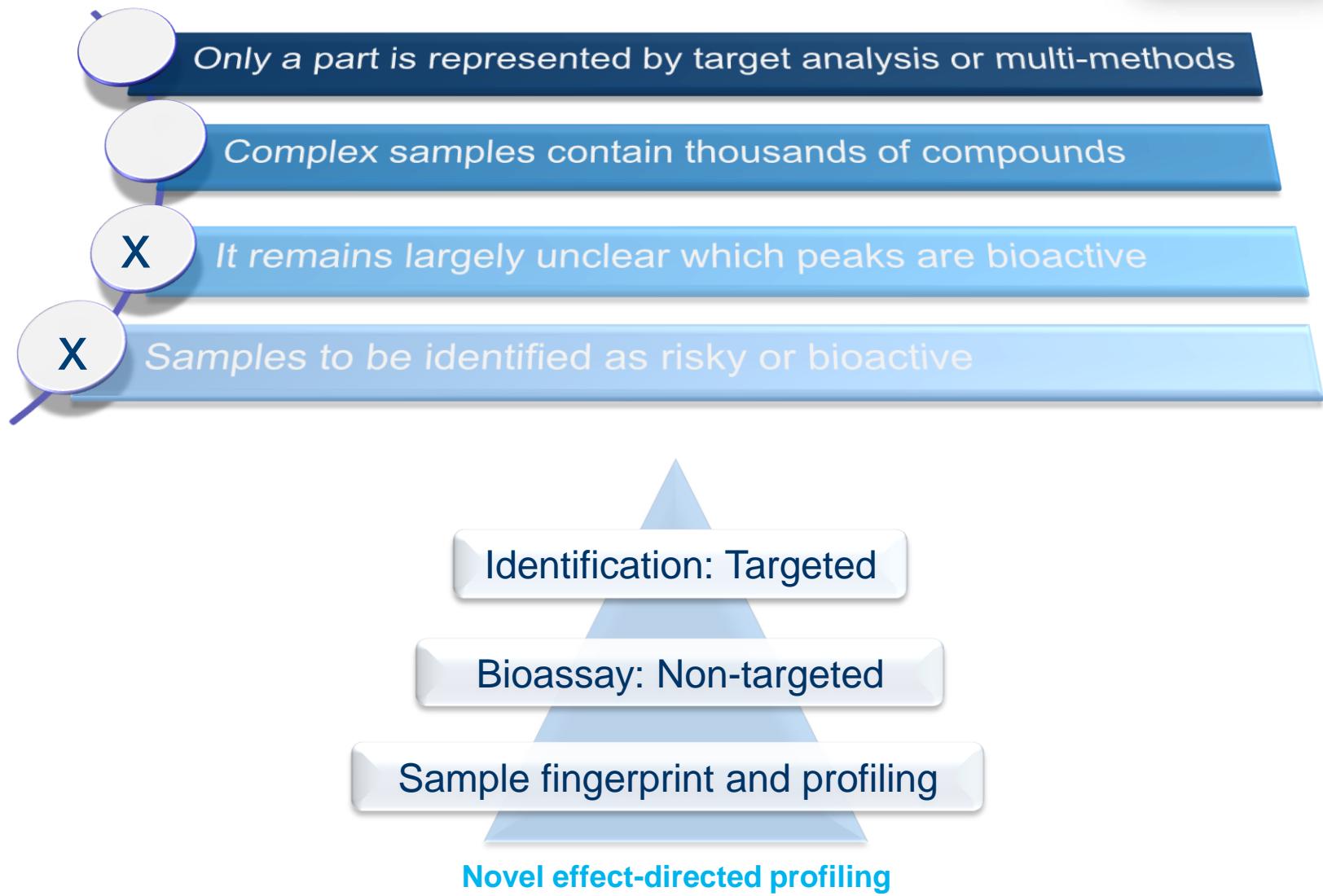
Gertrud Morlock, Chair of Food Science  
 Justus Liebig University Giessen

# The power of HPTLC

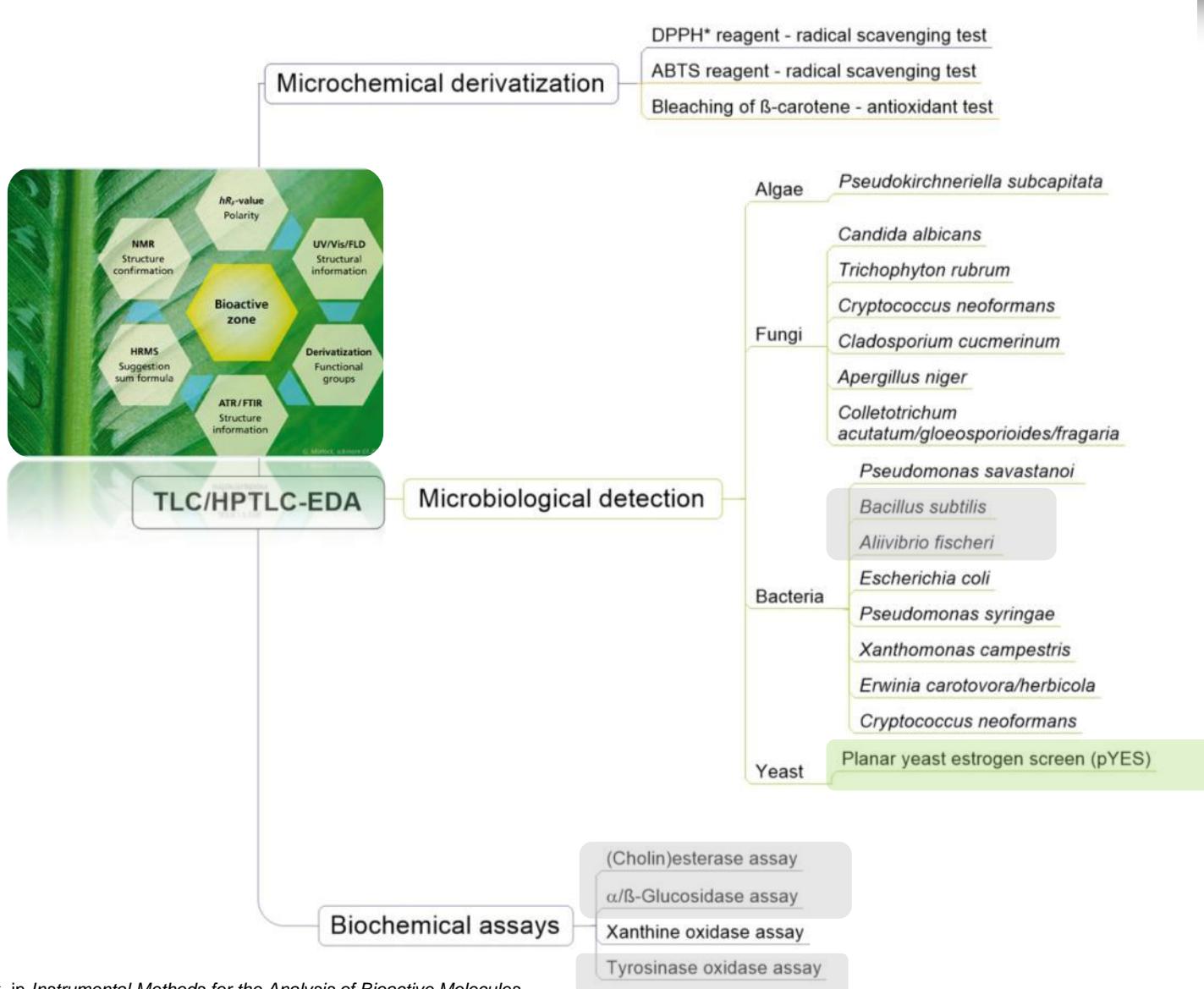
1. Reduced sample preparation
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11. Analytical workflow adjusted to the findings
12. Targeted mass spectrometry (MS-independend mobile phase)
13. The ease of super-hyphenations



# Impact

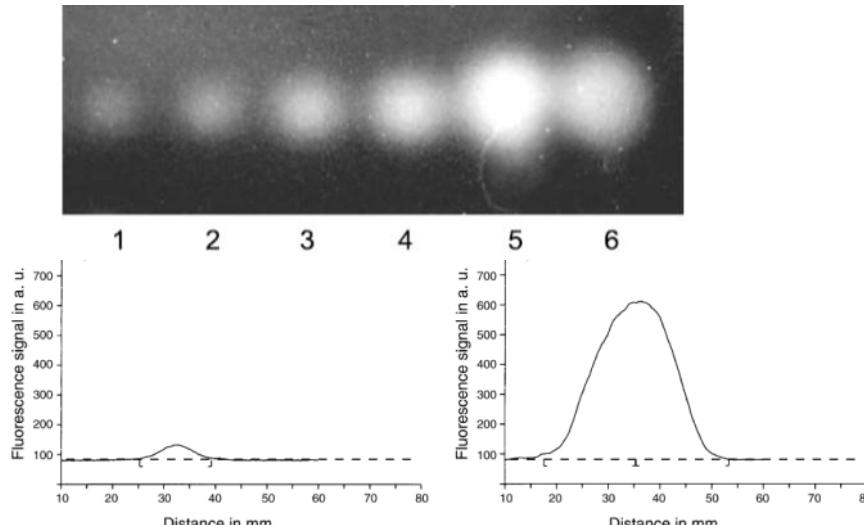


# Effect-directed link to the compound

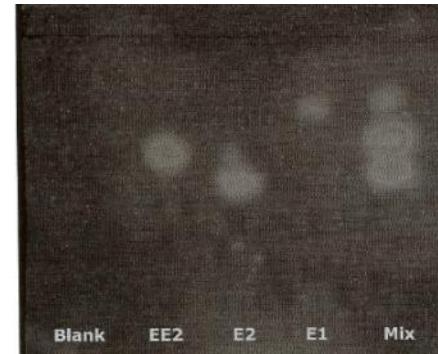


# Challenge: Avoid zone broadening

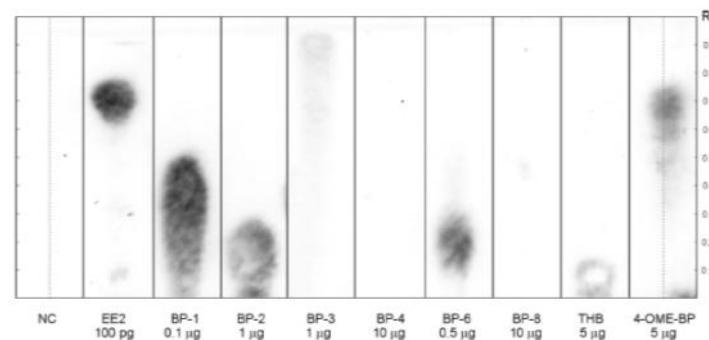
Goodall & Levi, Nature 158, 675–676 (1946)



Mueller et al. Chromatographia 60, 207-211 (2004)

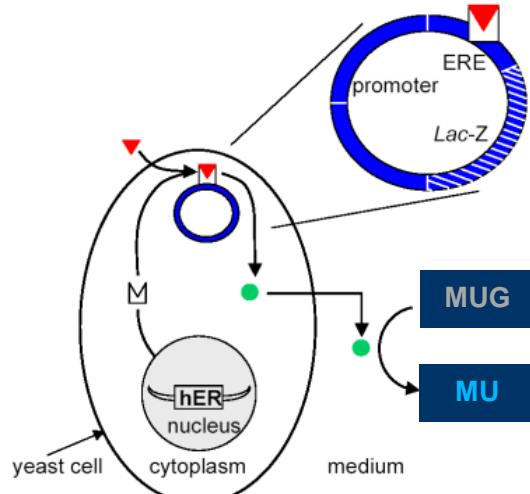
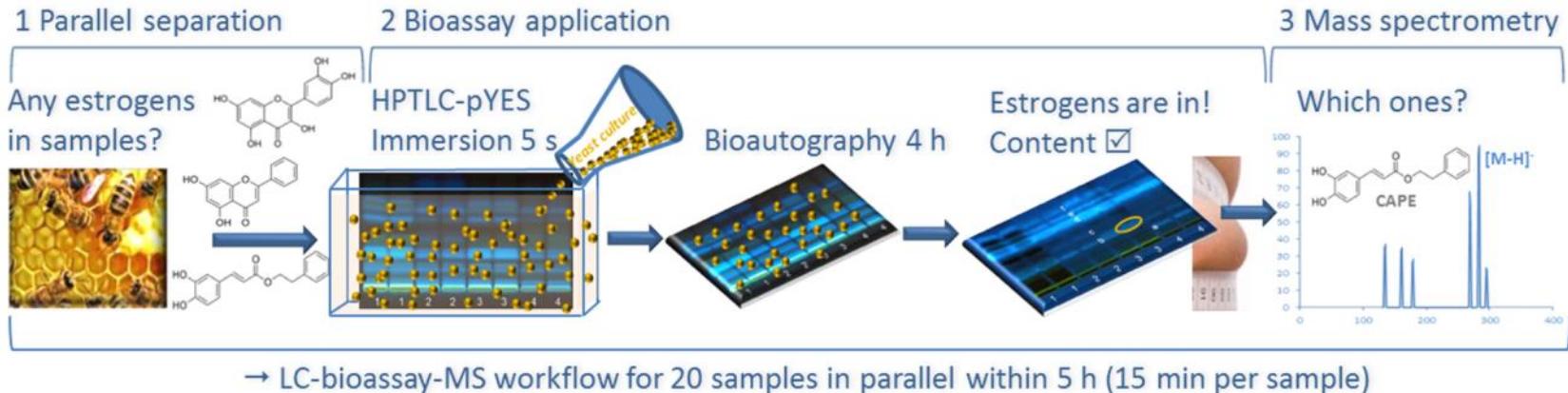


Schönborn & Grimmer,  
*J. Planar Chromatogr.* 26, 402-408 (2013)



Buchinger et al.  
*Anal. Chem.* 85, 7248-7256 (2013)

# Detection of endocrine disrupting compounds (EDCs)



Modified from draft of pYES expert group

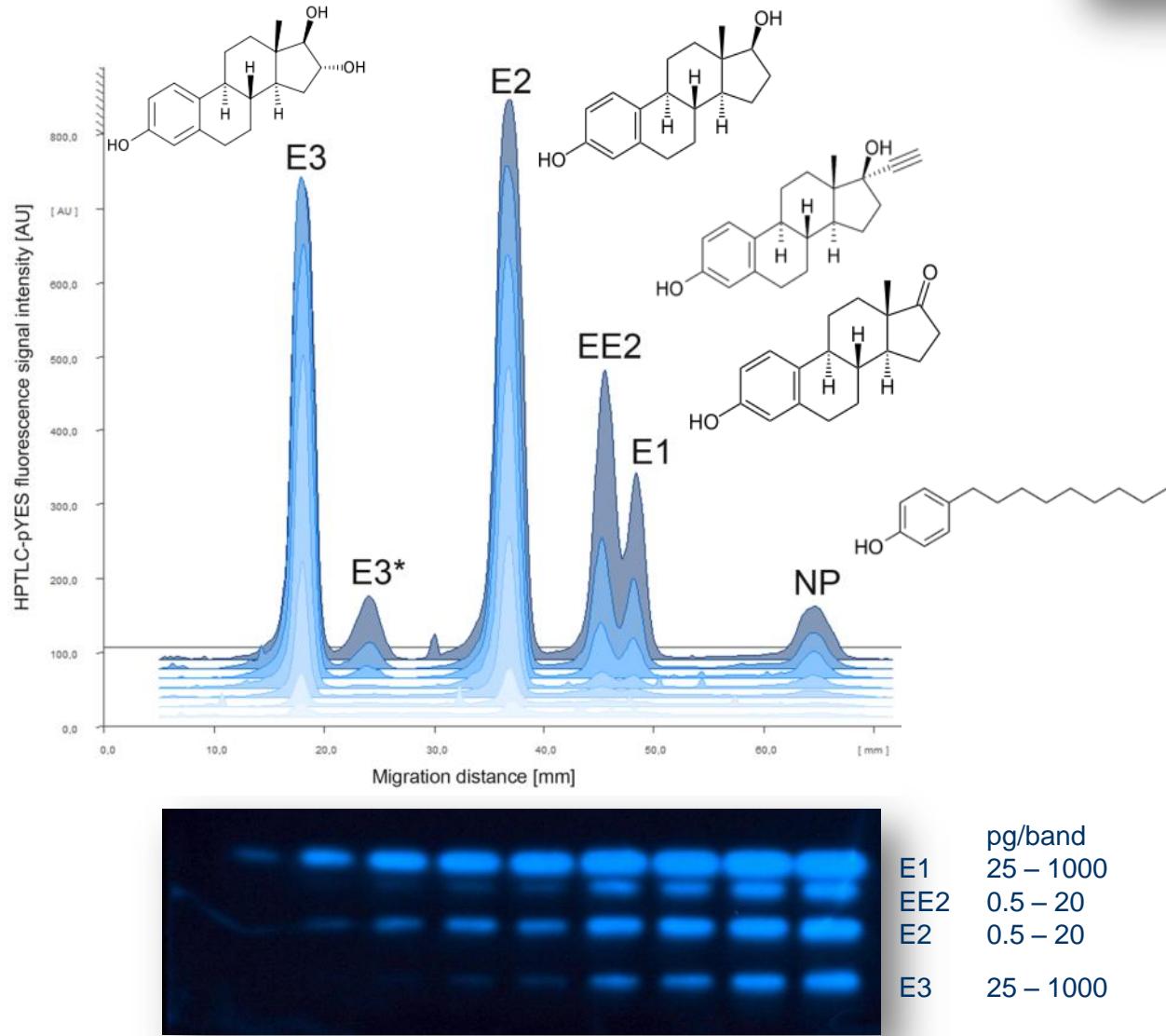
## Planar yeast estrogen screen (pYES)

- using human estrogen receptor hER $\alpha$
- in *Saccharomyces cerevisiae*

1. Routledge & Sumpter, Environ. Toxicol. Chem. 15 (1996) 241
2. McDonnell *et al.*, J. Steroid Biochem. Mol. Biol. 39 (1991) 291

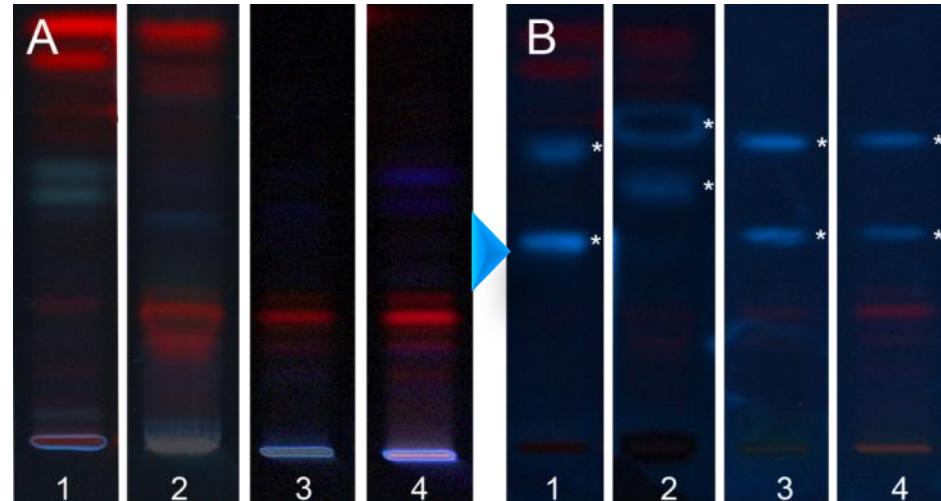
- blue fluorescent 4-methylumbelliflerone

# Detection of EDCs

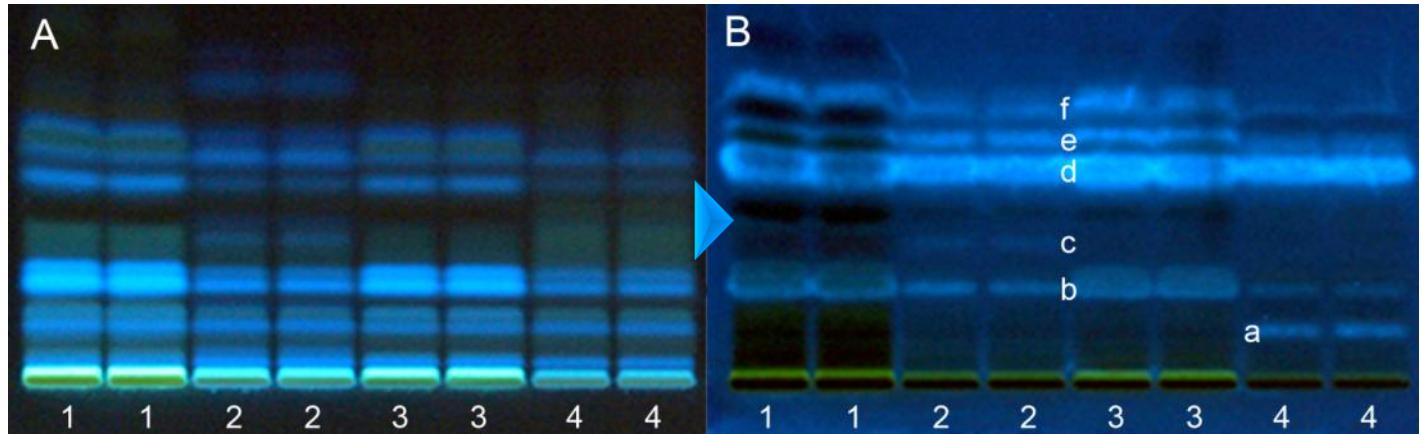


# Detection of EDCs

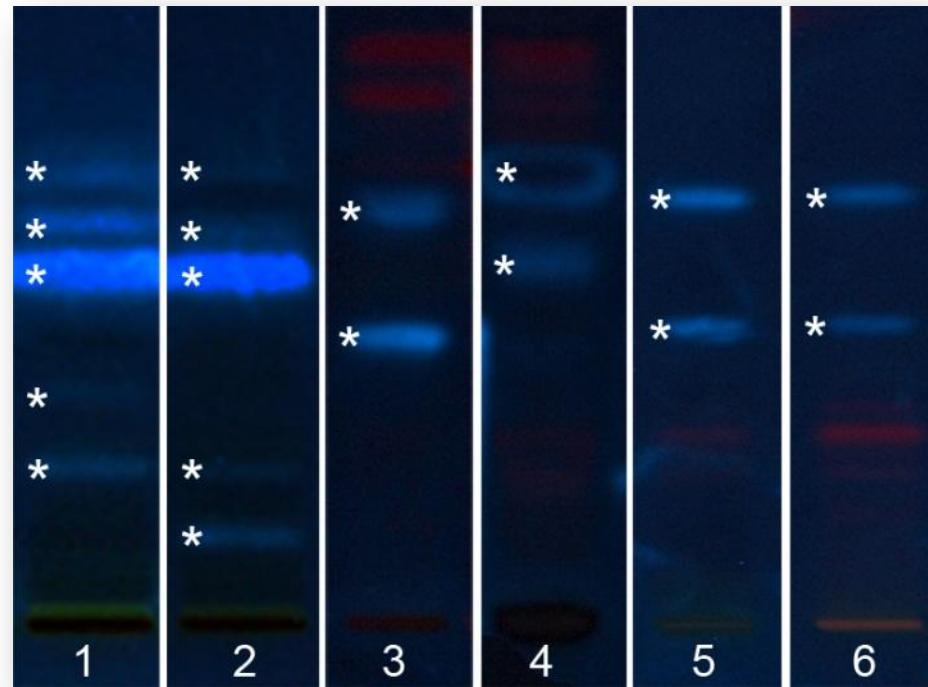
→ Spices/tea



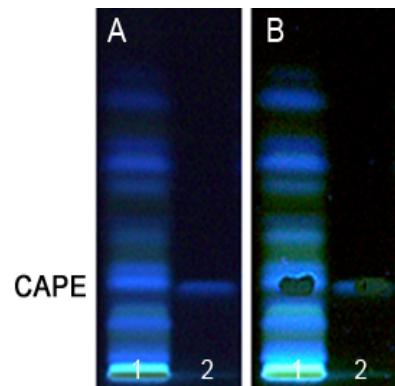
→ Propolis samples



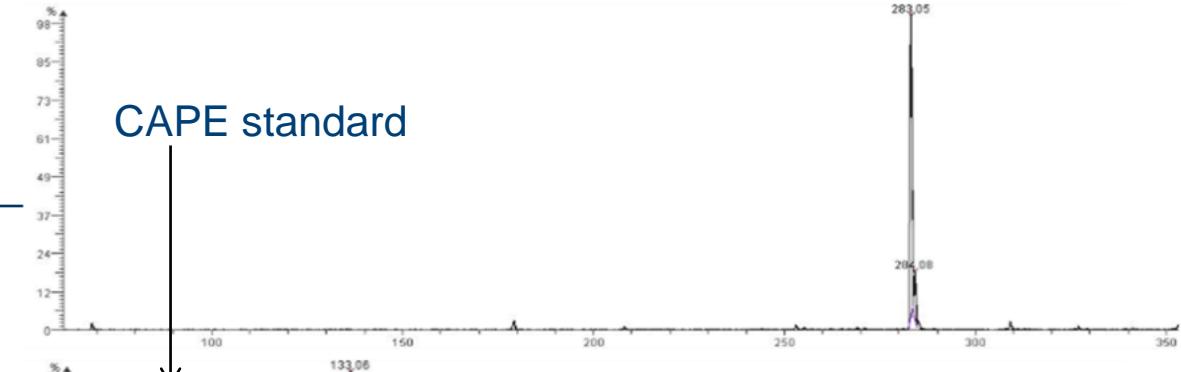
# What is it?



# CAPE?

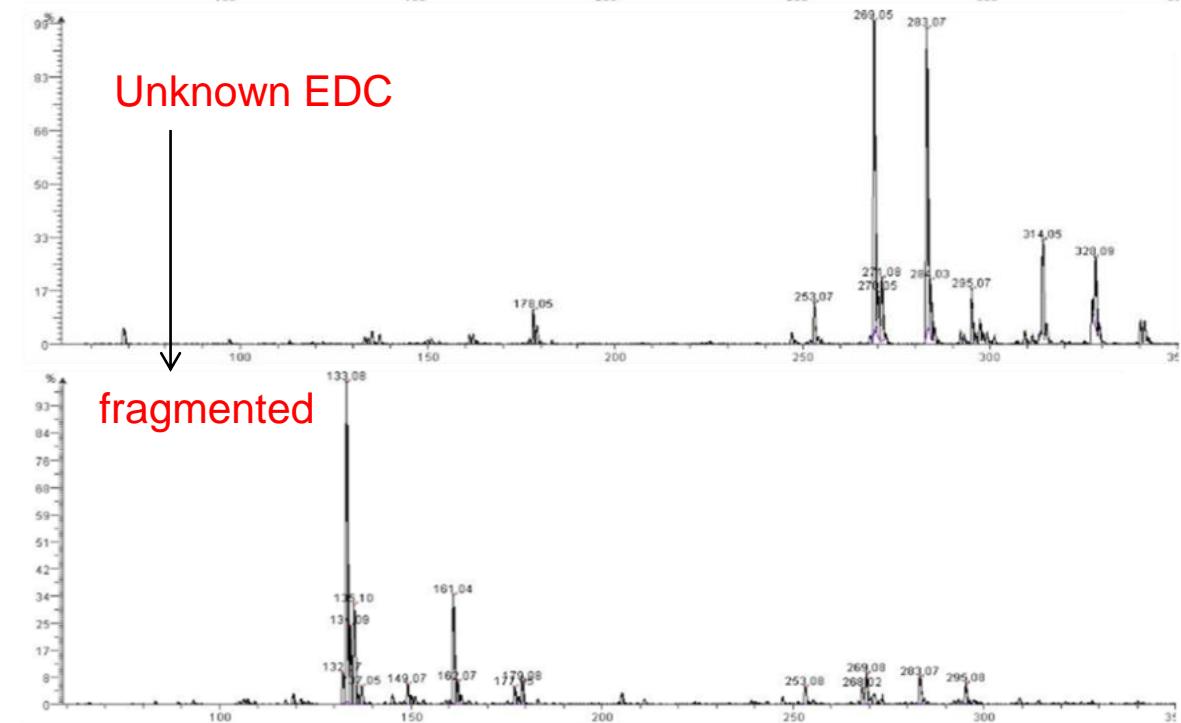


CAPE standard



fragmented

Unknown EDC

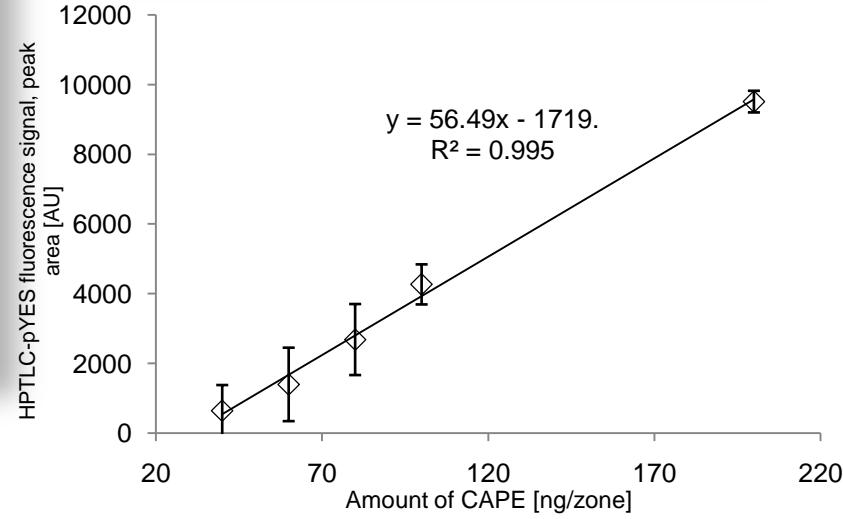
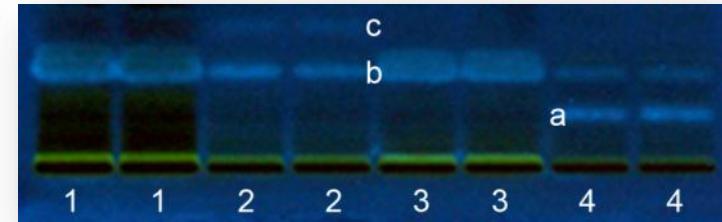


fragmented

# Quantitation of CAPE in propolis

Propolis sample	CAPE content in sample [µg/mL]	CAPE content [µg/g] referred to propolis weight (n=2)
P1 (30 %)	481	2028
P2 (30 %)	476	2009
P3 (25 %)	471	2387
P4 (62 %)	348	710
P5 (not specified)	380	380 <sup>3</sup>
P6 (250 mg/capsule)	359 <sup>1</sup>	1435
P7 (30 mg/lozenge)	22 <sup>2</sup>	1089

<sup>1</sup>µg/capsule, <sup>2</sup>µg/pastille, <sup>3</sup>µg/mL

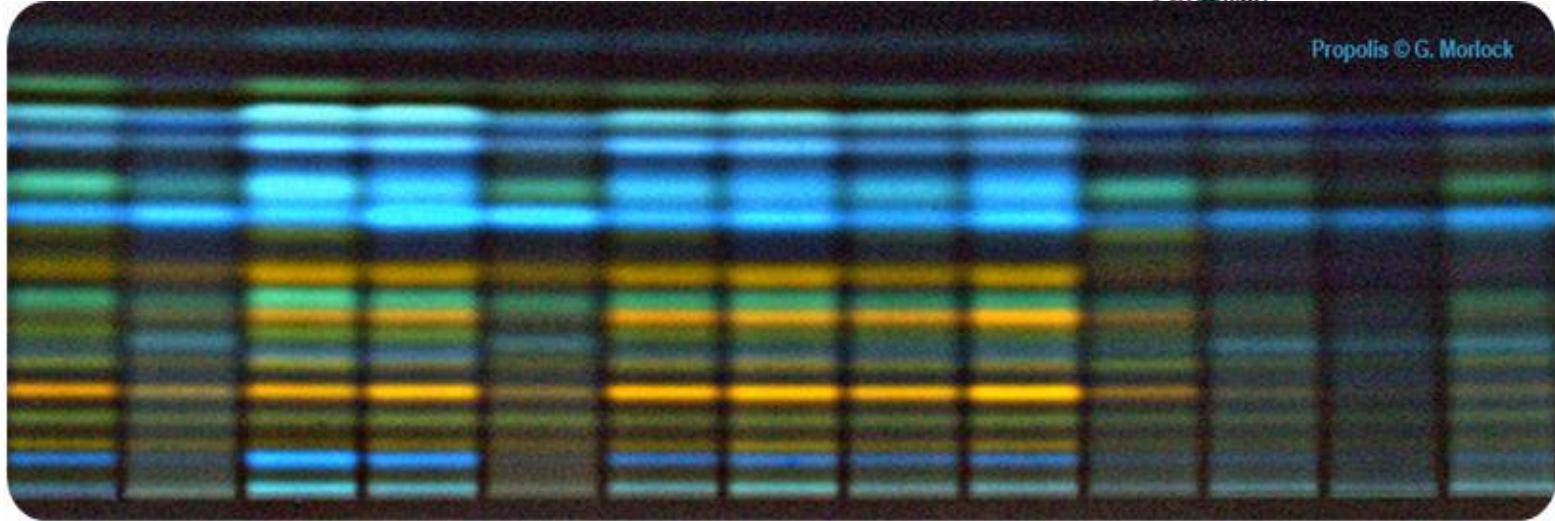


# Fingerprint of phenolic compounds in propolis

- Screening of >100 samples showed characteristic marker compounds
- Mainly 2 types of German propolis



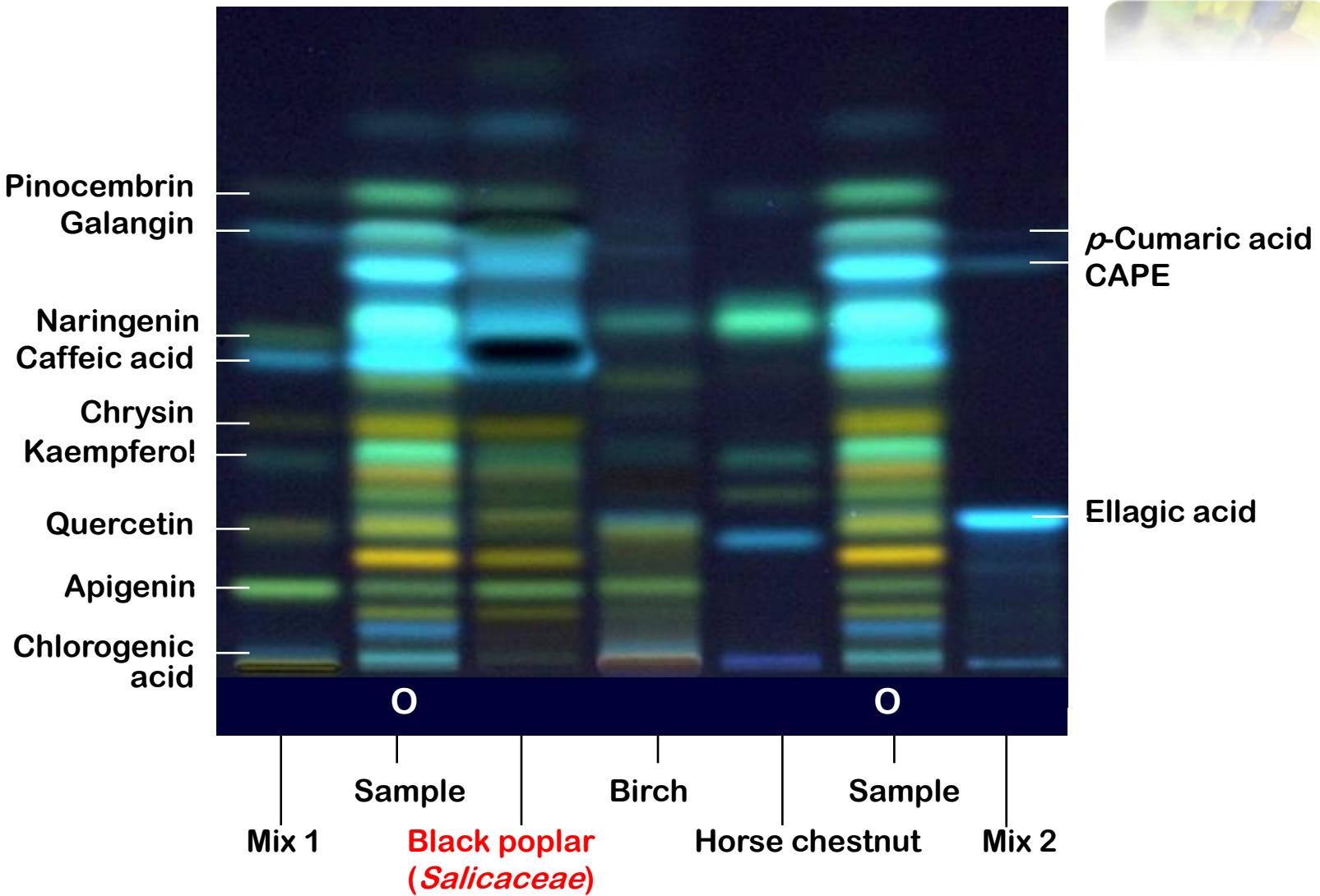
Propolis © G. Morlock



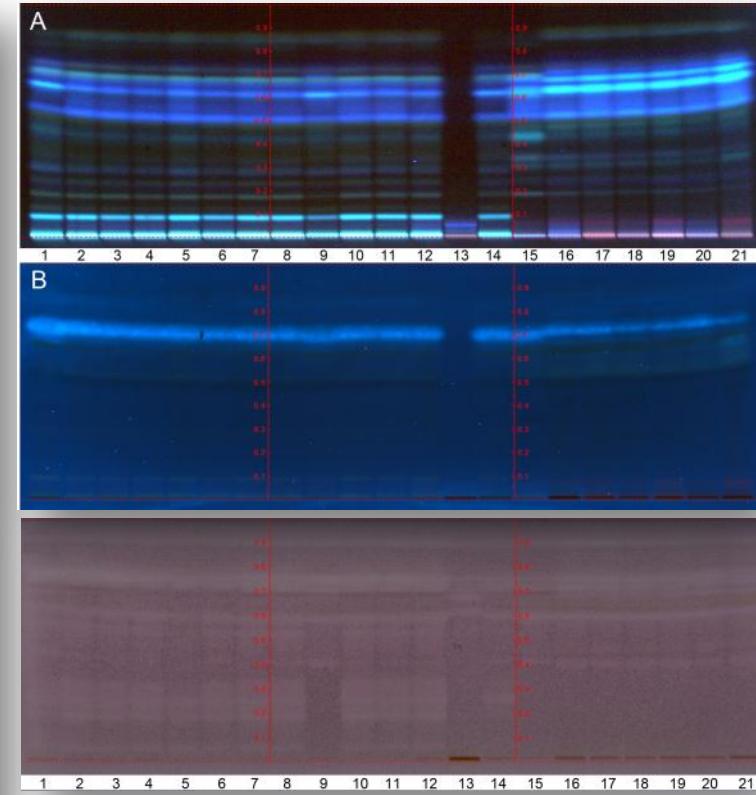
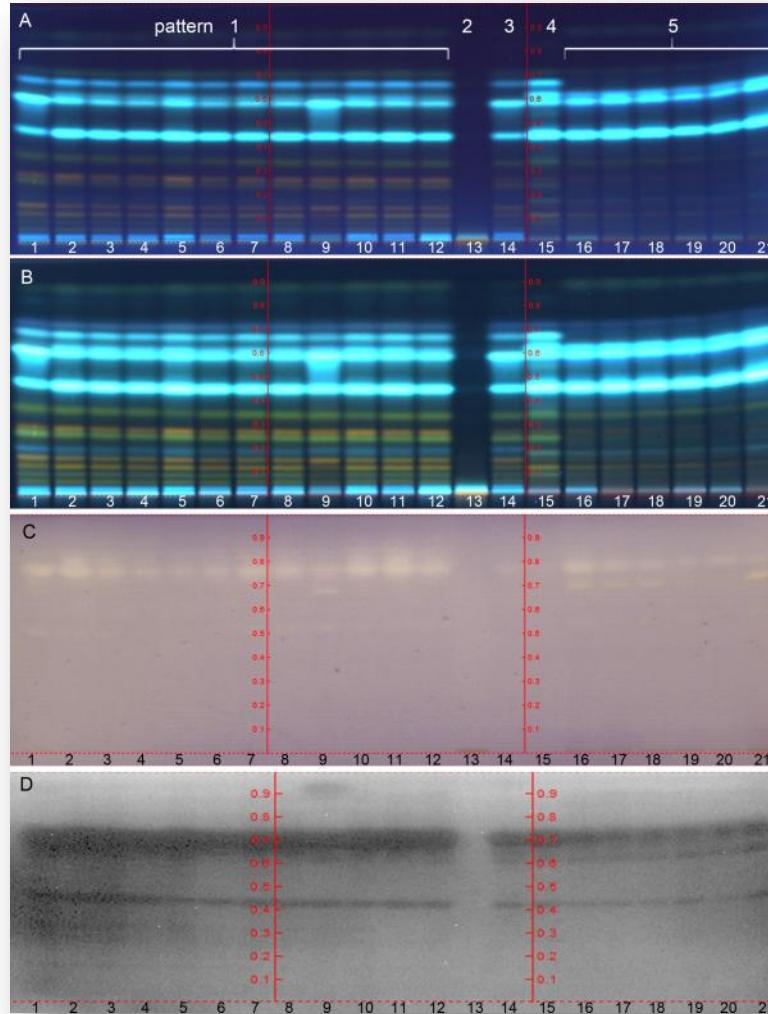
G. Morlock *et al.*, in preparation

Cooperation with Wala and Apicultural State Institute, Stuttgart

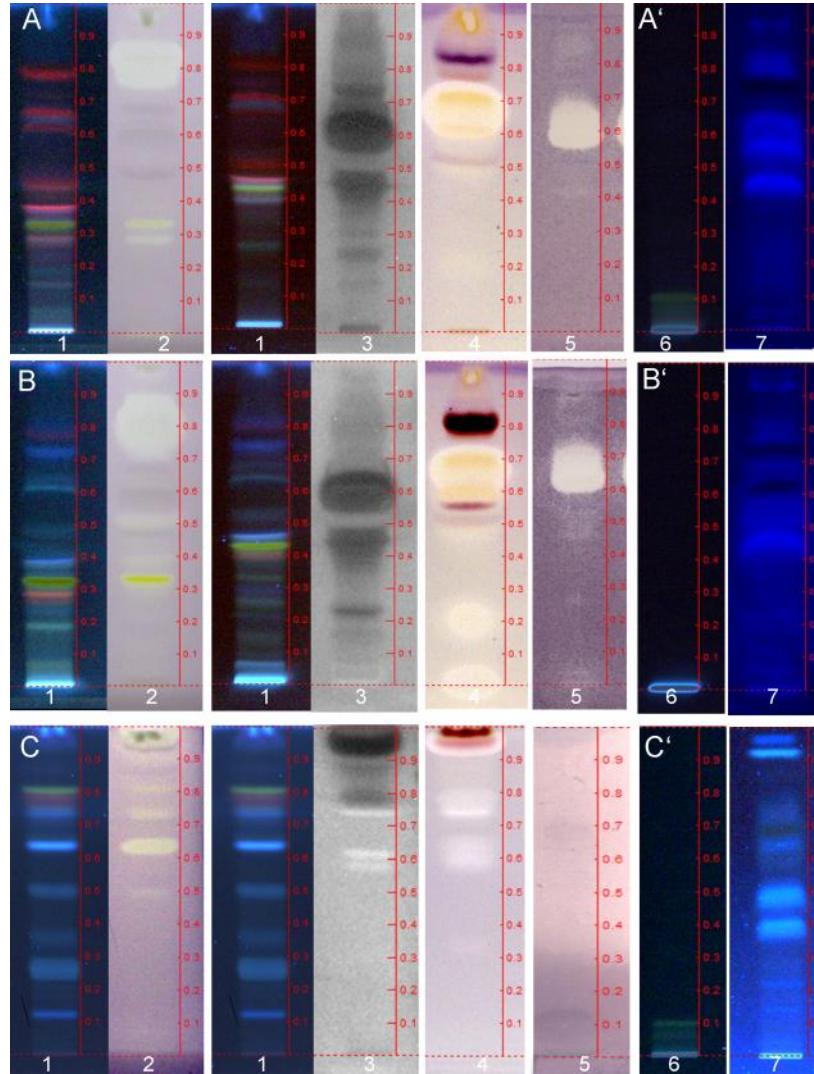
# Plant origin of O-type propolis?



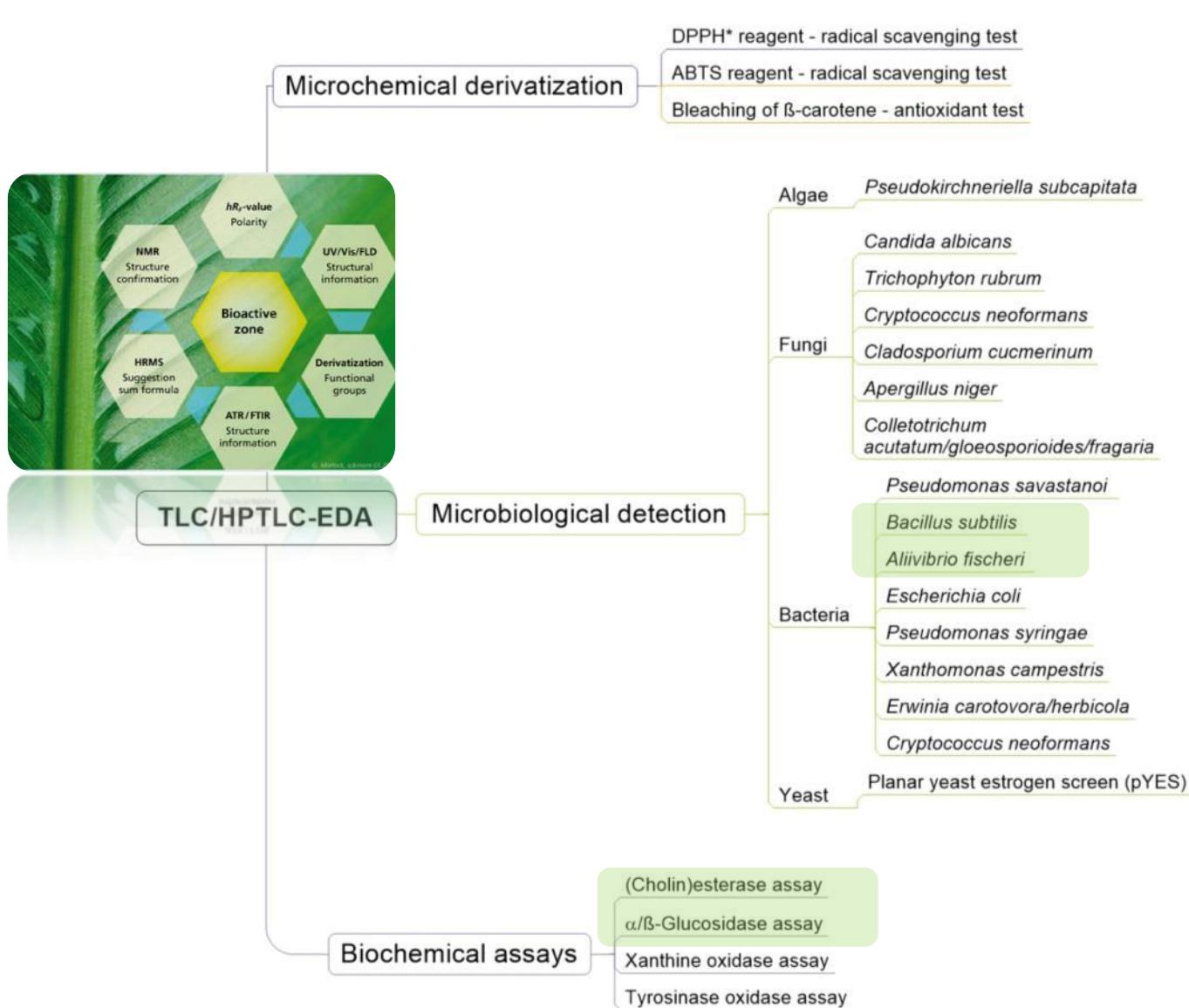
# EDA of *Salicaceae* bud extract samples



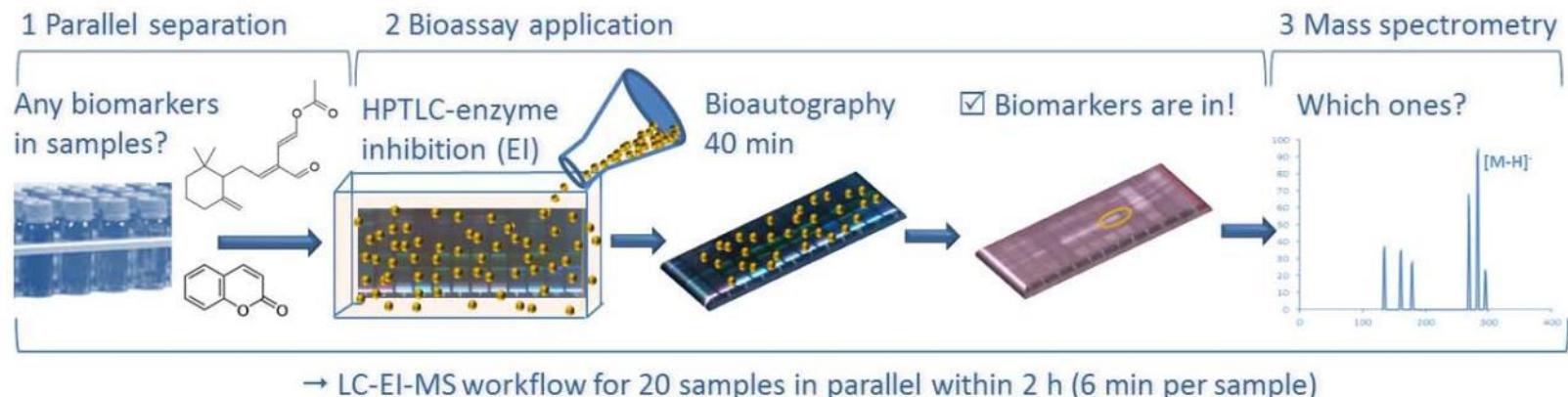
# EDA of oilseed extracts



# Effect-directed link to the compound



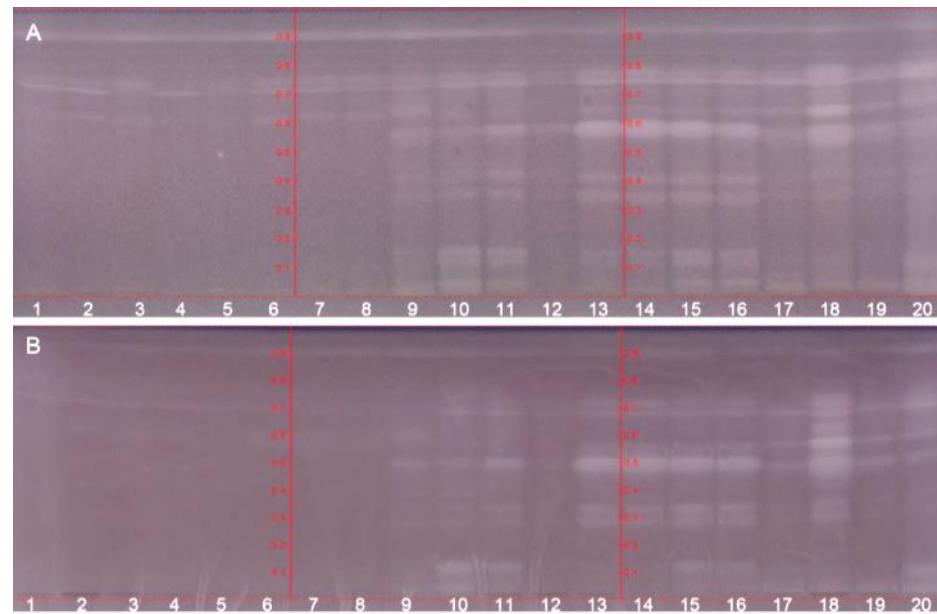
# Detection of cholinesterase inhibitors



Rosaceae

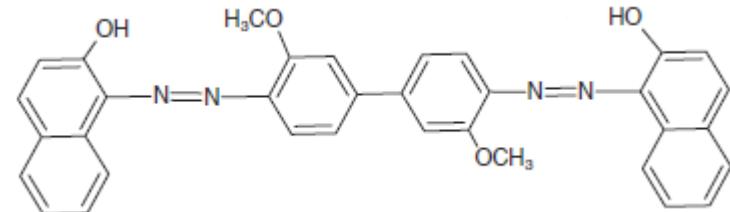
AChE

BChE

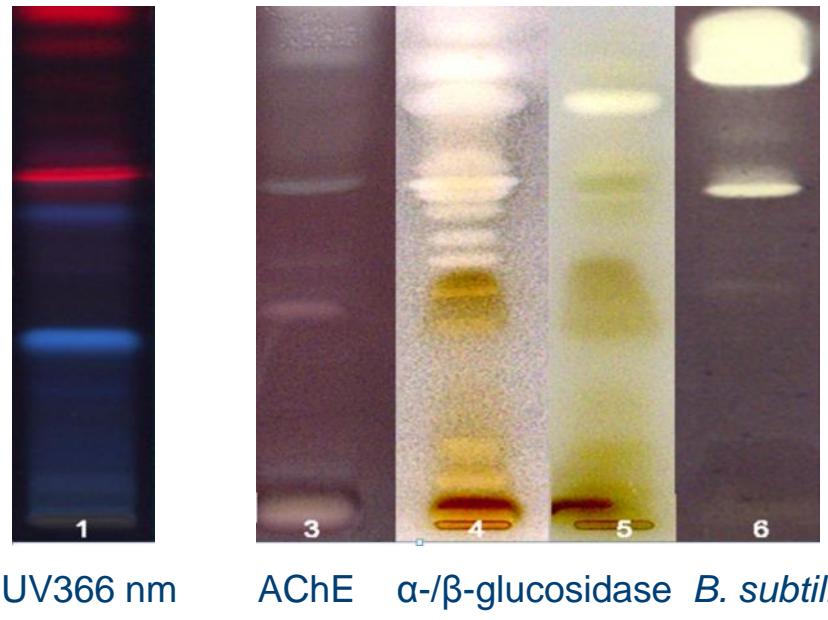


# Detection of $\alpha$ -/ $\beta$ -glucosidase inhibitors

- Immersion in  $\alpha$ -/ $\beta$ -glucosidase solution and incubation
- Immersion in 2-naphthyl- $\alpha$ / $\beta$ -D-glucopyranoside and Fast Blue Salt as substrate for visualization (5 min)
- White zones on a violet background

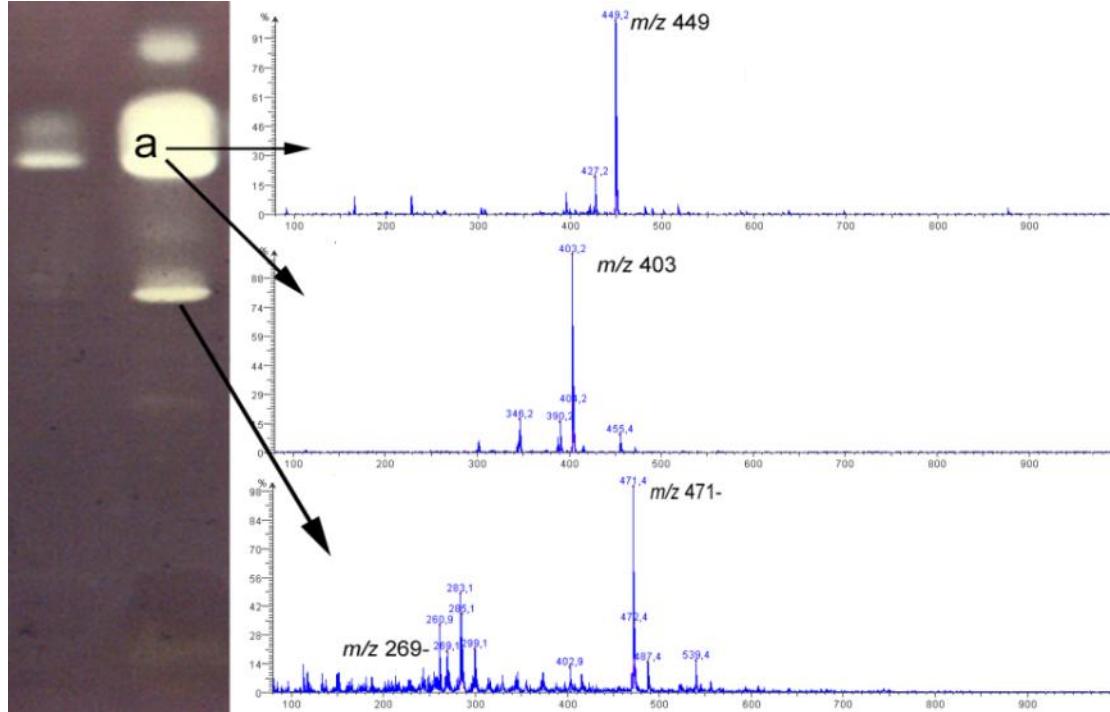


*Salvia officinalis*

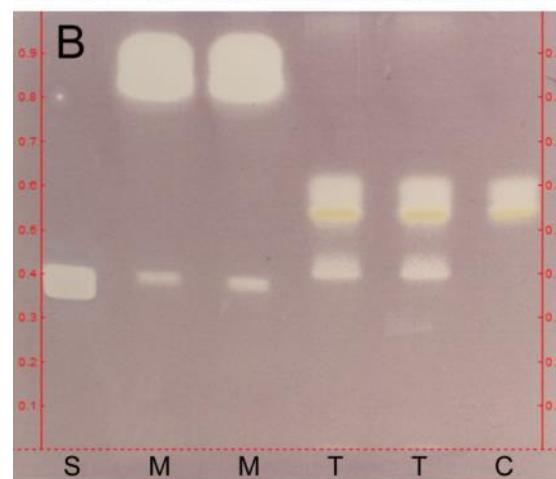
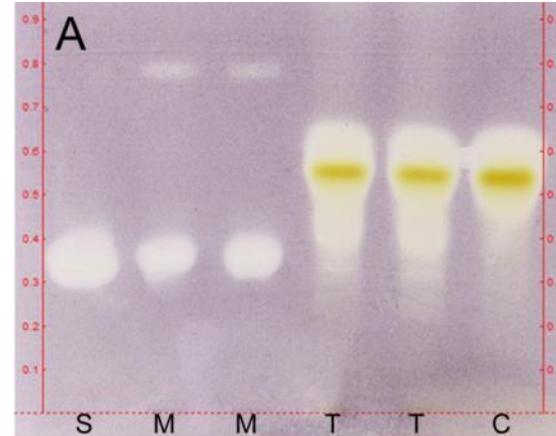


# Detection of antibiotics

- Immersion in *Bacillus subtilis* bacteria suspension and incubation
- Immersion in tetrazolium salt as substrate for visualization
- White zones on a pink background

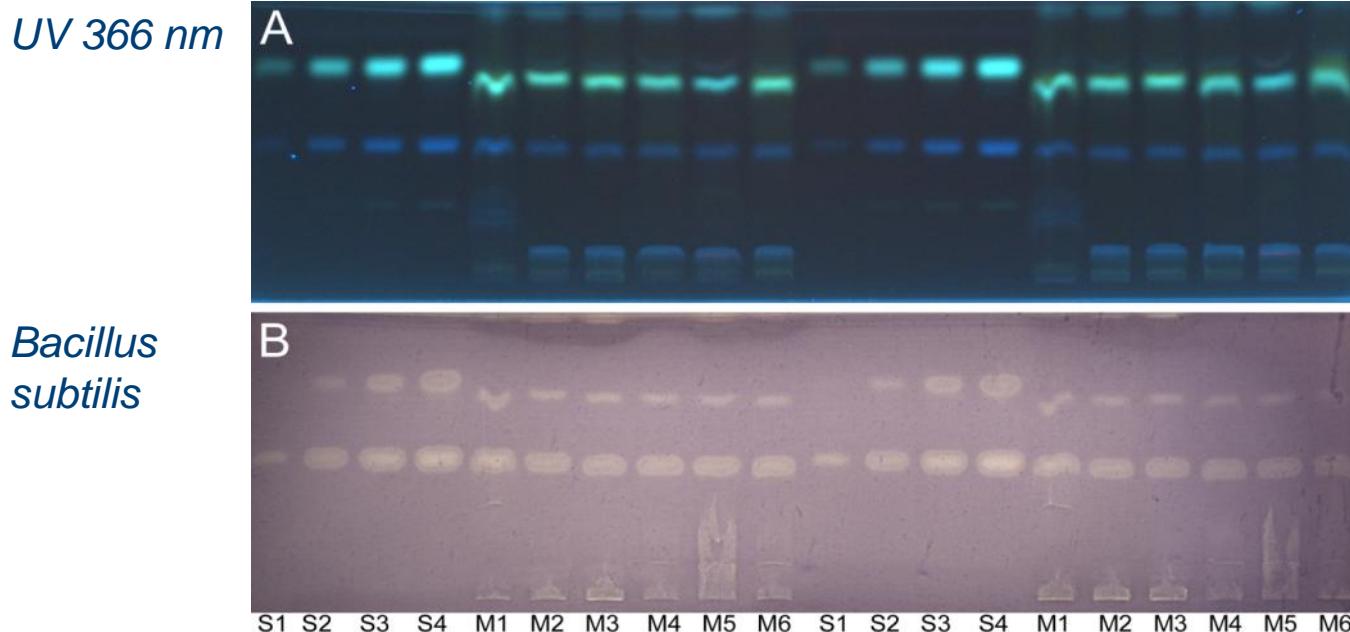
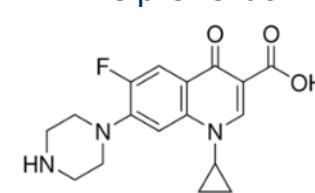


# Current vs. optimized detection of antibiotics

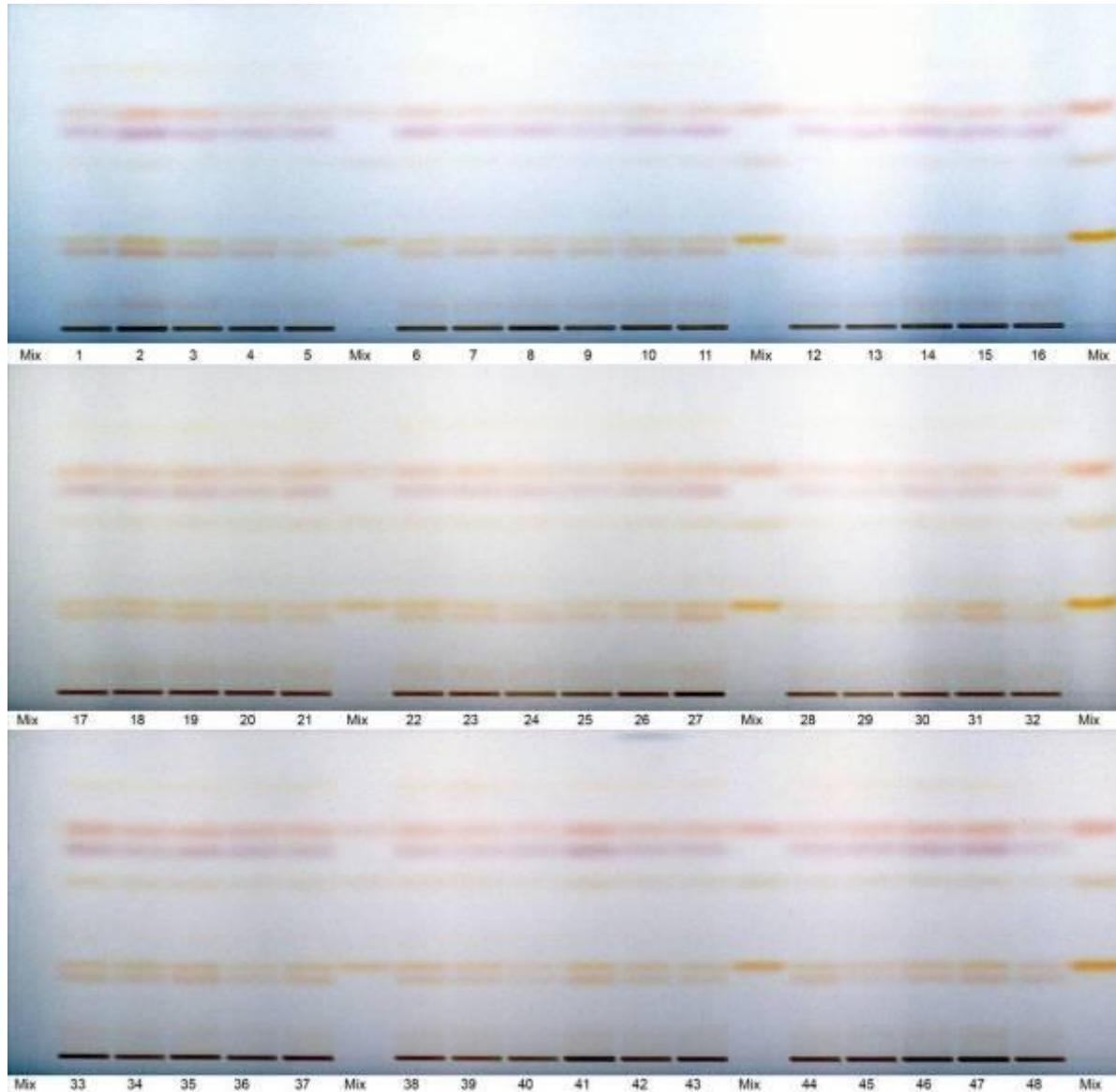


# Detection of antibiotics

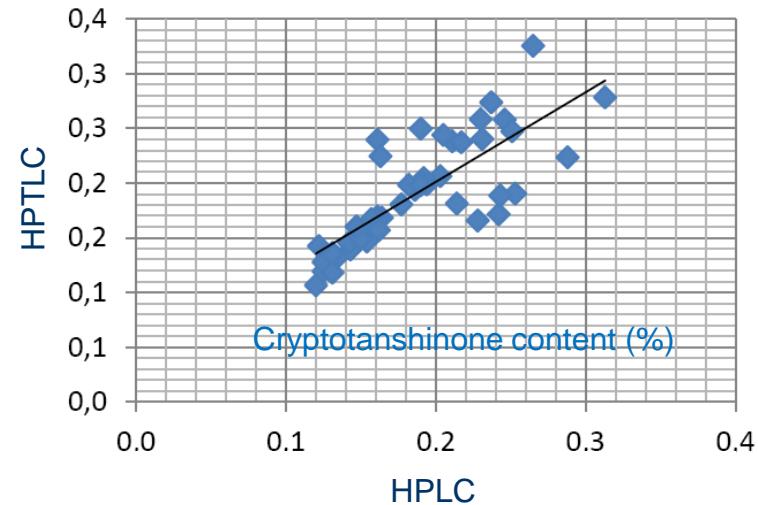
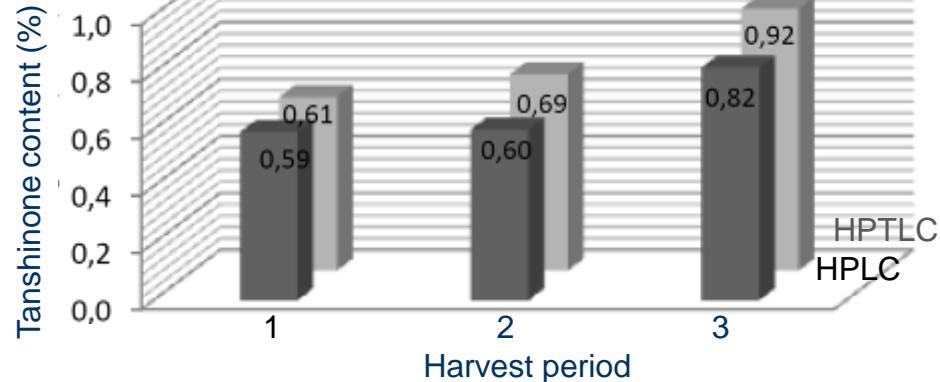
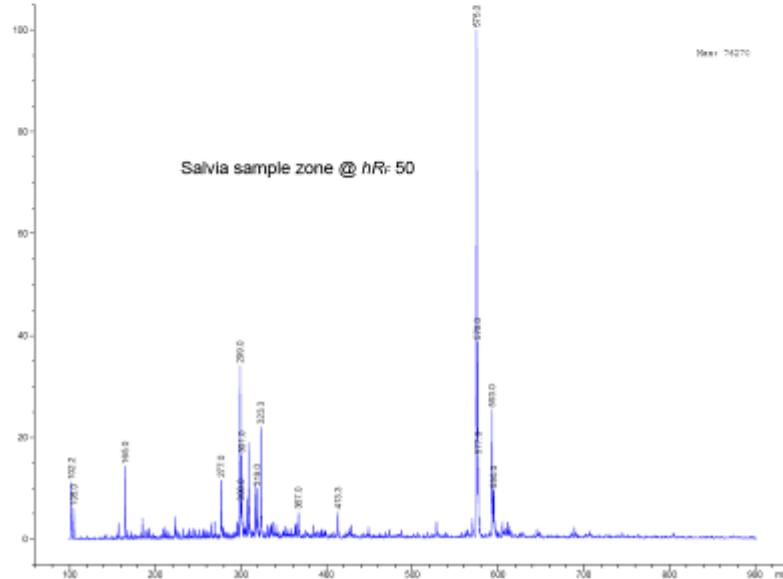
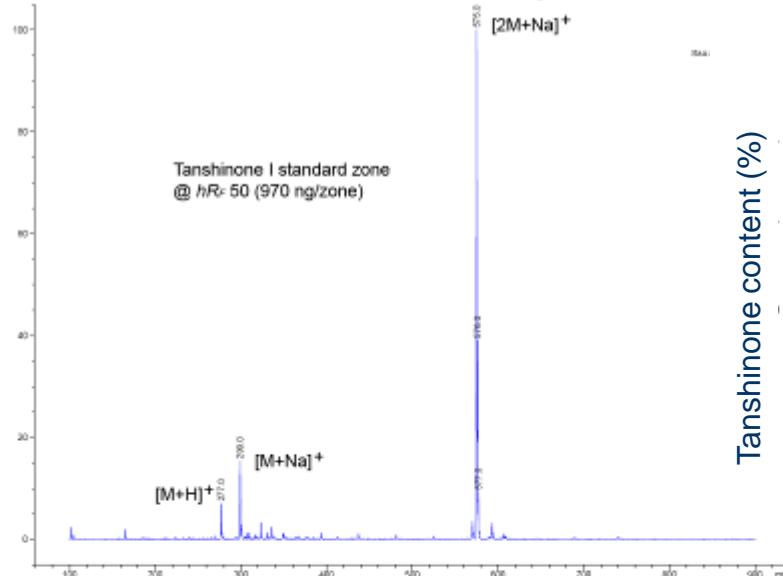
Antibiotics in milk down to the µg/kg range



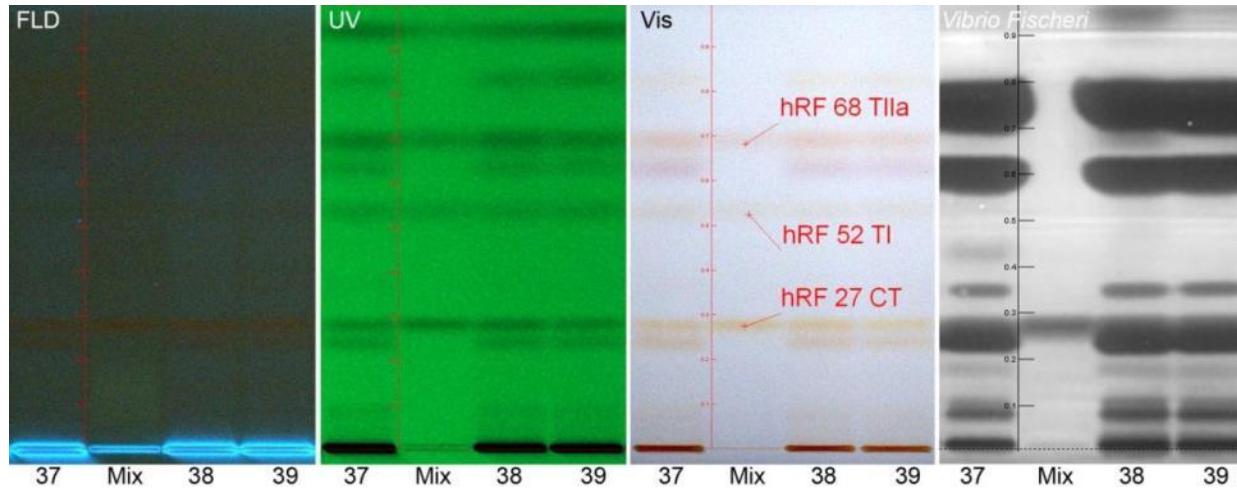
# Quantitation of tanshinons in Chinese salvia



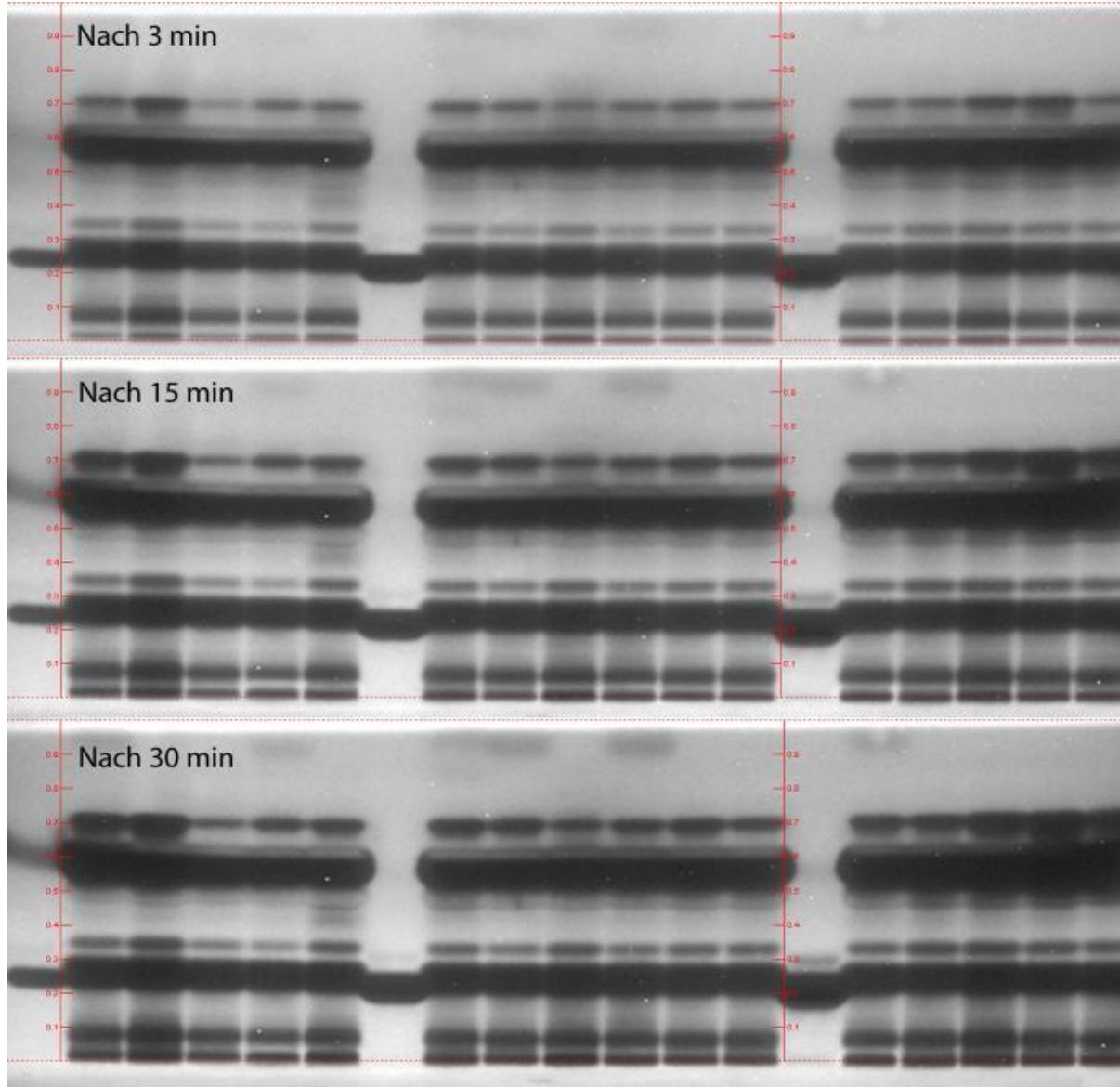
# Confirmation by MS and method comparison



# Detection of bioactive compounds

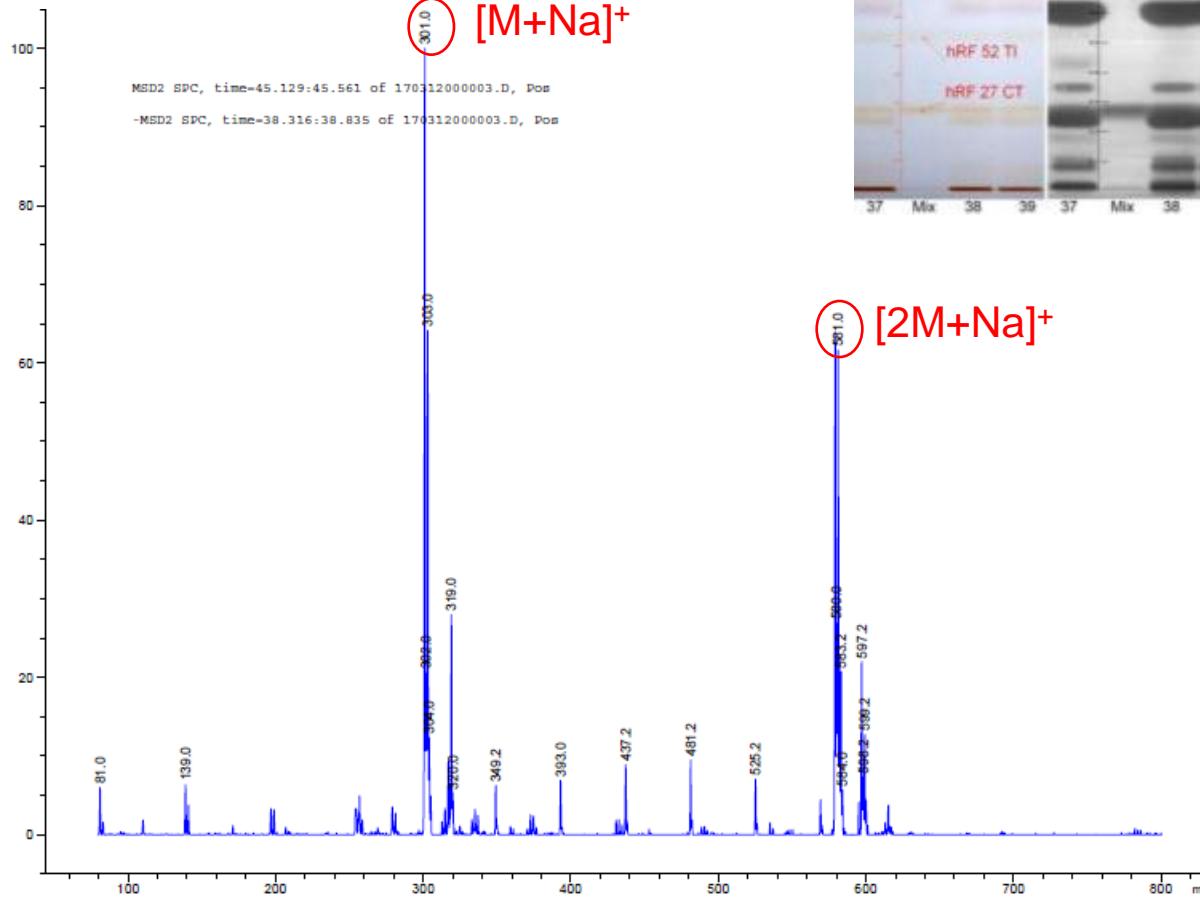


# Detection of bioactive compounds



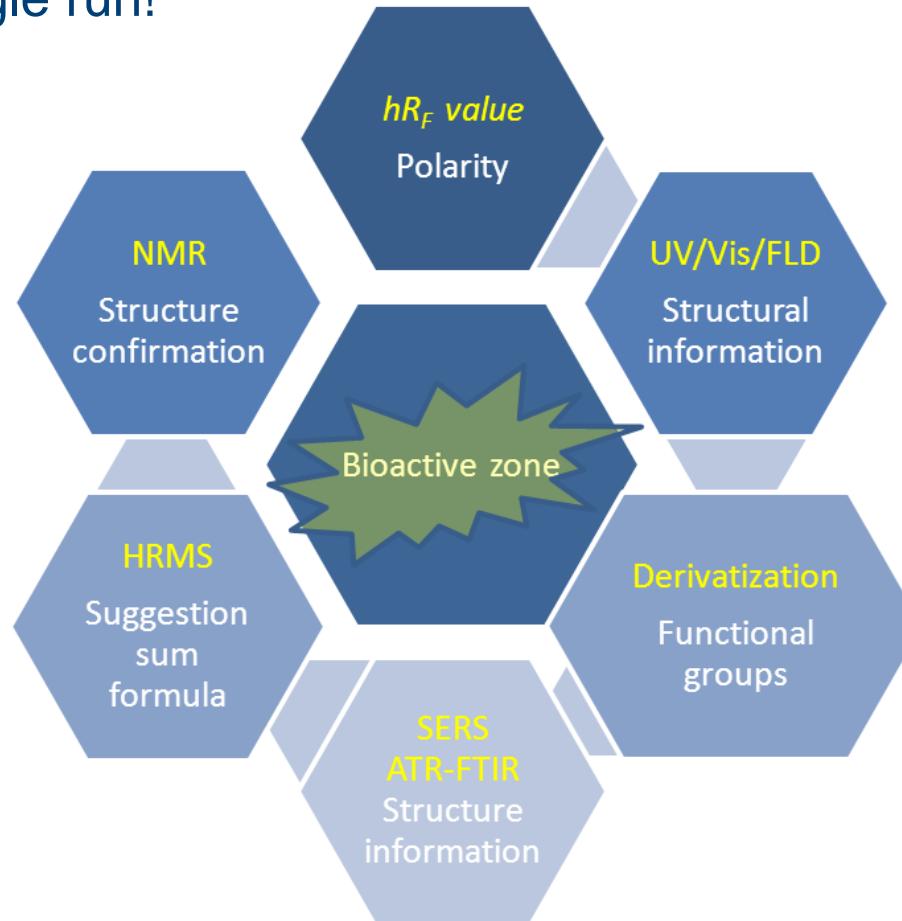
# Detection of bioactive compounds

Mass spectra recorded after detection with bioassay → salt adducts are pronounced!



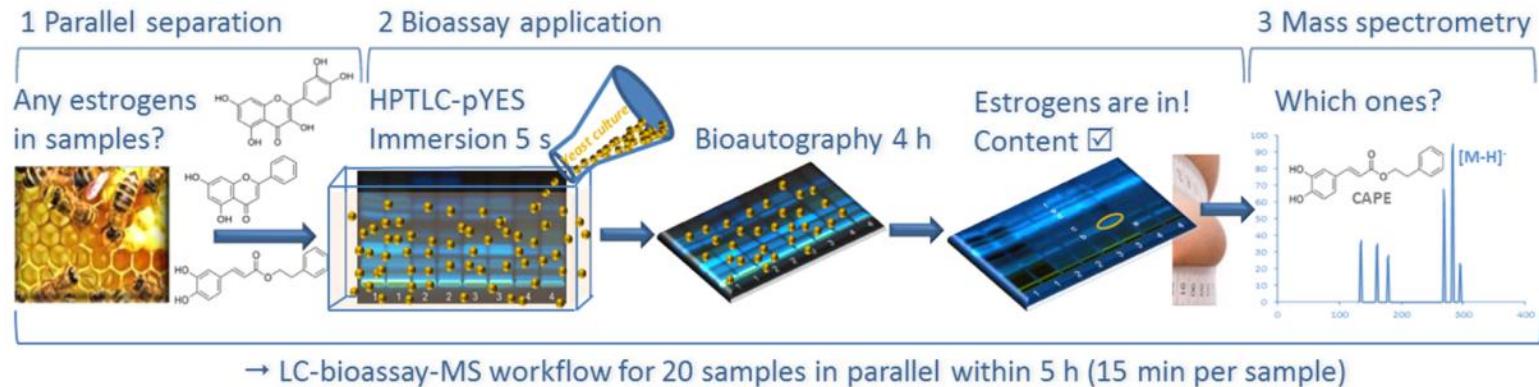
# Goal: From bioactive zone to sum formula

...in a single run!

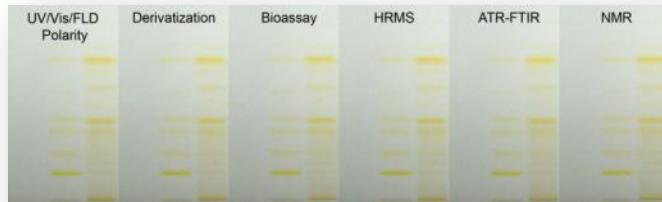


# Hyphenated technique

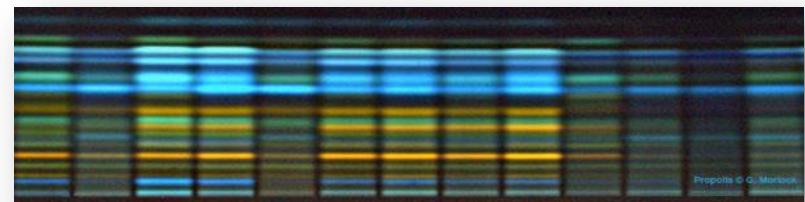
## HPTLC-UV/Vis/FLD-bioassay-HRMS/ATR-FTIR/NMR



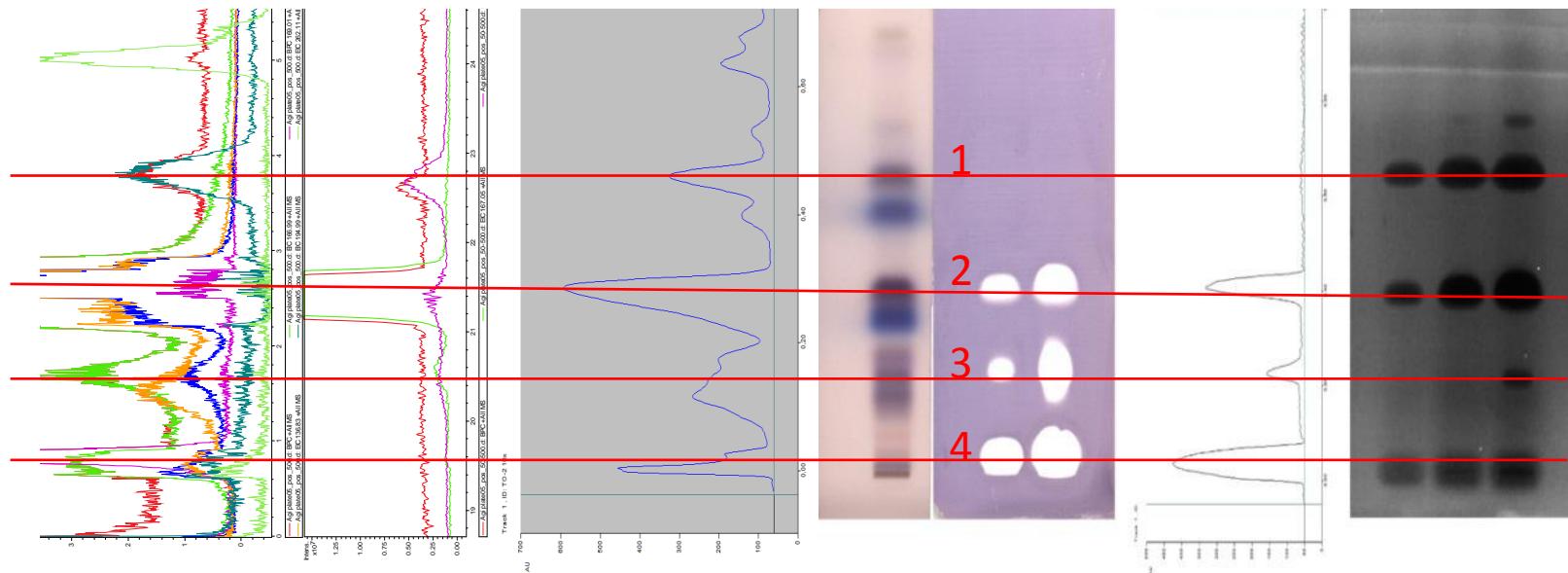
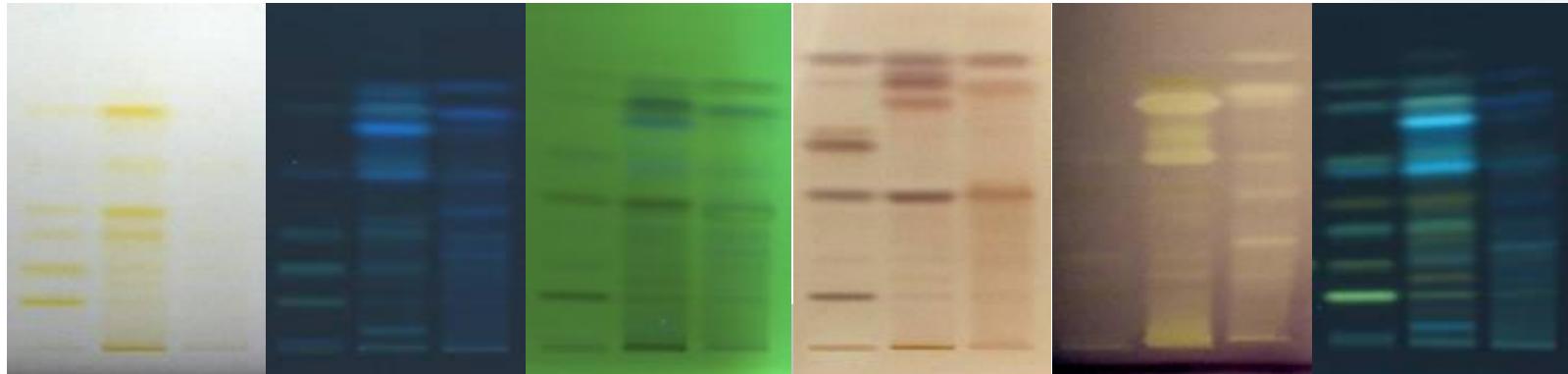
...in a single run



....or for screening

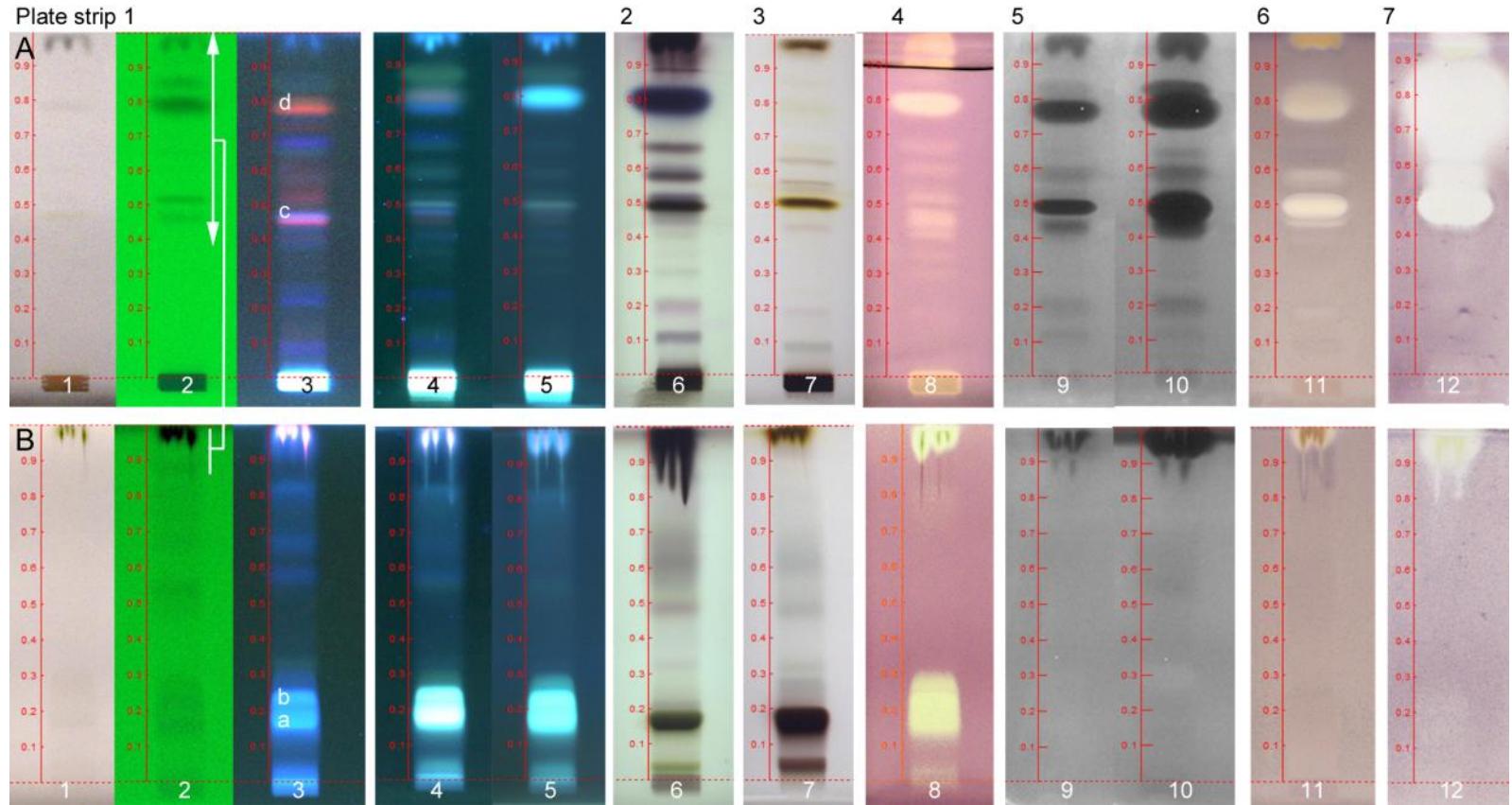


# Multi-detection

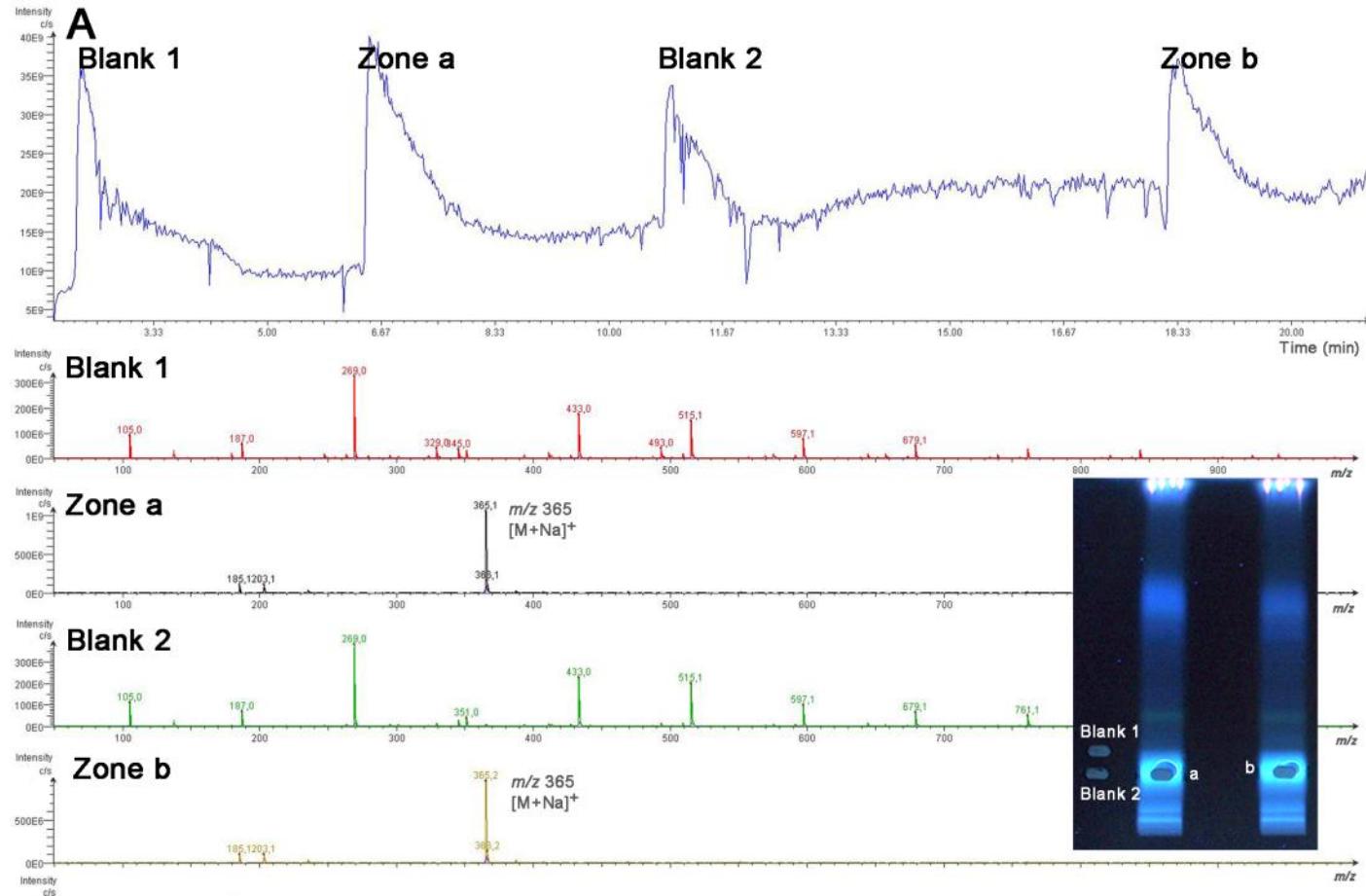


G. Morlock *et al.*, in preparation  
A. Möröcz *et al.*, in preparation

# EDA of *Pimpinella saxifraga* L. root extracts

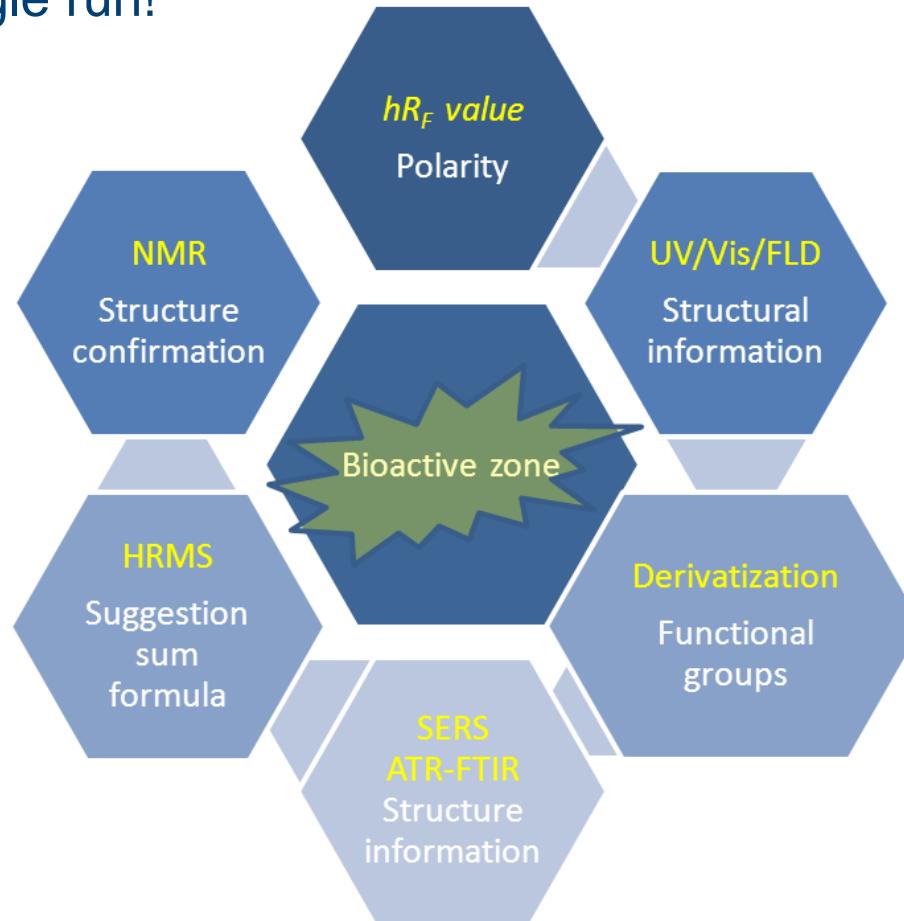


# EDA of *Pimpinella saxifraga* L. root extracts



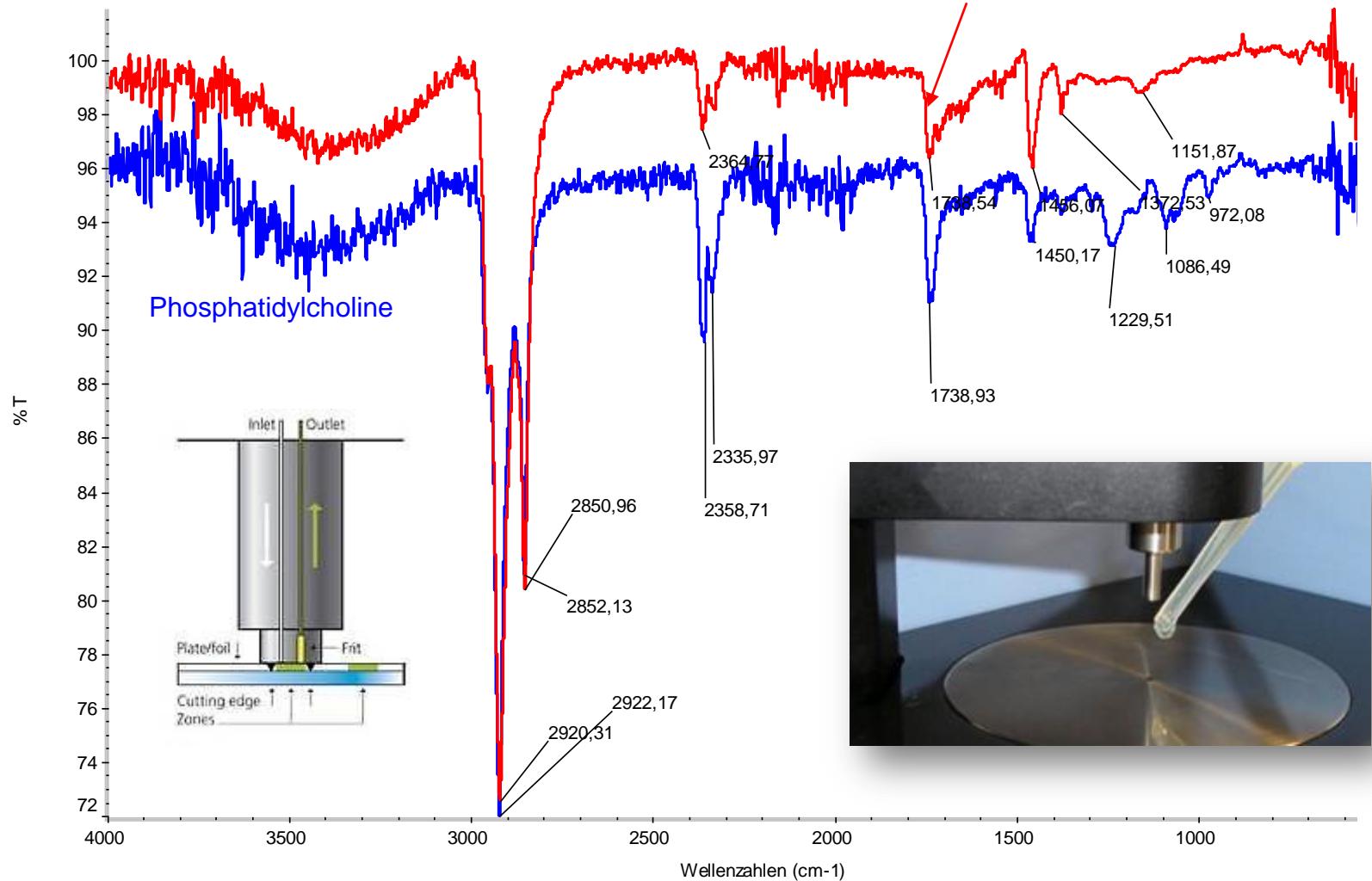
# Goal: From bioactive zone to sum formula

...in a single run!



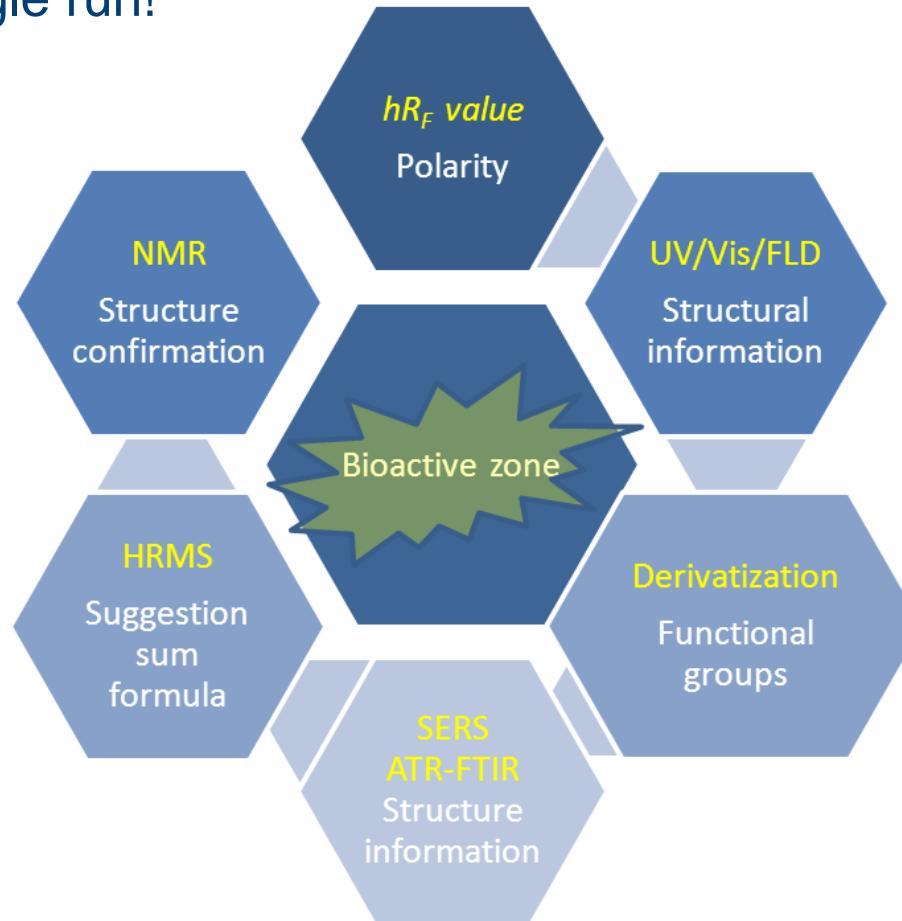
# HPTLC-ATR FTIR

Anti-inflammatory compound isolated from *Lactobacillus fermentum*



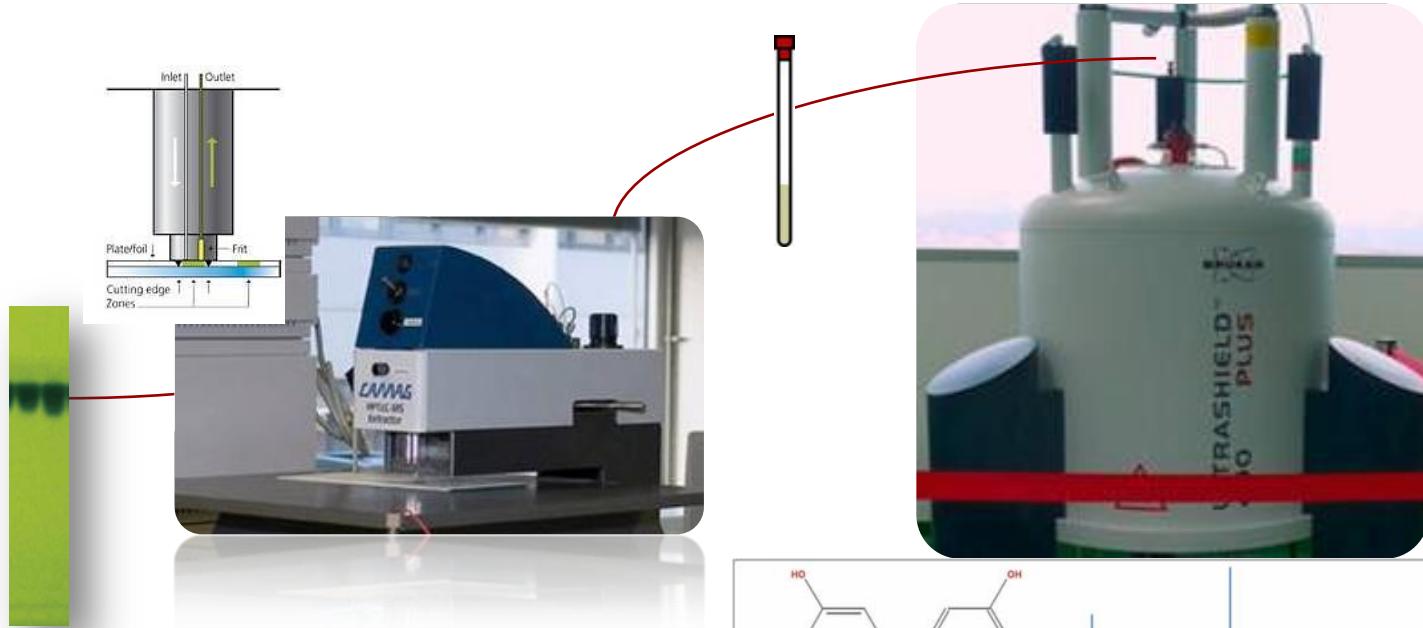
# Goal: From bioactive zone to sum formula

...in a single run!

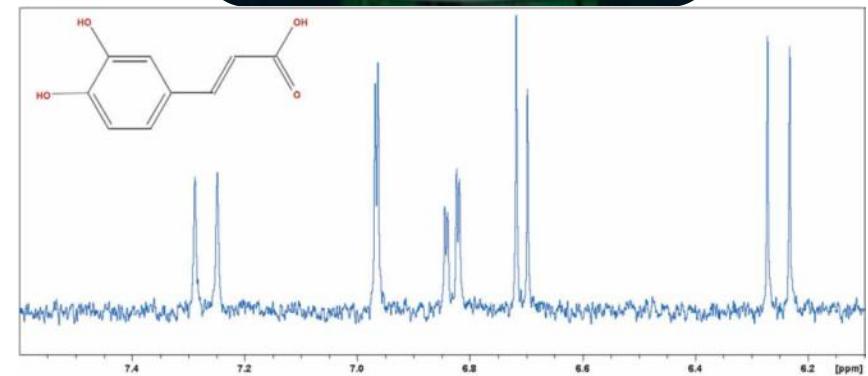


# HPTLC-NMR

→ Hyphenation of HPTLC with  $^1\text{H}$ -NMR via TLC-MS Interface

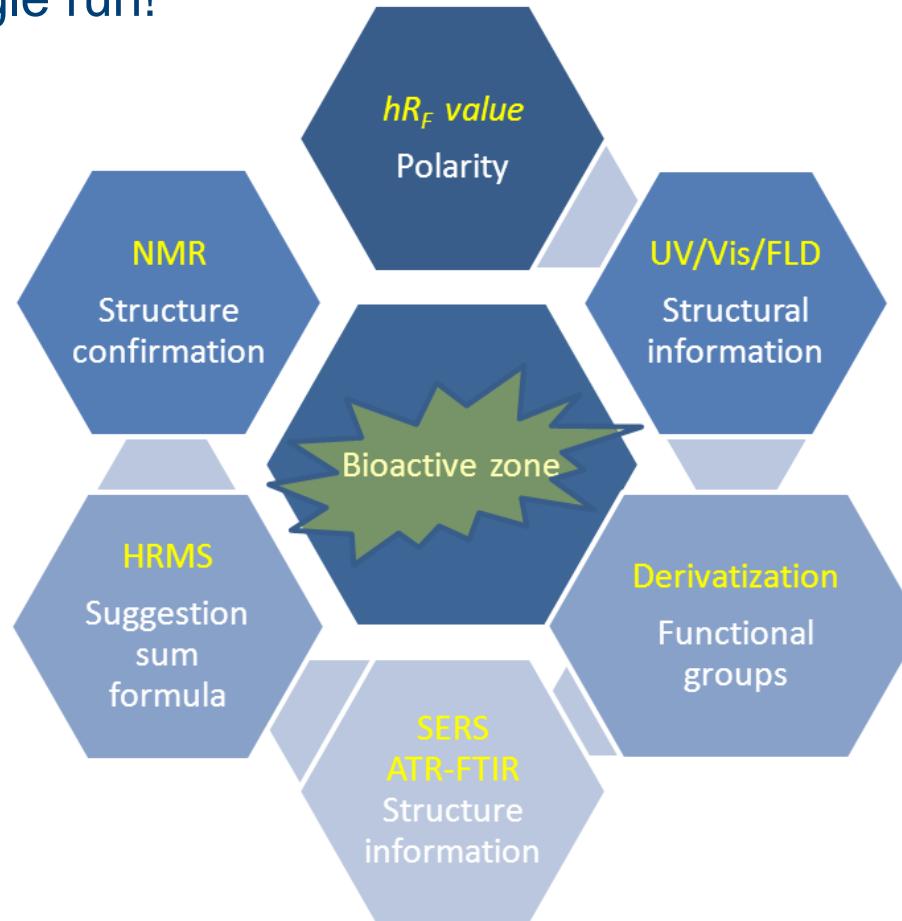


Caffeic acid  
15 µg/band

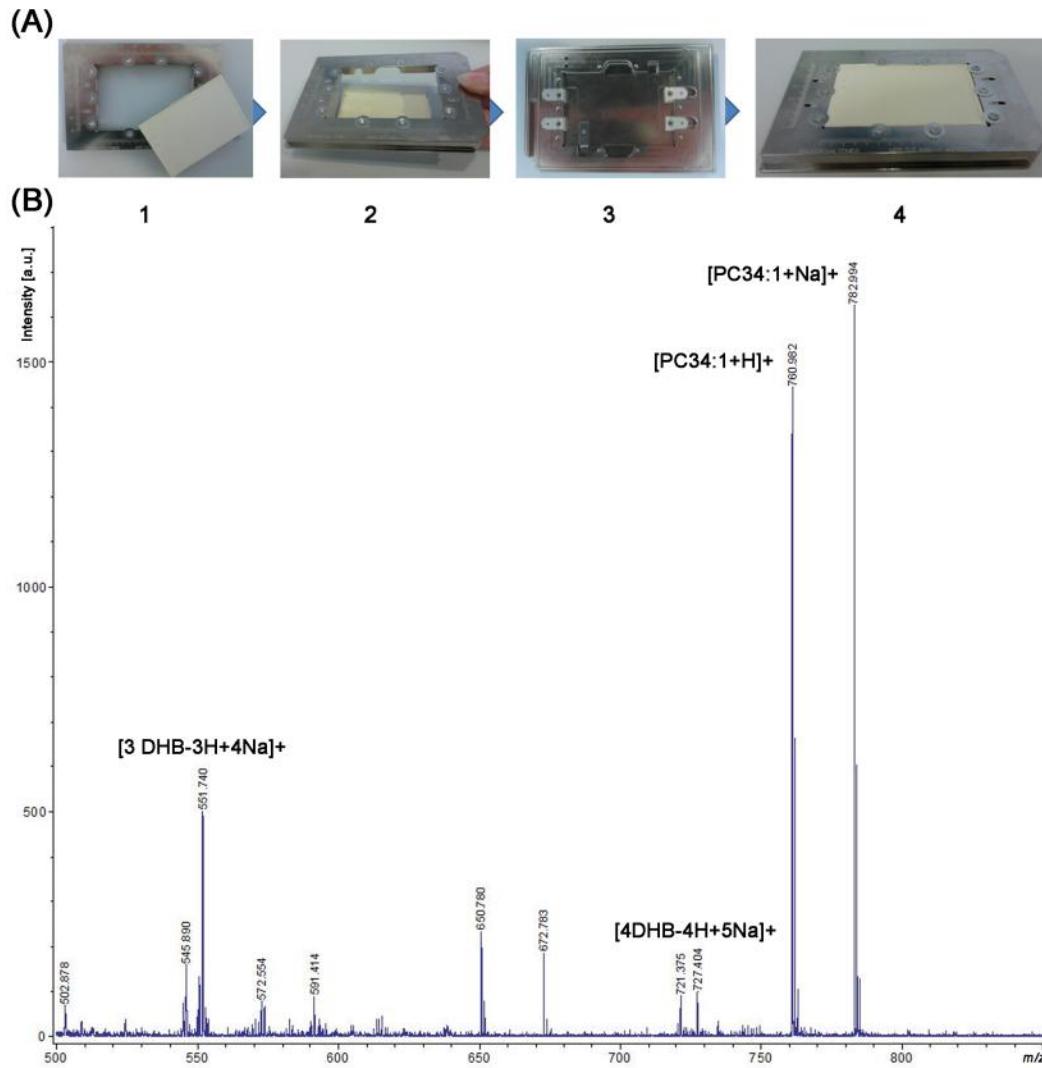


# Goal: From bioactive zone to sum formula

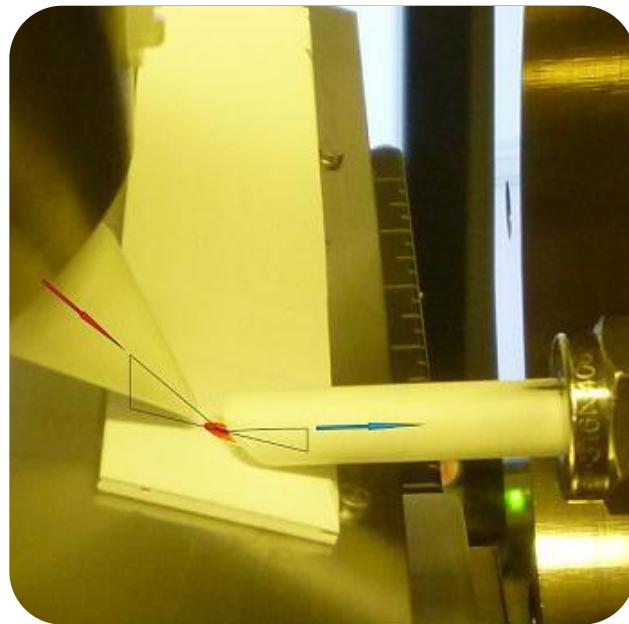
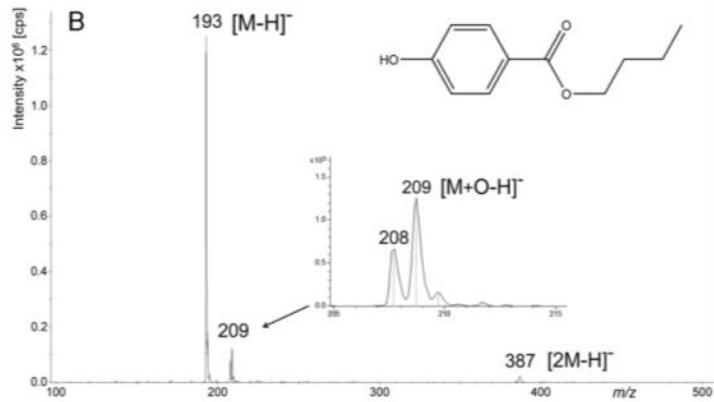
...in a single run!



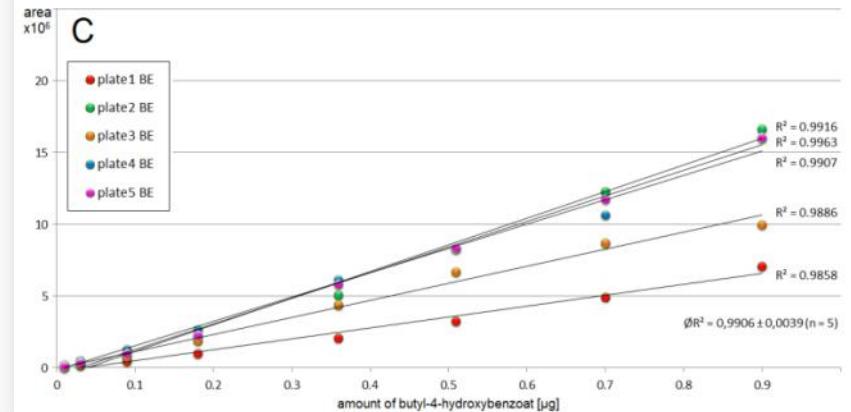
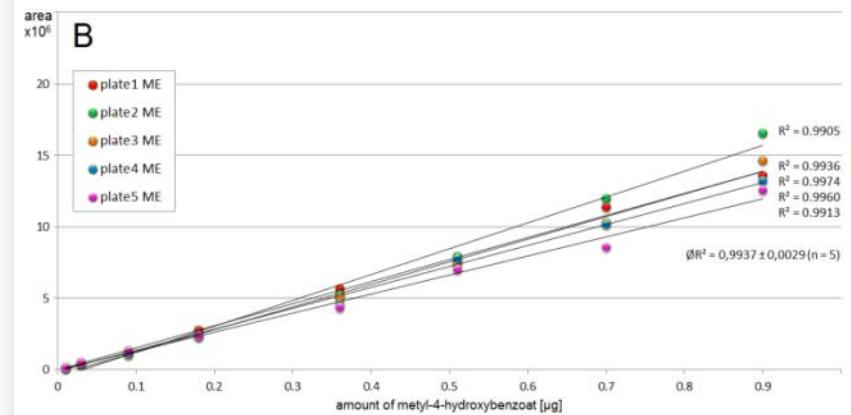
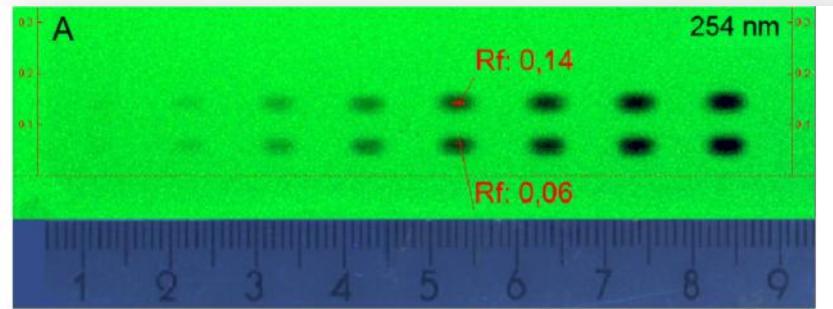
# HPTLC-MALDI-TOFMS of phospholipids



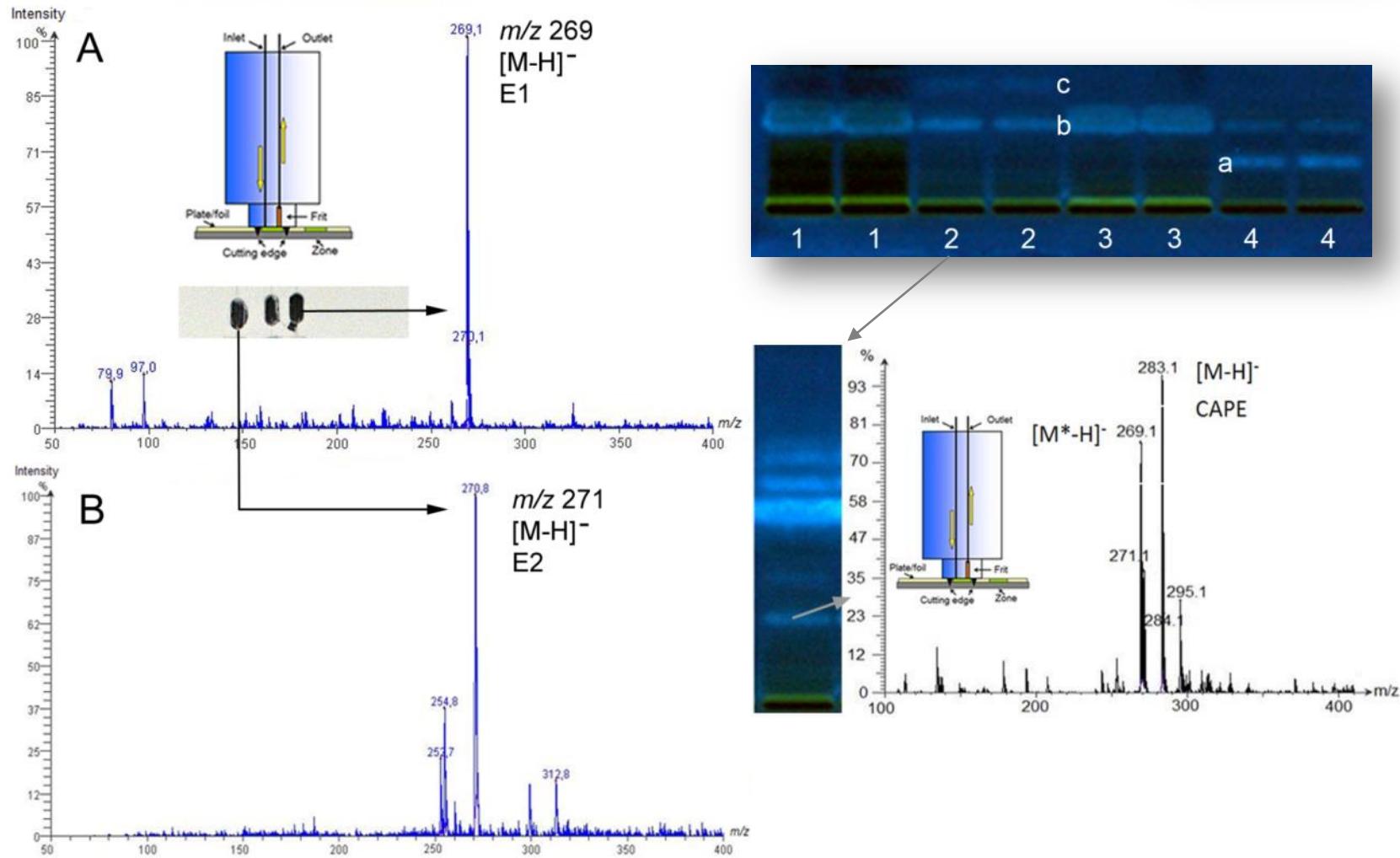
# HPTLC-DART-SVPA-MS of preservatives



T. Häbe, G. Morlock, Rapid Commun Mass Spectrom 29 (2015) 474–484



# Confirmation by MS



I. Klingelhöfer, G. Morlock, *J. Chromatogr. A* 1360 (2014) 288-295

G. Morlock, I. Klingelhöfer, *Anal. Chem.* 86 (2014) 8289–8295

# GDCh course 335/15



GESELLSCHAFT DEUTSCHER CHEMIKER

## Hyphenations in der HPTLC

HPTLC und Kopplungen  
(in Zusammenarbeit mit der JLU Gießen)

Prof. Dr. Gertrud Morlock

- Kopplungstechniken
- Massenspektrometrie (MS)
- Wirkungsbezogene Analytik (Bioassays)
- ATR-FTIR und NMR
- Effektive Analytik



335/15

11. November 2015 · Gießen

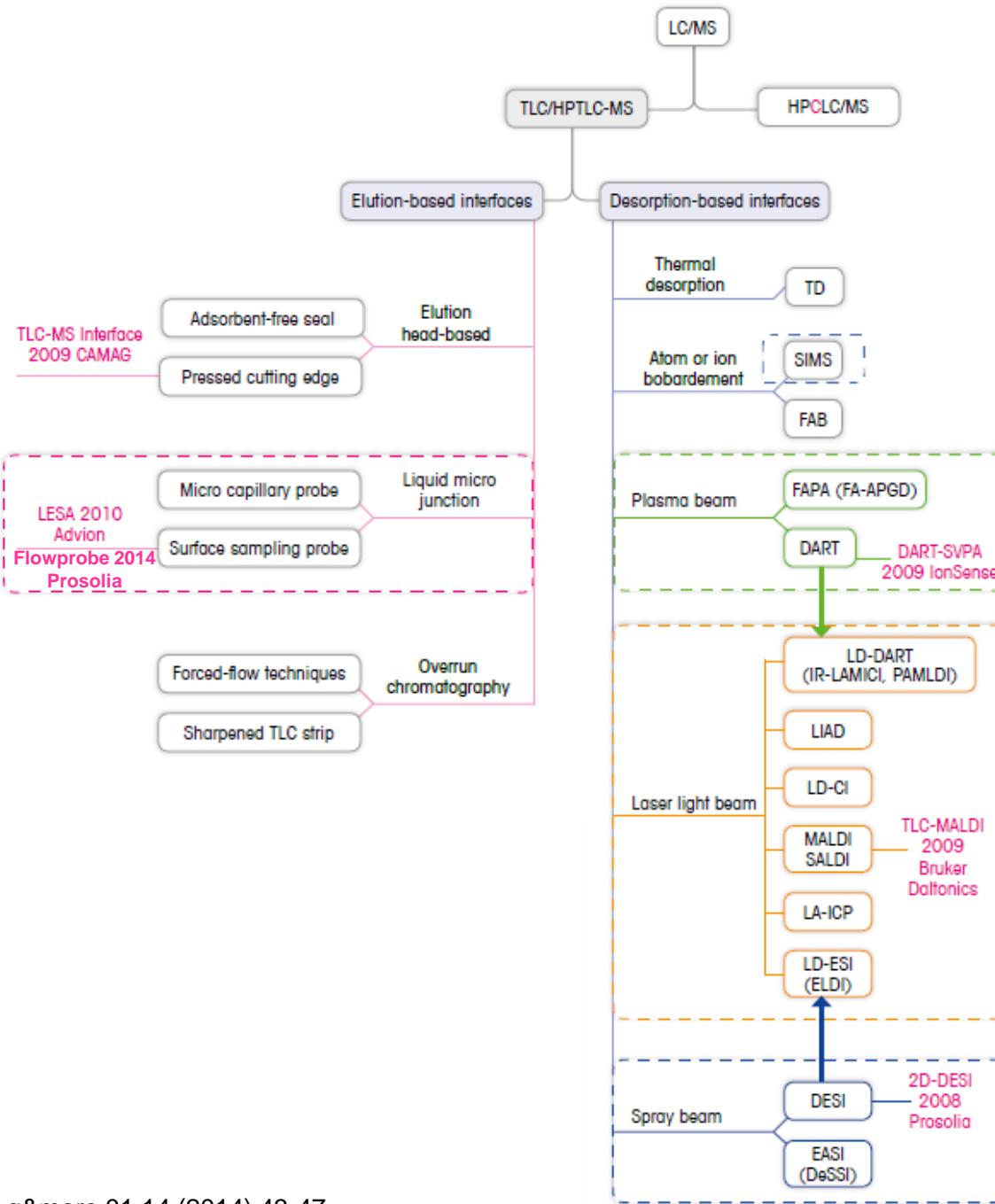
 Anerkannt mit 18 Punkten  
[www.zfato.org](http://www.zfato.org)

A N A L Y T I S C H E C H E M I E

## PROGRAMM

### Mittwoch, 11. November 2015

- 9.00 Begrüßung und Einführung in die HPTLC (Morlock)
- 9.45 HPTLC erfahren – Experimente (Häbe, Klingelhöfer)
- 10.45 Kaffeepause
- 11.00 Hyphenations in der Planar-Chromatographie – Teil 1 (Morlock, Schwack)
- 11.45 Gruppe 1: Experiment DC-HPLC/DAD-ESI MS (Oellig, Schwack)  
Gruppe 2: Experiment HPTLC-UV/Vis/FLD-MALDI-TOF MS/MS (Lochnit, Krüger)
- 12.30 Gruppe 1: Experiment HPTLC-UV/Vis/FLD-MALDI-TOF MS/MS (Lochnit, Krüger)  
Gruppe 2: Experiment DC-HPLC/DAD-ESI MS (Oellig, Schwack)
- 13.15 Mittagspause
- 13.45 Hyphenations in der Planar-Chromatographie – Teil 2 (Morlock)
- 14.00 Gruppe 1: Experiment HPTLC-UV/Vis/FLD-ATR FTIR (Klingelhöfer, Gerbig)  
Gruppe 2: Experiment HPTLC-UV/Vis/FLD-Bioassay-ESI MS (Krüger, Kirchart)
- 14.45 Gruppe 1: Experiment HPTLC-UV/Vis/FLD-Bioassay-ESI MS (Krüger, Kirchart)  
Gruppe 2: Experiment HPTLC-UV/Vis/FLD-ATR FTIR (Klingelhöfer, Gerbig)
- 15.30 Kaffeepause
- 15.45 Hyphenations in der Planar-Chromatographie – Teil 3 (Morlock)
- 16.00 Gruppe 1: Experiment HPTLC-UV/Vis/FLD-DART-MS (Häbe, Krüger)  
Gruppe 2: Experiment HPTLC-UV/Vis/FLD-DESI-MS (Kirchart, Stiefel)
- 16.15 Gruppe 1: Experiment HPTLC-UV/Vis/FLD-DESI-MS (Kirchart, Stiefel)  
Gruppe 2: Experiment HPTLC-UV/Vis/FLD-DART-MS (Häbe, Krüger)
- 16.30 Diskussion (Morlock)
- 17.00 Voraussichtliches Ende der Veranstaltung



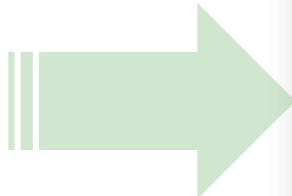


Bioactive compounds of interest in botanicals  
used as spices or food supplements?



# GDCh course 338/15

The day after



GDCh  
GESELLSCHAFT DEUTSCHER CHEMIKER

## EDA by HPTLC-(bio)assay-HRMS

Prof. Dr. Gertrud Morlock

Diagram illustrating the Bioactive zone and associated analytical techniques:

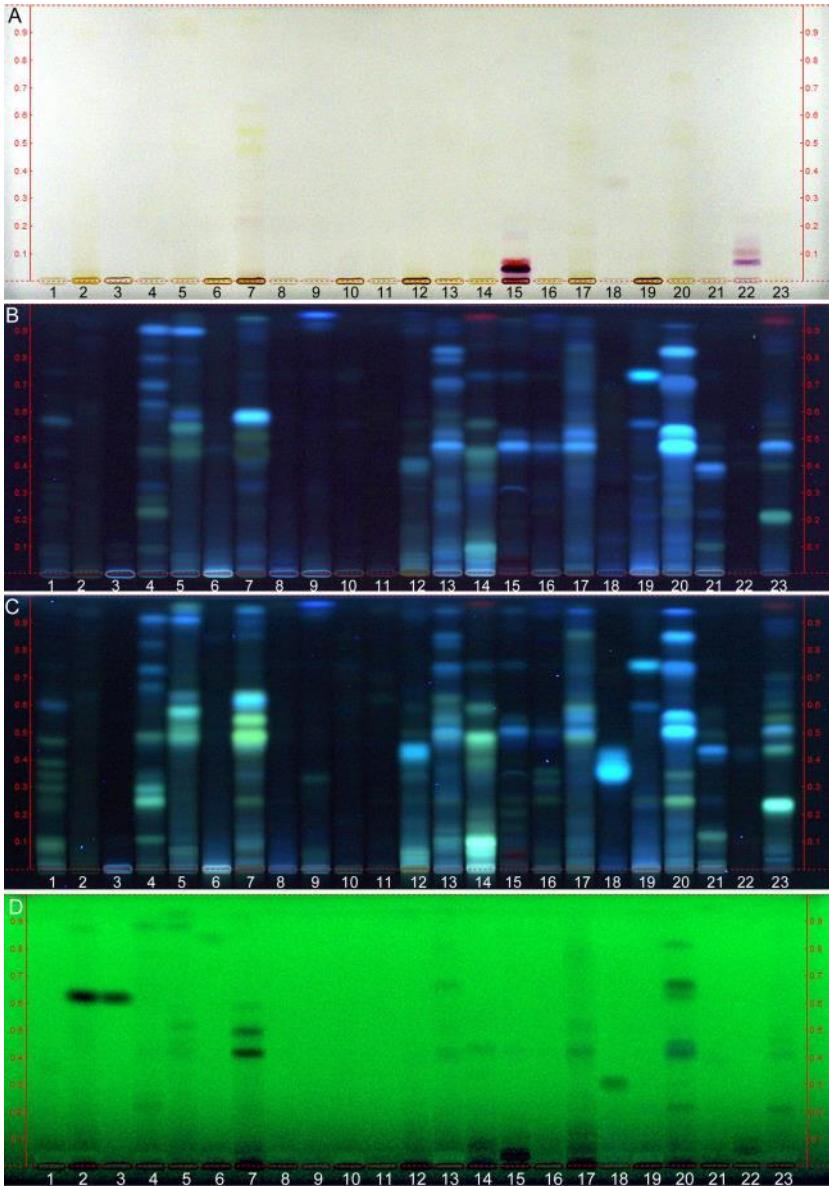
- $hR_f$ -value Polarity
- NMR Structure confirmation
- UV/Vis/FLD Structural information
- Derivatization Functional groups
- ATR/FTIR Structure information
- HRMS Suggestion sum formula

12. November 2015

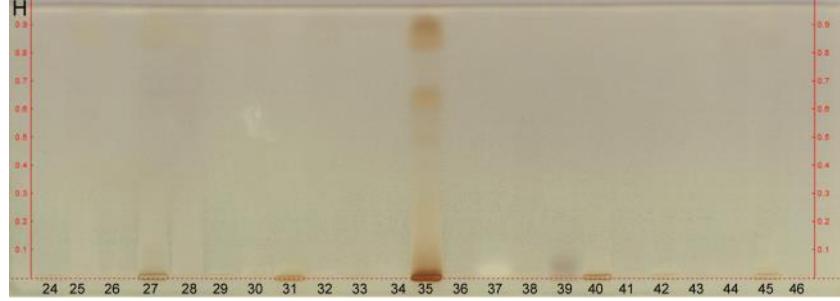
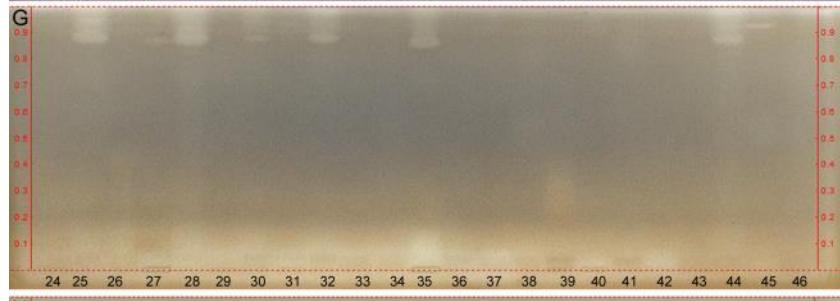
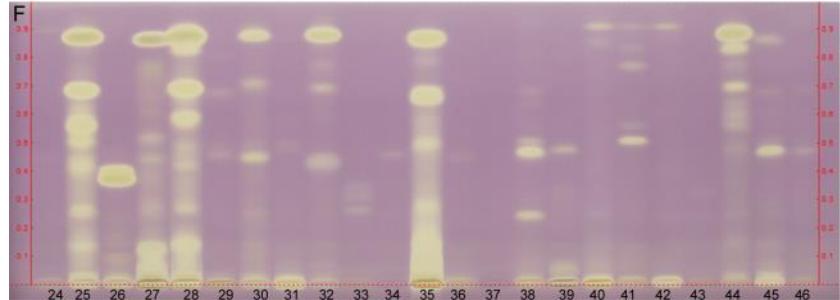
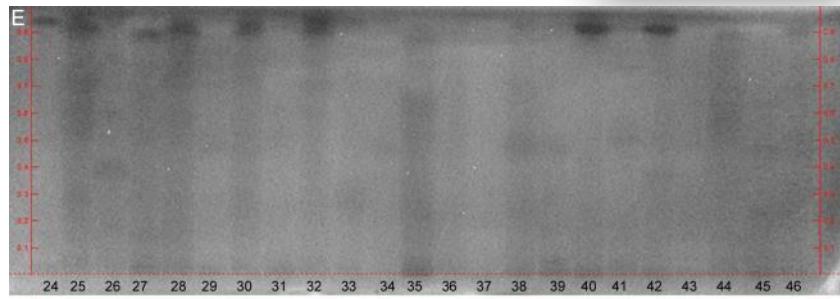
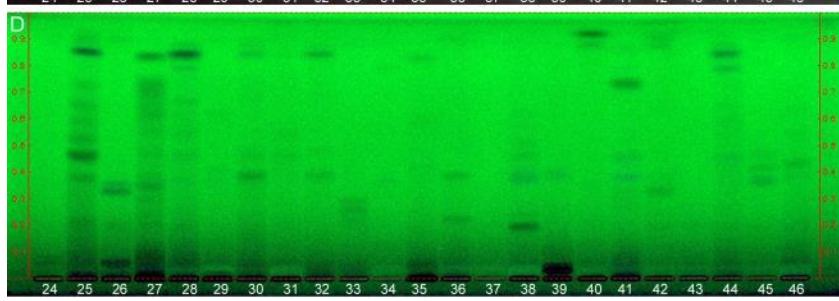
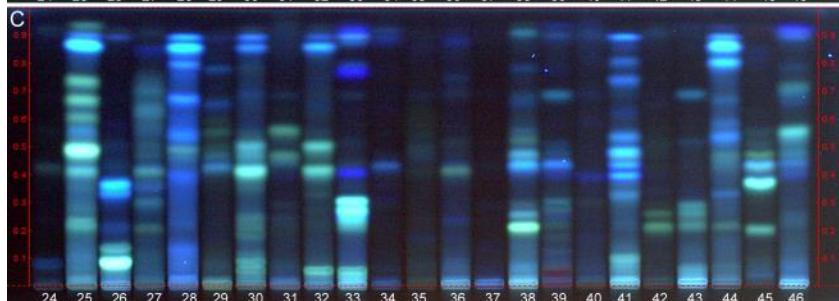
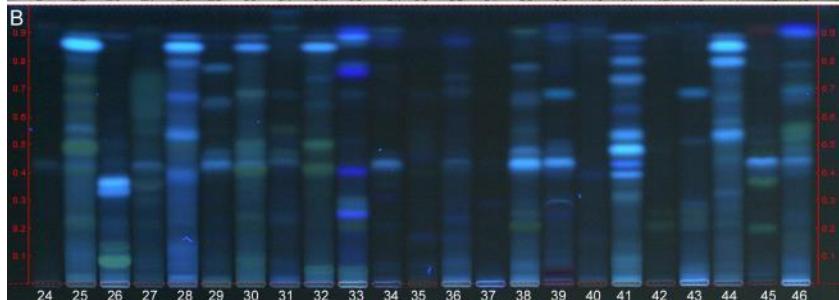
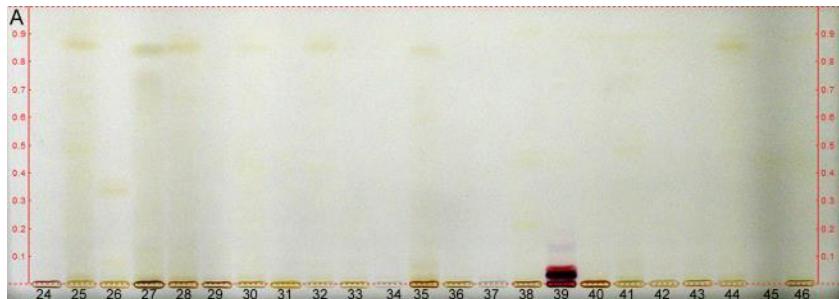
ZFLO<sup>®</sup> Anerkannt mit 18 Punkten ([www.zflo.org](http://www.zflo.org))

ANALYTISCHE CHEMIE

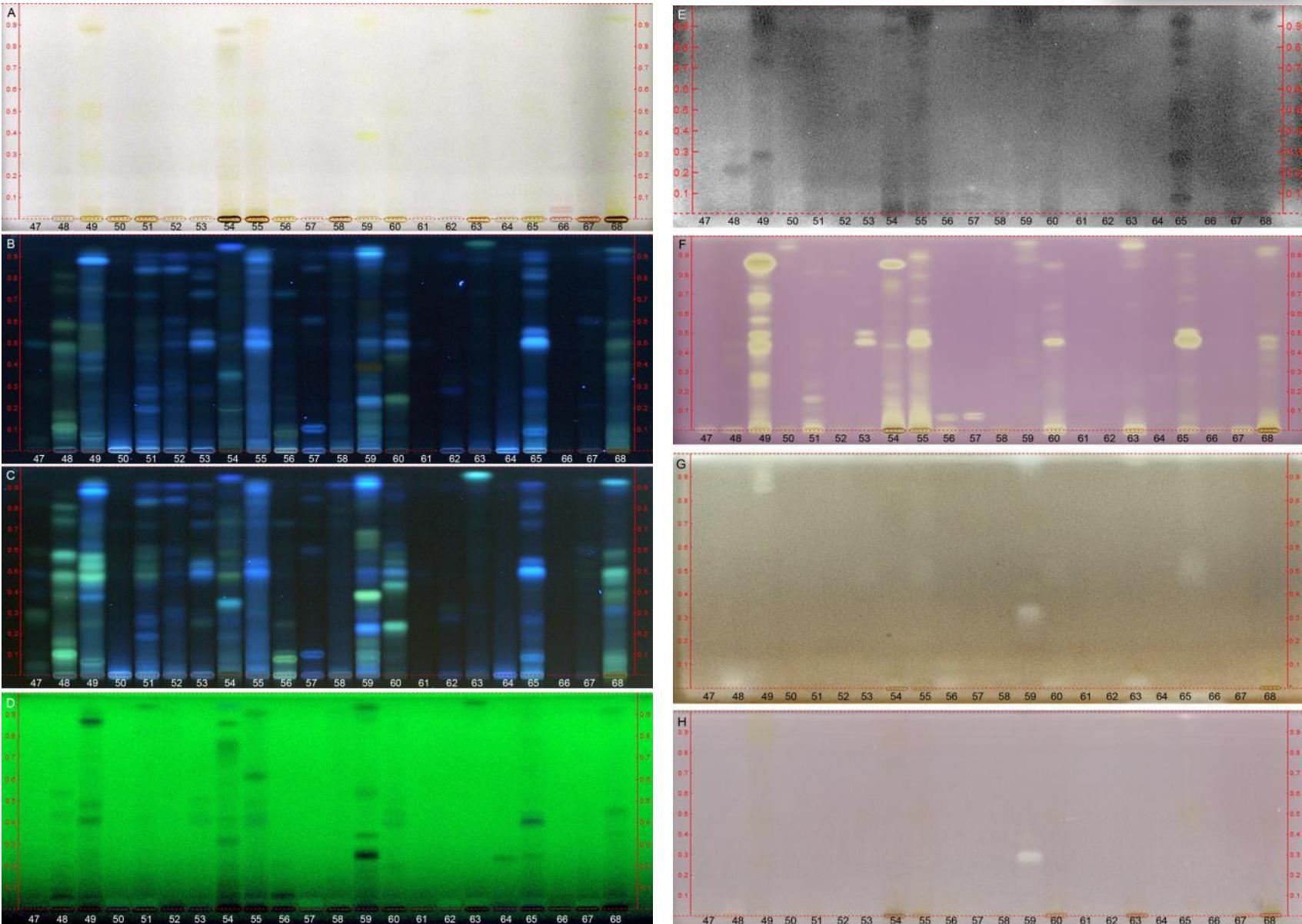
# Effect-directed analysis (EDA) of 68 botanicals



# EDA of 68 botanicals (#24-46)



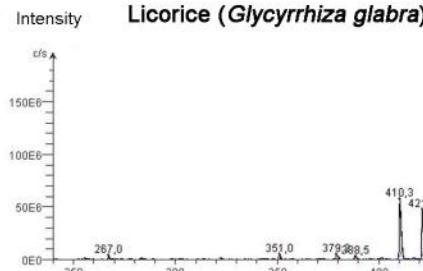
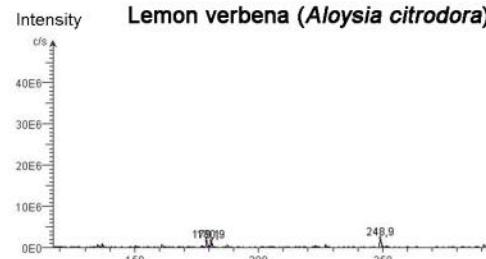
# EDA of 68 botanicals (#47-68)



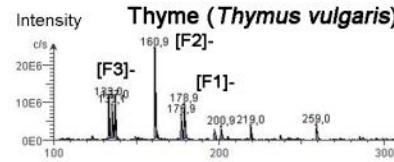
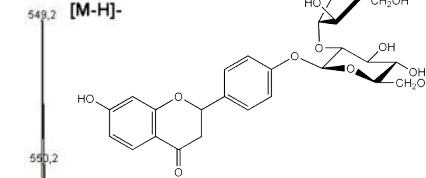
# EDA of 68 botanicals

- |   |                       |                           |
|---|-----------------------|---------------------------|
| 1. Ginkgo                                     | 24. Heidelbeere       | 47. Sanddorn              |
| 2. Guarana                                    | 25. Rosmarin          | 48. Bockshornklee         |
| 3. Kola                                       | 26. Lemon verbena     | 49. Thyme                 |
| 4. Pfefferminze                               | 27. Eukalyptus        | 50. Ingwer                |
| 5. Oregano                                    | 28. Melisse           | 51. Andorn                |
| 6. Zichorie                                   | 29. Kümmel            | 52. Brennnessel           |
| 7. Weinblätter                                | 30. Salbei            | 53. Artischocken          |
| 8. Kardamom                                   | 31. Hopfen            | 54. Nelken                |
| 9. Zitronenschale                             | 32. Majoran           | 55. Gerösteter Matetee    |
| 10. Hagebutte                                 | 33. Orangenschale     | 56. Jasmin                |
| 11. Wacholderbeere                            | 34. Liebstöckelwurzel | 57. Sonnenhut             |
| 12. Honigbusch                                | 35. Traubengerne      | 58. Koriander             |
| 13. Schafgarbe                                | 36. Fenchel           | 59. Licorice              |
| 14. Passionsblume                             | 37. Ginseng           | 60. Weißdornextrakt       |
| 15. Hibiskus                                  | 38. Holunderblüten    | 61. Apfelschalen          |
| 16. Gelber Früchtetee                         | 39. Roter Früchtetee  | 62. Sellerieknette        |
| 17. Brombeerblätter                           | 40. Zimtrinde         | 63. Galgant               |
| 18. Acerola                                   | 41. Schachtelhalm     | 64. Knoblauch             |
| 19. Holunderbeere                             | 42. Sternanis         | 65. Taigawurzel           |
| 20. Grüner Matetee                            | 43. Orangenblüten     | 66. Himbeersaftkonzentrat |
| 21. Spitzwegerich                             | 44. Basilikum         | 67. Traubenschalen        |
| 22. Schwarzes Johannis-<br>beersaftkonzentrat | 45. Weißdornblätter   | 68. Rooibos               |
| 23. Weißdornblätter #1                        | Charge 2              |                           |
|   | 46. Kamille           |                           |

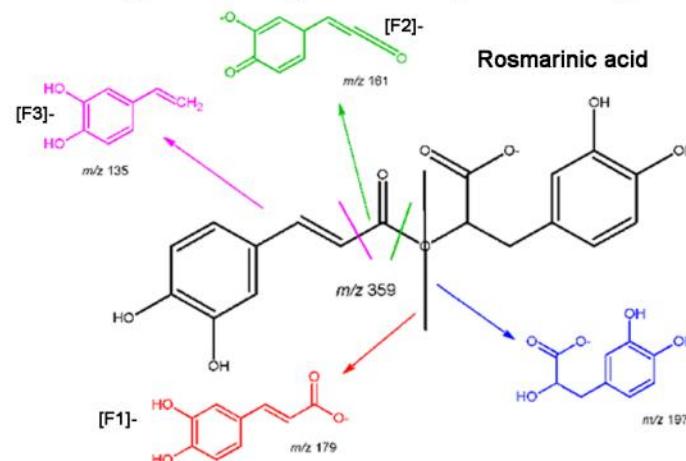
# Characterization of bioactive compounds



Liquiritin apioside

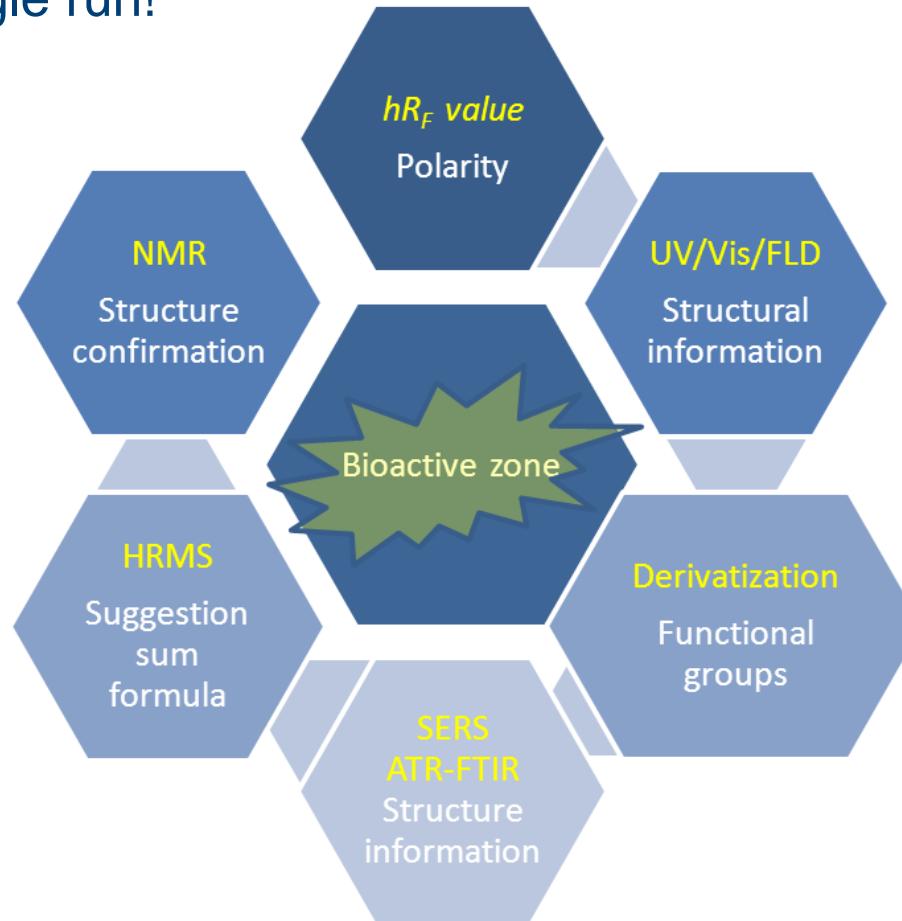


Rosmarinic acid  
[M-3H+Na]<sup>-</sup>

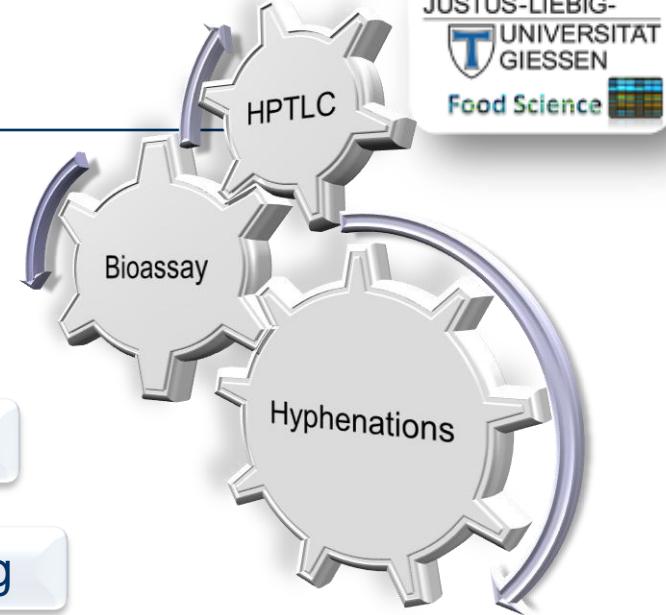
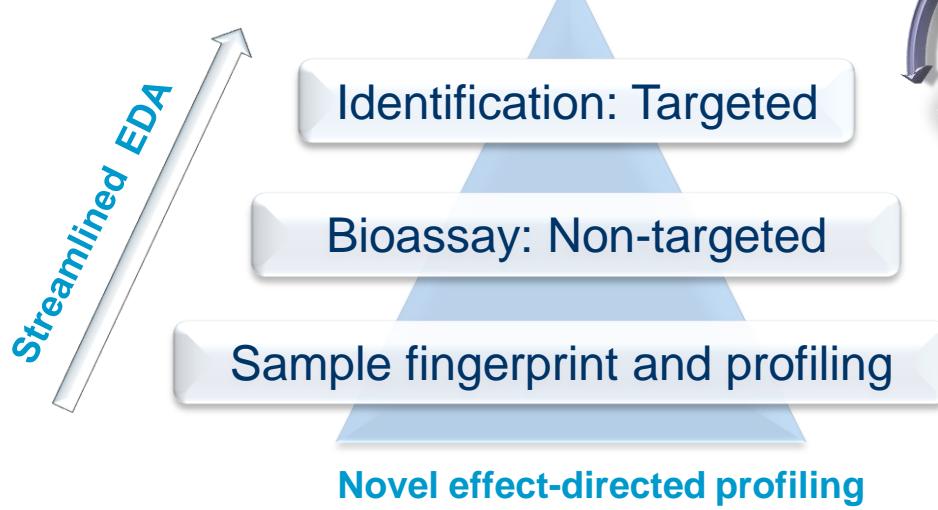


# Goal: From bioactive zone to sum formula

...in a single run!



# Conclusion

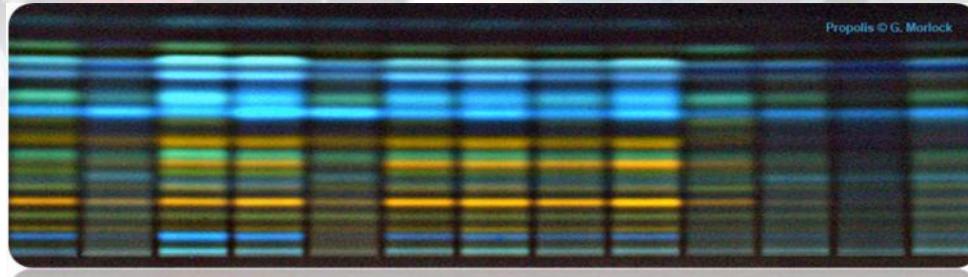
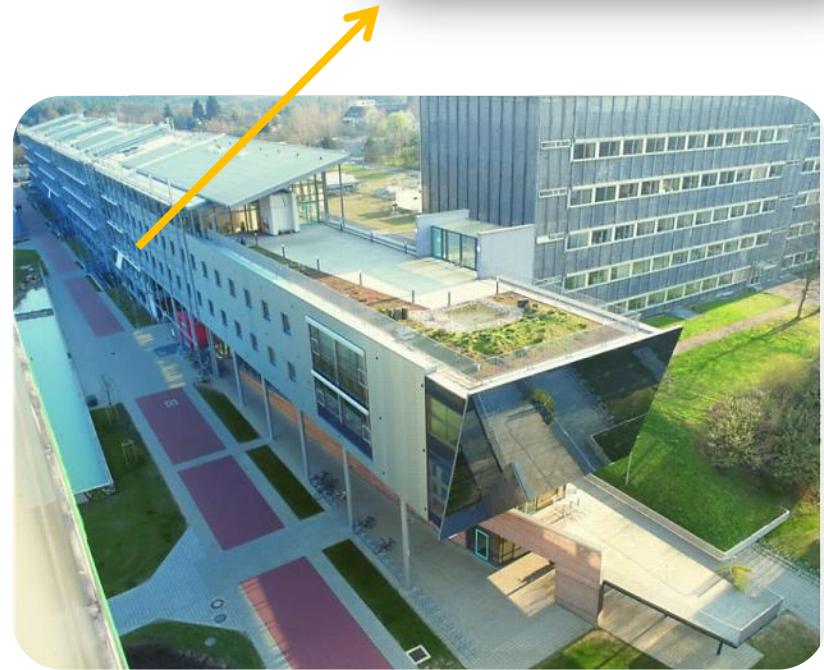


## Comprehensive information

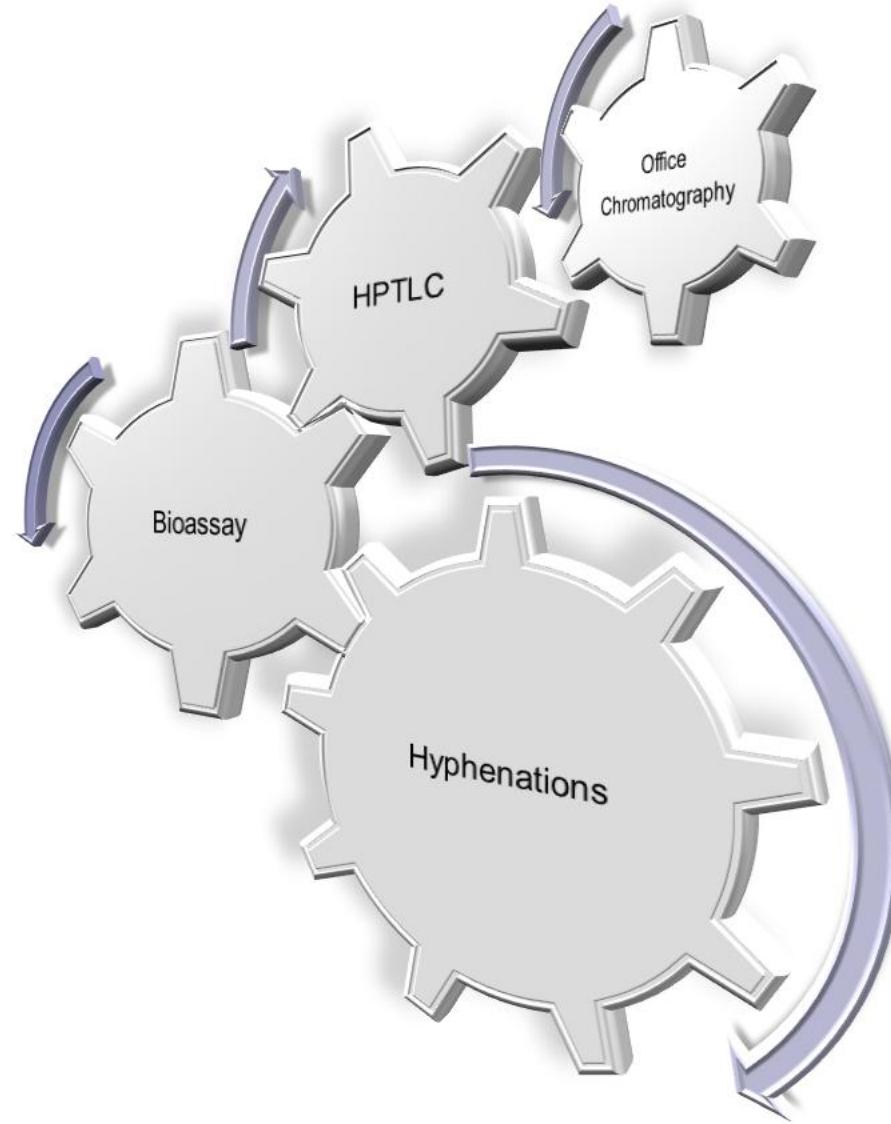
- Analysing samples as raw as possible
- Identifying single compounds generating the effect
- Reduced matrix interference
- Improved capability of detection
- Support decisions in natural product search and health issues



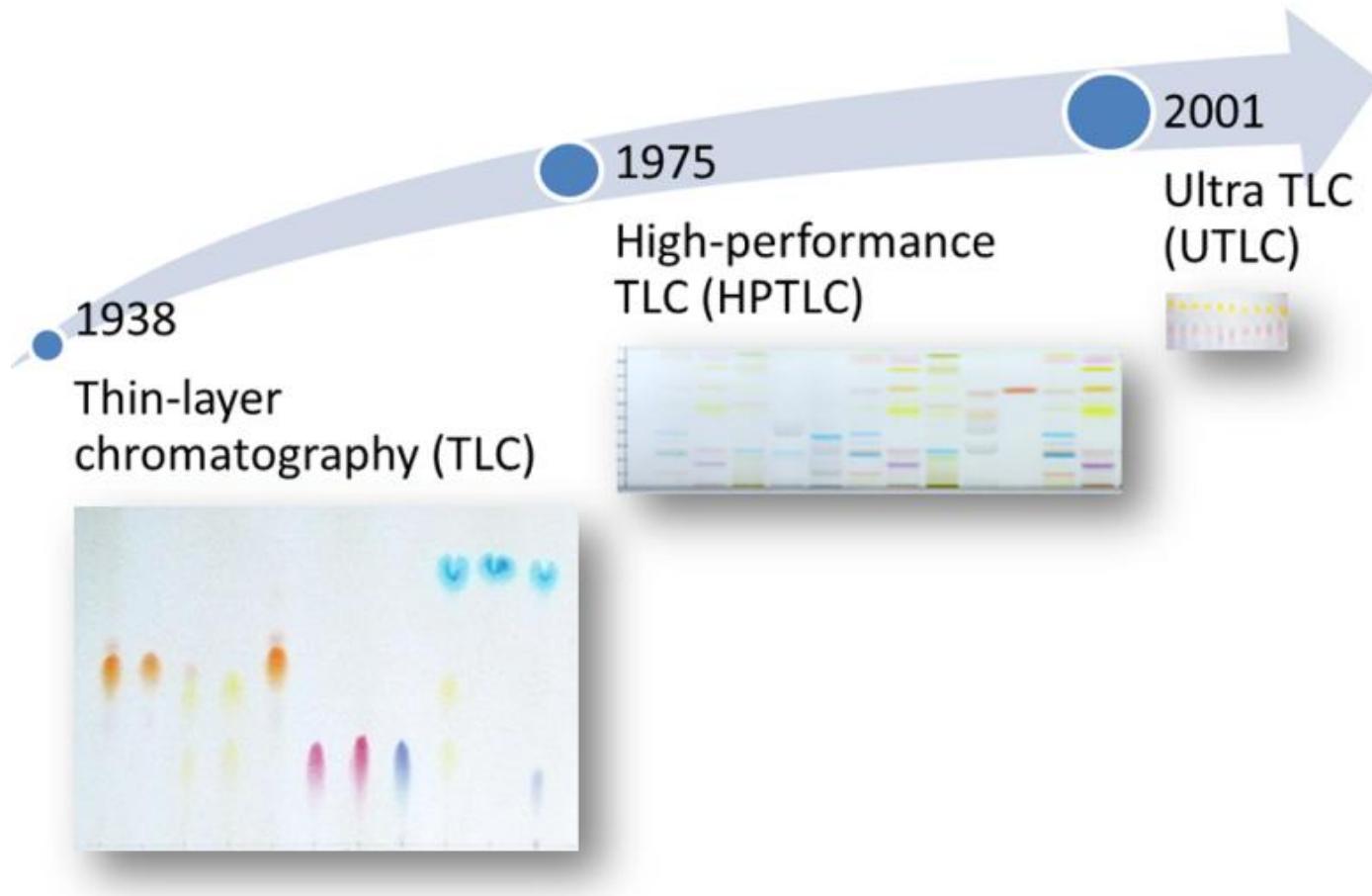
Thank you!



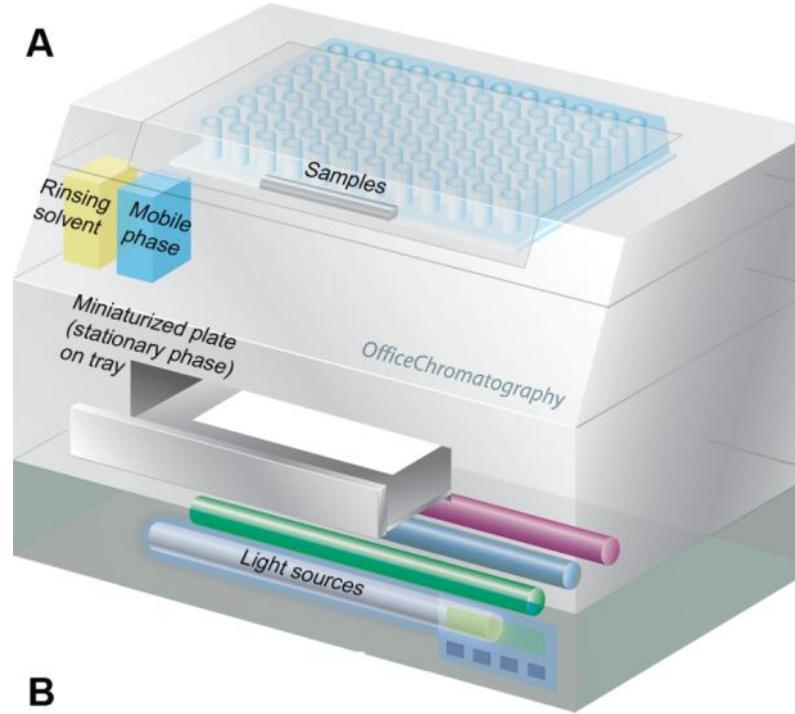
# Outlook



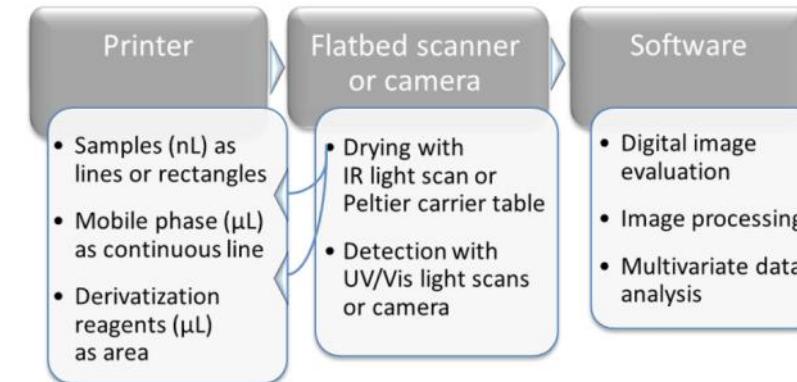
# Miniaturization



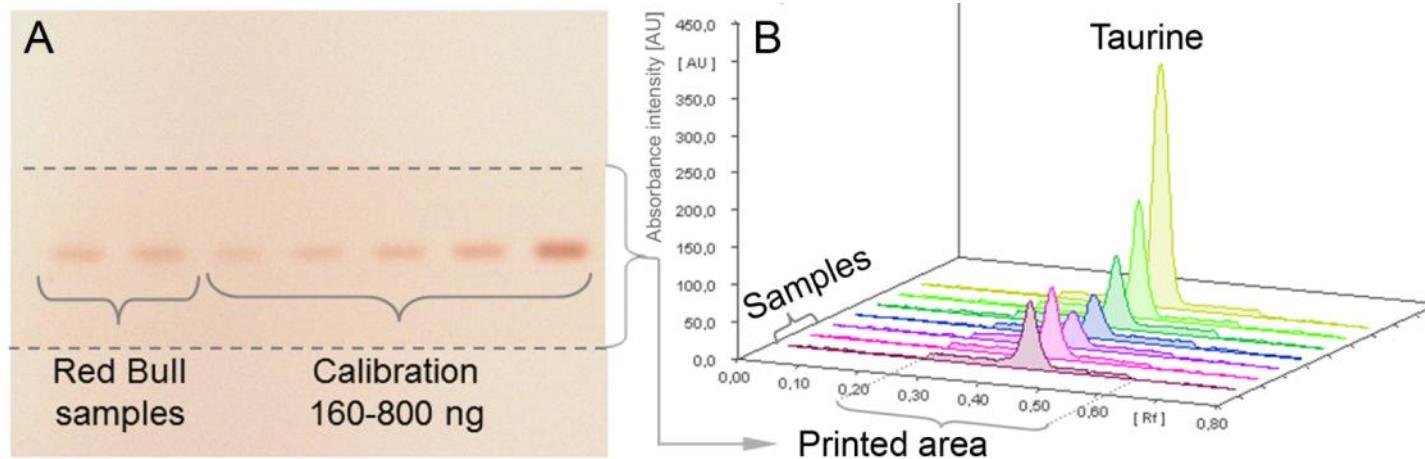
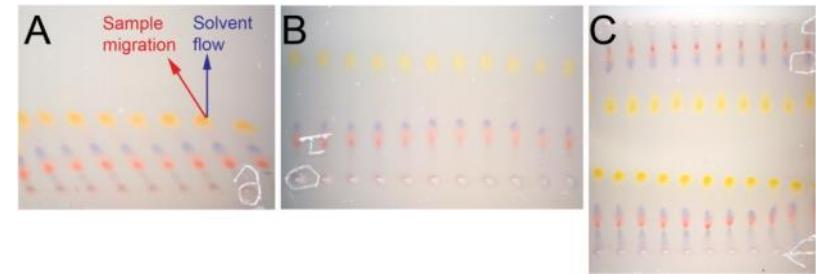
# Office chromatography



B

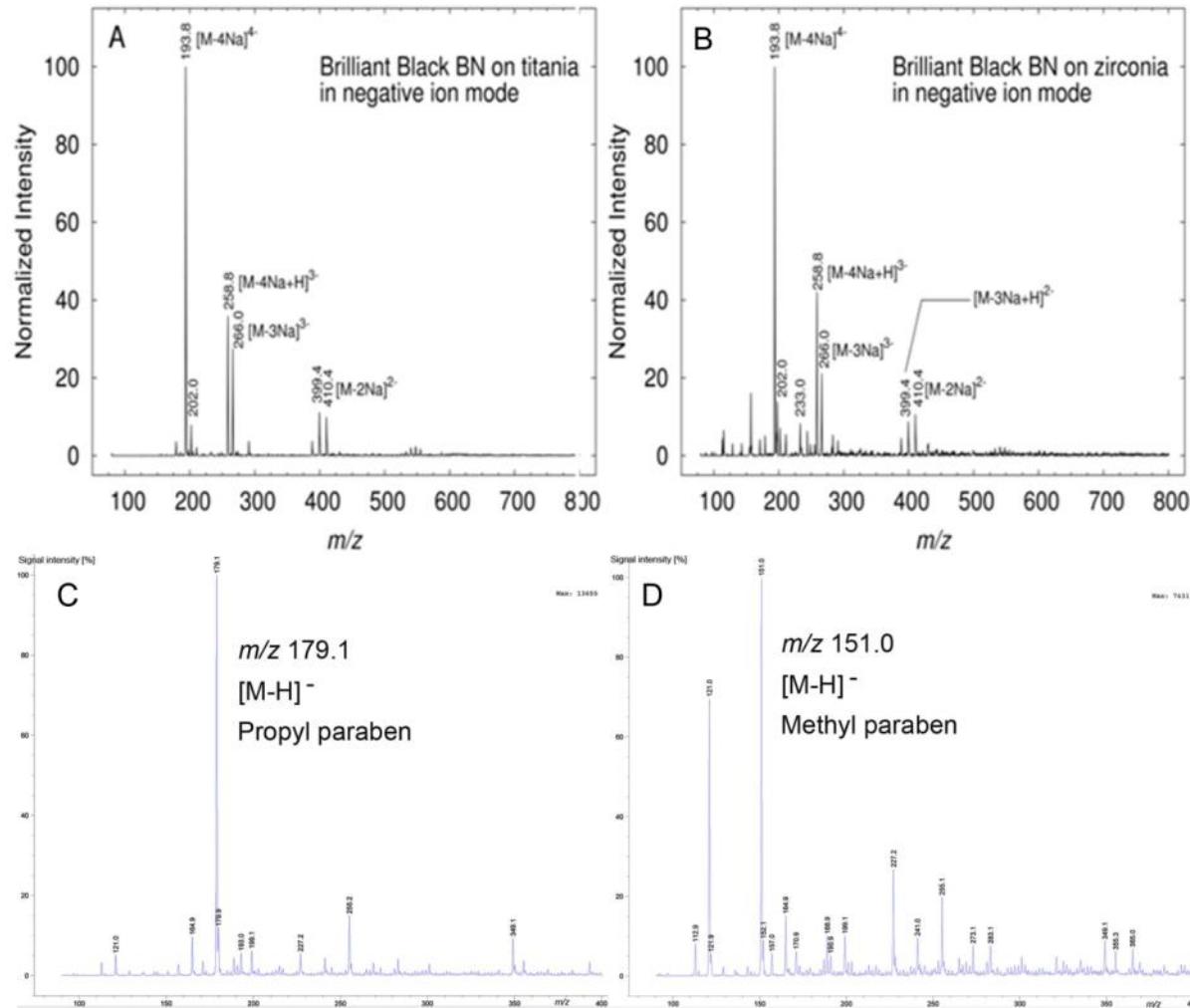


# UTLC & PMT



	UTLC							HPTLC	
First report	2001 [5]	2001 [47]	2007 [49]	2008 [28]	2009 [56]	2011 [60]	2011 [63]	1975 [3]	
Layer type	Monolithic layer	Monolayer on channel bottom	Ordered (non)porous pillar arrays	Nanostructured layer	Electrospun mat	Carbon-nano-tube-templated microfabrication (CNT-M)	Submicrometer particulate layer with cross linked polymer brushes	Particulate layer	
Technique of fabrication	Polymerization on glass plate (sol-gel process) and opt. photografting	DRIE of Si-wafer surface and coating	Mid/Deep-UV lithography, DRIE of Si-wafer surface and coating	GLAD of inorganic oxides on glass plates	Electrospinning of (composite) polymer solutions on aluminium foil	Coating CNTs with silica by (pseudo) atomic layer deposition plus second coating	Slurry overlay on Si-wafer and brush coating by polymerization	Slurry overlay on various carriers (glass plate, aluminium or polymer foil) and coatings	
Layer icon									
Layer structure	Monolithic texture with 1-2 µm macropores	Monolayered porous silicon bottom of a nanochannel (0.7 µm wide, 0.3 µm deep)	Monolayer coa-ting or monolithic silica shell of cylindrical silica pillars (Ø 4 µm, 10 µm high, spaced 0.3 - 1.7 µm) in a 70 µm nanochannel	Column array of verticals, posts, helices, zig-zags or blades (spaced 2 - 50 nm) with (an)isotropic structure	Spun mat of nanofibers (Ø 200-400 nm, cm to m long) forming cylindric channels	Silica coated (20-60 nm) herring-bone hedge array (3-4 µm wide, spaced 4-7 µm) forming channels (50-100 µm long)	Non-porous particles coated with a polymer brush layer	Spherical particles of Ø 5 - 7 µm	Irregular
Layer thicknesses (µm)	10 - 50	Monolayer 0.05 – 0.3	Monolayer or 0.5 µm porous shell	1.3 - 7	15 - 25	50	15	50 - 200	
Adsorbent types	Silica gel, poly-(4-methyl-styrene-co-chloromethyl-styrene-co-divinylbenzene)	C8, C18	C8; C18 [50]	Silica, zirconia alumina, titania, C18	Glassy carbon, polyvinyl alcohol, polyacrylonitrile	Silica, amino	Polyacrylamide; poly(GMA-co-DEGDMA-NH <sub>2</sub> ) [64]	Silica, amino, cyano, diol, C2, C8, C18, cellulose, etc.	
Layer geometry (mm)	60 × 36 or 30 × 33	0.7 × 20	0.14 × 40; 10 × 30 [50]	25 × 25 or 100 × 20	30 × 60, individually sliceable	12 × 60	25 × 25	200 × 100, individually sliceable	

# Mass spectra



# Bioassay printing

