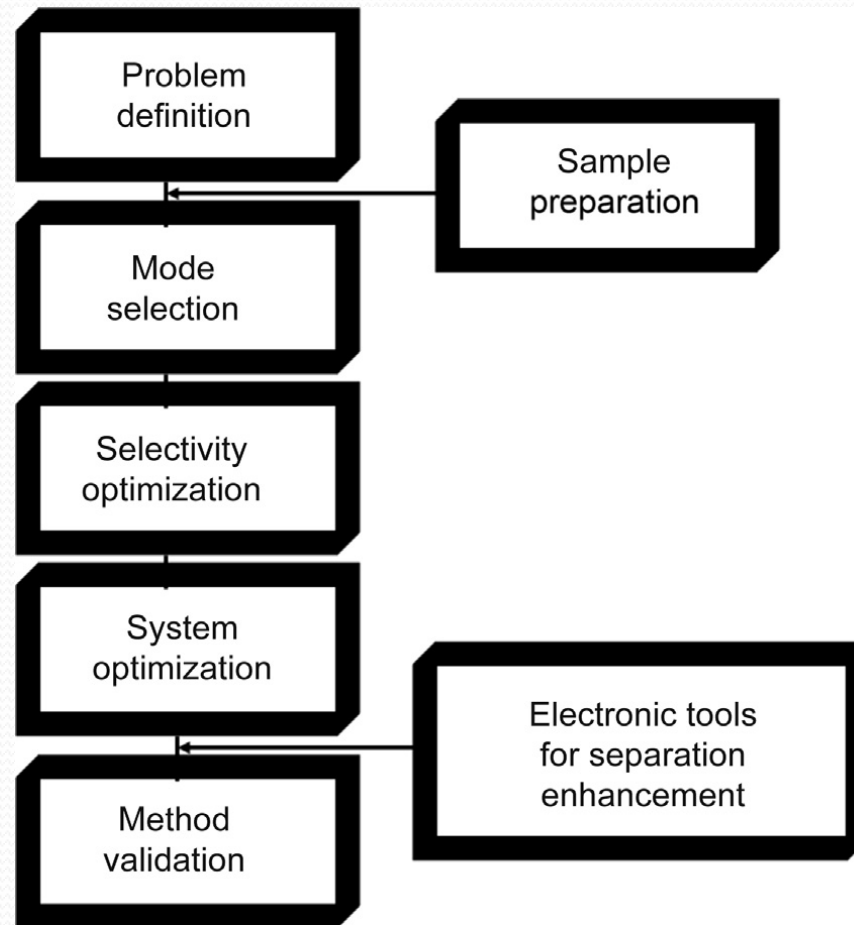


# Method Development and Solvent Selection in Liquid Chromatography with Emphasis on Thin-Layer Chromatography

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# Method Development Process



# Method Development Process

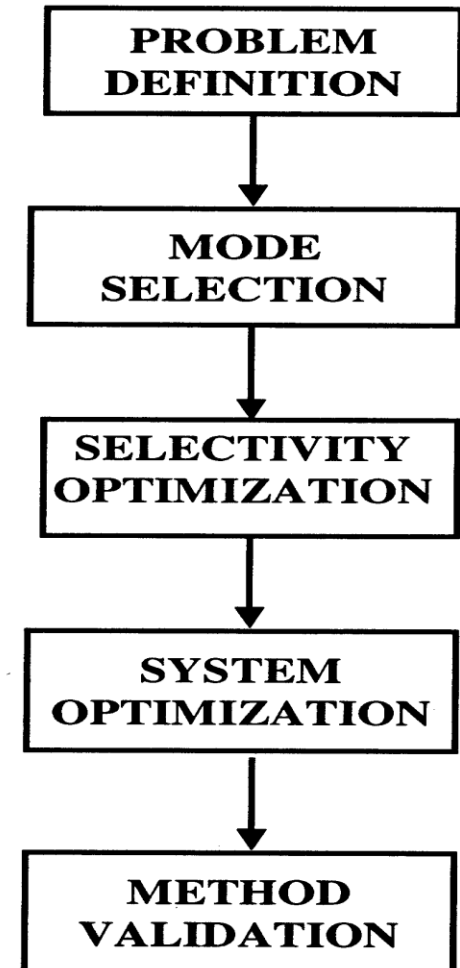
Need to know what to do

Before beginning experiments  
need to decide how to do it

Survey experiments to find  
conditions compatible with goals

System properties modified to  
achieve goals

Confirmation that the method is  
suitable with respect to goals



# METHOD DEVELOPMENT IN TLC

## PROBLEM DEFINITION

### ◆ How many detectable compounds in the sample ?

Indicates the complexity of the mixture

Zone capacity in TLC (capillary-controlled flow)	= 10-14
(forced flow)	= 20-40
(AMD)	= 25-40

### ◆ Are all compounds equally relevant ?

Compounds not of interest need only be separated from those of interest and not from each other

# METHOD DEVELOPMENT IN TLC

## PROBLEM DEFINITION

- ◆ Are standards available for the relevant compounds ?

Standards simplify zone tracking in method development

Used to establish detection characteristics (possibility of spectroscopic resolution)

Will be required for quantification based on calibration

Needed to construct spectroscopic libraries

# METHOD DEVELOPMENT IN TLC

## PROBLEM DEFINITION

- ◆ **What is the concentration range of relevant compounds ?**

Derivatization may be needed

Minor compounds with similar migration properties to major component require greater zone separation for detection (easier if the minor component is more strongly retained)

- ◆ **How many samples are to be analyzed ?**

Only worth seeking a global optimum separation if the separation is to be in used for some time

# METHOD DEVELOPMENT IN TLC

## PROBLEM DEFINITION

- ◆ **Will unknown compounds require identification ?**

Hyphenated methods like TLC-MS may be needed

Preparative separation may be required to isolate compounds for subsequent off-line evaluation (e.g., NMR, X-ray crystallography, etc.)

- ◆ **What is the composition of the sample matrix ?**

A sample preparation strategy may be required

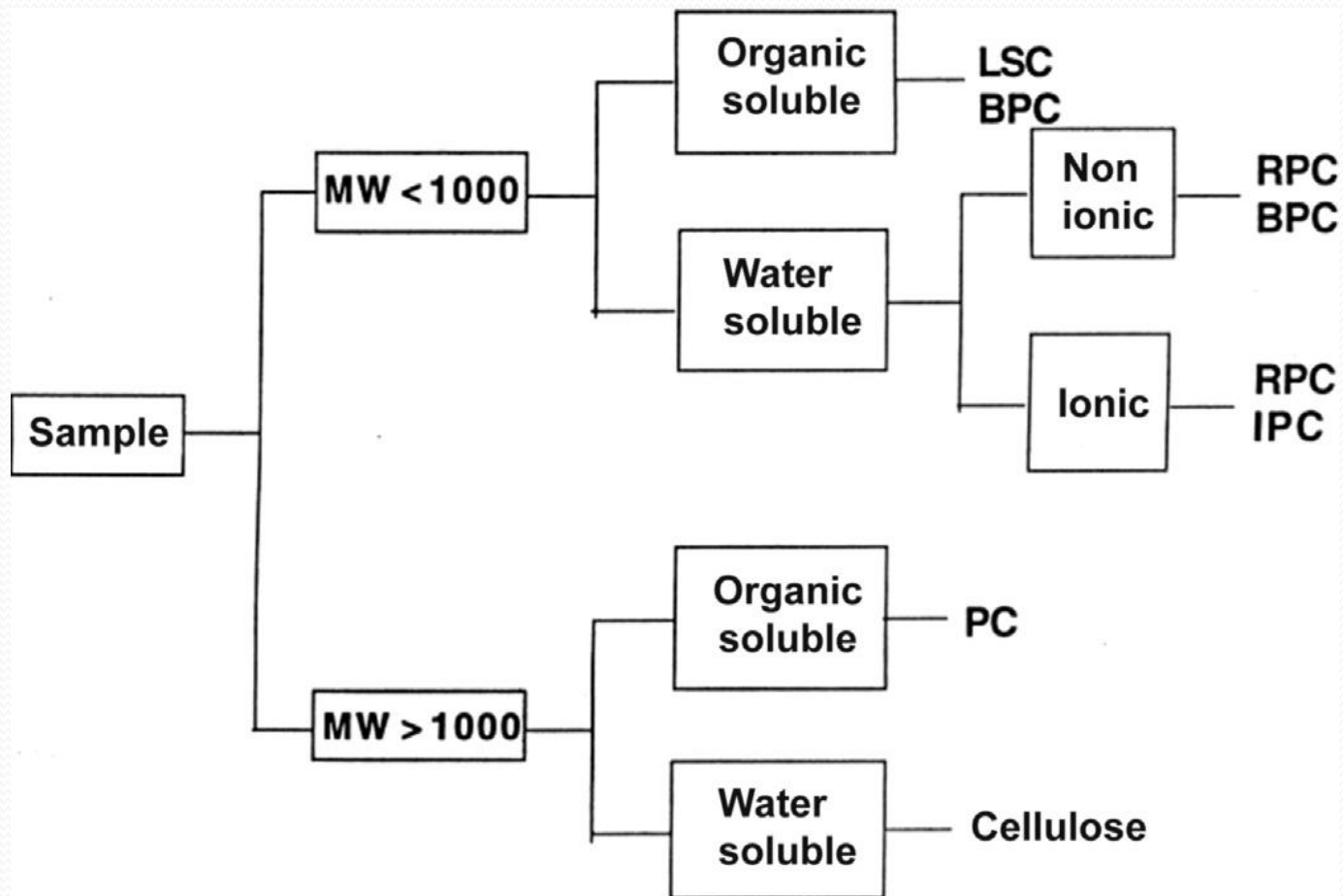
- ◆ **Is the method to be used primarily for analytical or preparative separations ?**

# Precoated Layers

<b>TYPE</b>	<b>FUNCTIONALITY</b>	<b>SEPARATION MECHANISM</b>
<b>Inorganic Oxides</b>	<b>Silica gel</b>	<b>NPC</b>
	<b>Alumina</b>	<b>NPC</b>
<b>Chemically Bonded (silica based)</b>	<b>Octadecylsilanized</b>	<b>RPC, NPC</b>
	<b>Octylsilanized</b>	
	<b>Ethylsilanized</b>	<b>NPC, IEC, RPC</b>
	<b>Trimethylsilanized</b>	
	<b>Diphenylsilanized</b>	
	<b>3-Aminopropylsilanized</b>	
	<b>3-Cyanopropylsilanized</b>	
	<b>Spacer bonded propanediol</b>	
<b>Chiral phases</b>	<b>NPC, RPC</b>	
<b>Cellulose</b>	<b>Carbohydrate</b>	<b>RPC</b>



# Mode Selection



# Normal-Phase Chromatography

## General adsorption scale for silica gel

Difficult to separate  
because solvent  
strength is too high

Alkanes  
Aromatic  
Halogenated Compounds  
Ethers  
Nitro Compounds  
Nitriles  
Carbonyl Compounds  
Alcohol  
Phenols  
Amines  
Amides  
Carboxylic acids  
Sulfonic acids

Weak



Strong

Difficult to separate  
because solvent  
selectivity is too low

# Nonpolar Bonded Phases

- Normal-Phase Chromatography
  - low-polarity organic compounds using non-aqueous solvents (strong retention of polar compounds)
- Reversed-Phase Chromatography
  - water soluble compounds using aqueous mobile phases
  - acids and bases after ion suppression or ion-pair formation
  - Separations employing selective complexing agents in the mobile phase

# Polar Bonded Phases

## Normal-Phase Chromatography

- CN** Behaves like a deactivated silica gel with unreacted silanol groups as the dominant active sites. Dipole-type interactions important
- Amino** Retention dominated by hydrogen-bonding interactions
- DIOL** Stronger hydrogen bond acid and weaker hydrogen bond base than **Amino**. Weaker retention of dipole-type compounds than **CN**.

# Polar Bonded Phases

## Reversed-Phase Chromatography

- CN** Similar retention properties to short-chain alkylsiloxane-bonded layers. Dipole-type interactions are not important.
- Amino** Weak retention except for hydrogen-bonding compounds. Anion exchanger in acidic mobile phases
- DIOL** Stronger hydrogen bond acid and weaker hydrogen bond base than **Amino**

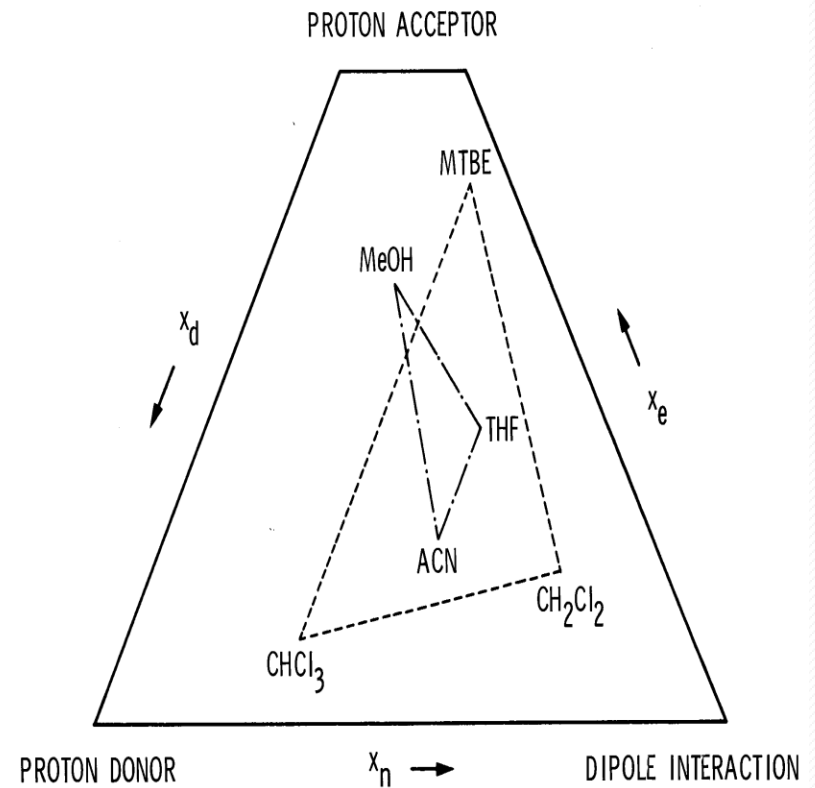
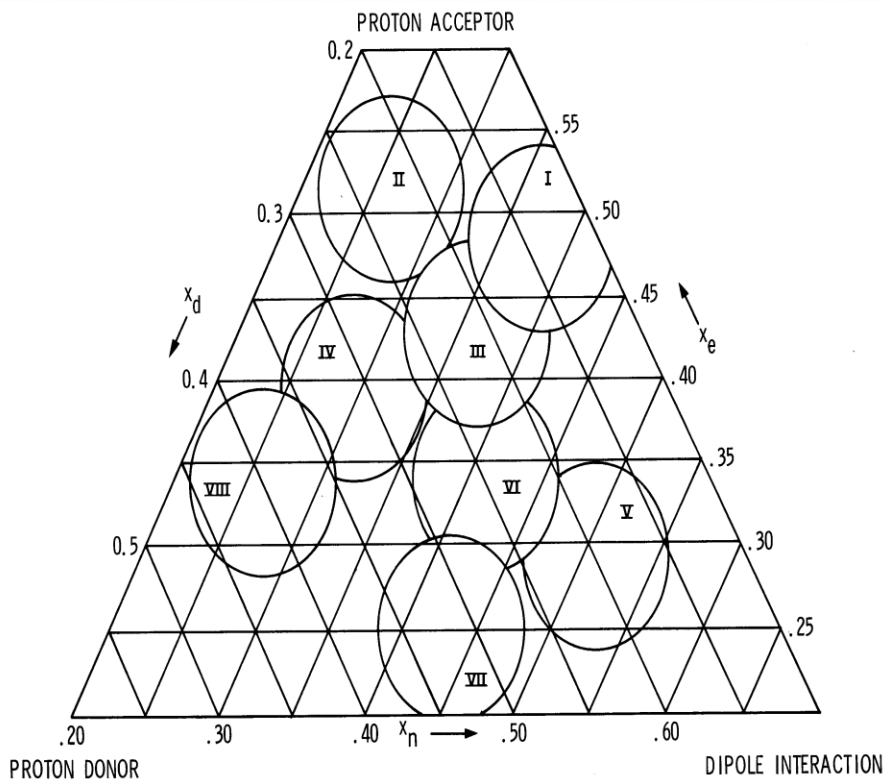
# Impregnated Layers

- Silver ion
- Boric acid
- Caffeine
- EDTA
- Separation of compounds that differ in the number, configuration or position of double bonds
- Separation of compounds with vicinal hydrogen-bonding functional groups
- Separation of polycyclic aromatic hydrocarbons by ring number
- Competes with analytes for formation of metal-analyte complexes

# Solvent Selection

- Solvent strength
  - Estimate of the solvents capability to cause migration in a chromatographic system
  - Depends on the identity of the stationary phase
    - This is both a system and a solvent property
- Solvent selectivity
  - Estimate of the relative ability of the solvent to participate in individual intermolecular interactions
  - Solvents can have similar strength and different selectivity
    - Controls band spacing

# Snyder's Selectivity Triangle





# Prototypical Solutes

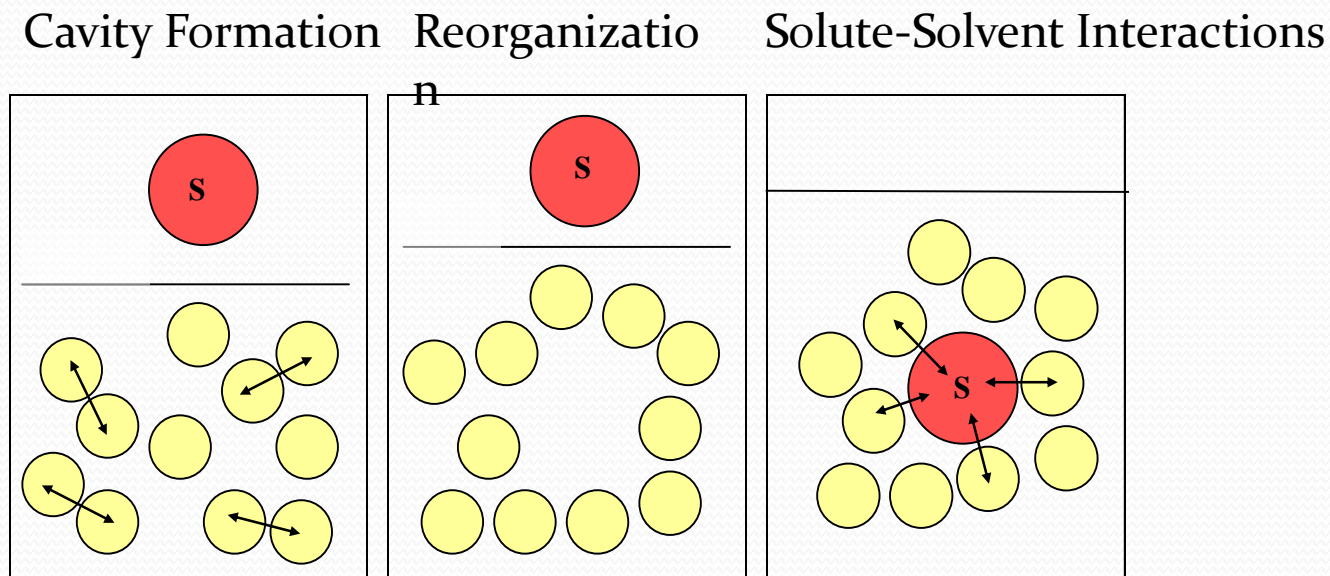
**Polar solutes with a single dominant intermolecular interaction are virtually unknown**

All solutes that are hydrogen bonding are simultaneously dipolar

Ethanol	Nitromethane	Dioxane
$S = 0.42$	$S = 0.95$	$S = 0.75$
$A = 0.37$	$A = 0.06$	$A = 0$
$B = 0.38$	$B = 0.31$	$B = 0.64$

# Solvation Parameter Model

- Parameterization of cavity model of solvation



- Mass transfer between condensed phases

$$\log SP = c + eE + sS + aA + bB + vV$$

SP = free energy related property such as  $k$ ,  $K$ , or  $(1 - R_F / R_F)$

# Solvation Parameter Model

**Contains a term to accommodate cavity formation**  
(differences in cohesive energy of solvents)

**Assigns general properties to solutes based on their capability for simultaneous multiple interactions**

- Dispersion
- Dipole-type (orientation and induction)
- Hydrogen bonding (donor and acceptor properties)

# Solvation Parameter Model

System constants relating to properties of the solvent

$$SP = c + e.E + a.A + b.B + s.S + l.L$$

Descriptors relating to solute properties

The diagram shows the equation  $SP = c + e.E + a.A + b.B + s.S + l.L$ . Above the equation, the text 'System constants relating to properties of the solvent' is written in red. Six red arrows point downwards from this text to the constants  $c$ ,  $e$ ,  $a$ ,  $b$ ,  $s$ , and  $l$  in the equation. Below the equation, the text 'Descriptors relating to solute properties' is written in blue. Six blue arrows point upwards from this text to the descriptors  $E$ ,  $A$ ,  $B$ ,  $S$ , and  $L$  in the equation.

$SP =$  free energy related property

# Solute descriptors

- $V$  is McGowan's Characteristic Volume
- $E$  is the excess molar refraction
- $S$  is the solute dipolarity/polarizability
- $A$  is the effective solute hydrogen-bond acidity
- $B$  is the effective solute hydrogen-bond basicity
- $L$  is the gas-liquid partition coefficient at 25°C with hexadecane as a solvent

# Solvation Parameter Model

$$R_M = c + eE + sS + aA + bB + vV$$

System Constant	Solute Descriptor	Free Energy Contribution
<i>v</i>	V	Ease of cavity formation Residual dispersion interactions
<i>e</i>	E	Electron lone pair interactions
<i>s</i>	S	Dipole-type interactions
<i>a</i>	A	Solvent hydrogen bond base-solute hydrogen-bond acid interactions
<i>b</i>	B	Solvent hydrogen bond acid-solute hydrogen bond base interactions

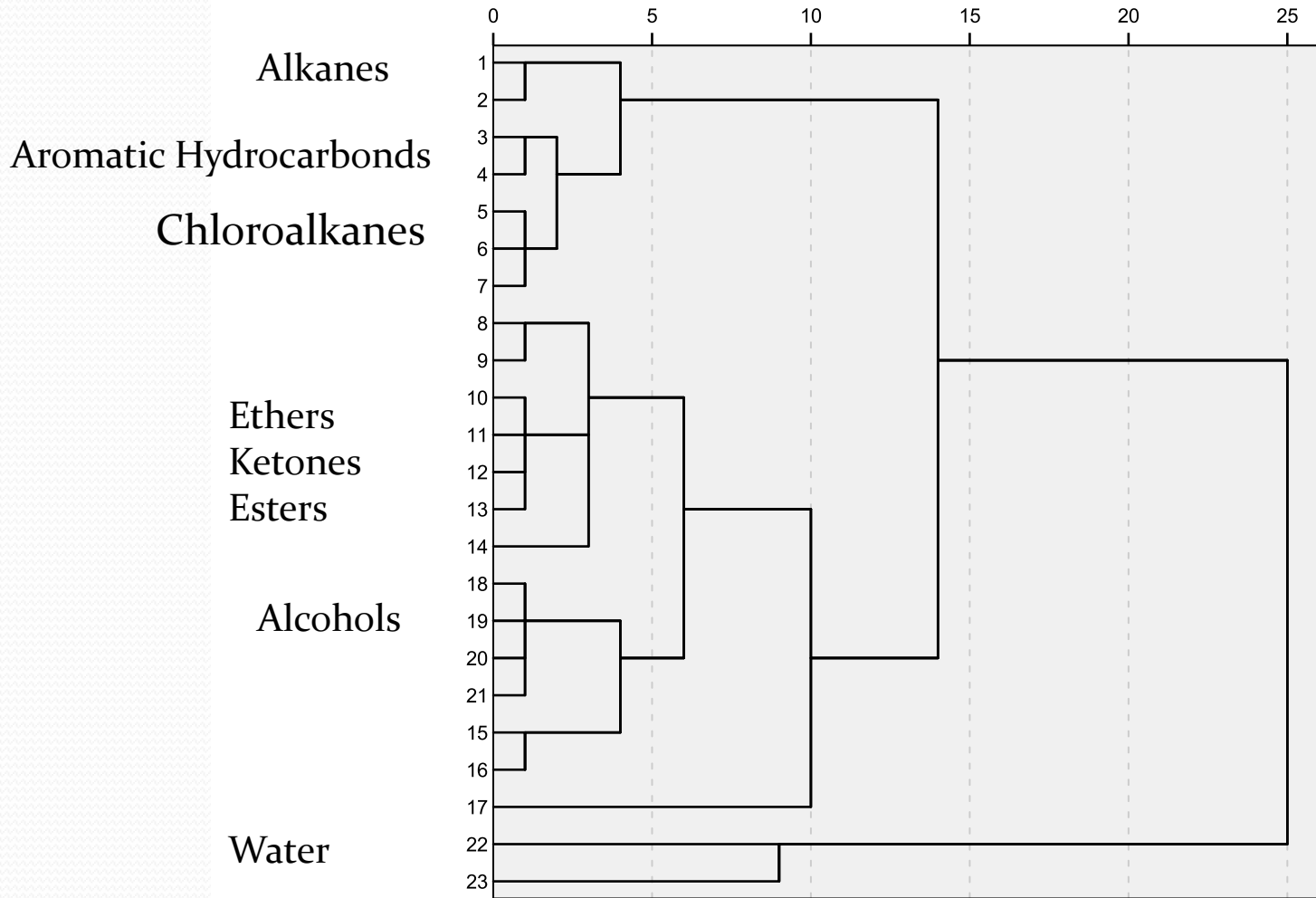
# Solvent Properties

**Transfer of solutes from the gas phase to a solvent is defined by 5 system constants**

- The system constants are independent of solute identity
- System constants are calculated from the experimental properties of a number of varied compounds
- Data requirements established by statistical parameters

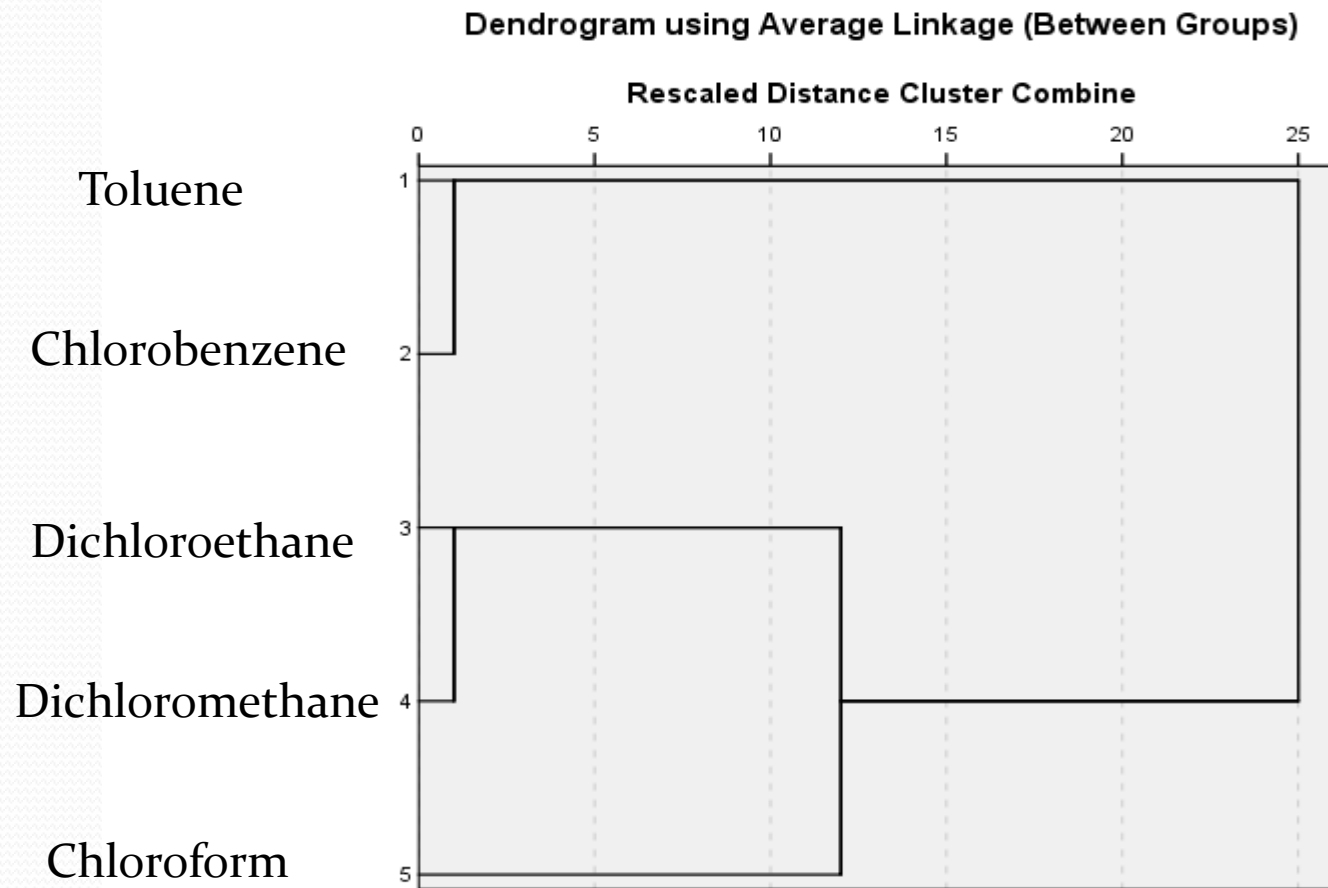
# Dendrogram using Average Linkage (Between Groups)

Rescaled Distance Cluster Combine





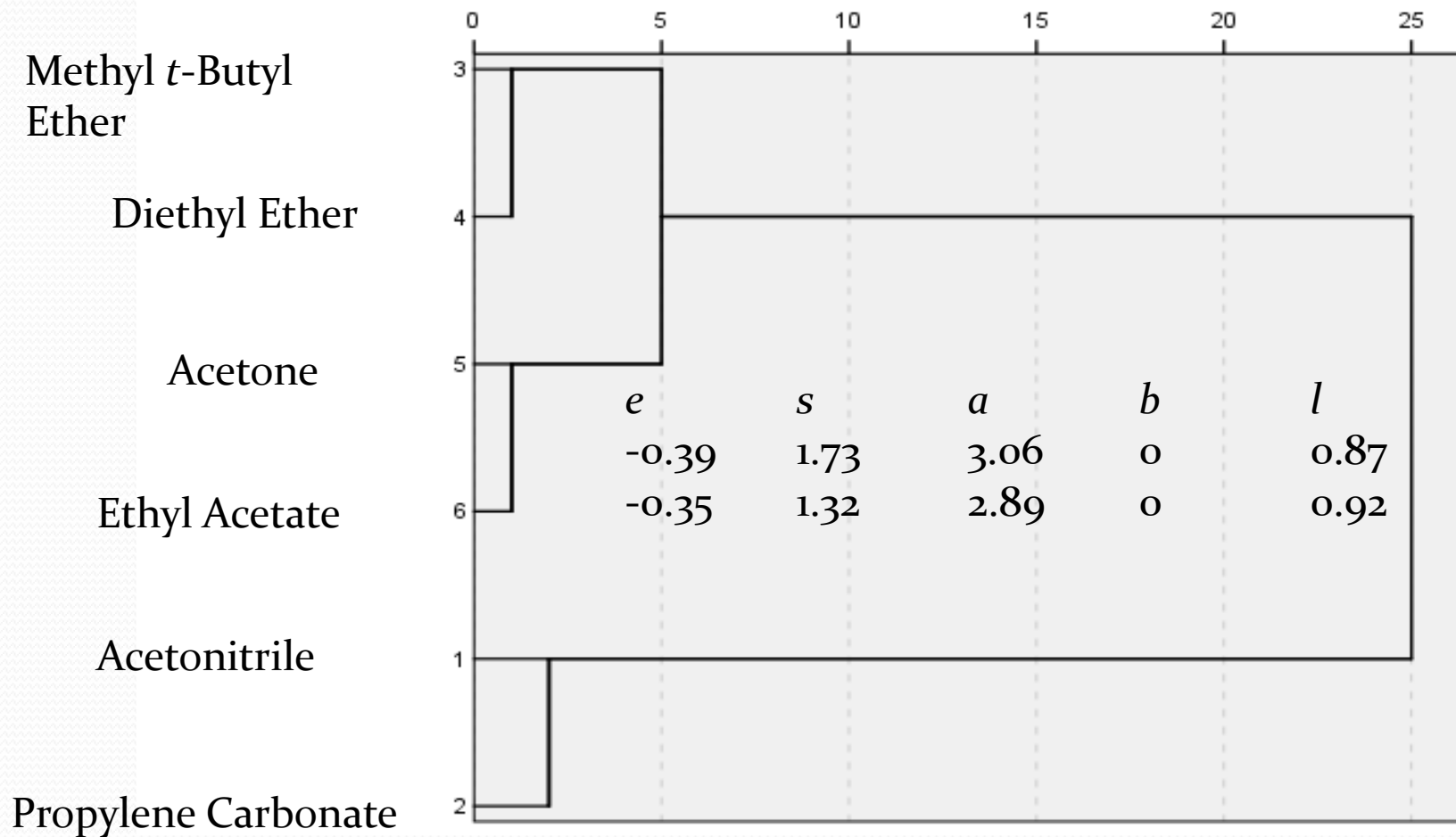
# Group 2



# Group 3 Ethers, Esters and Ketones

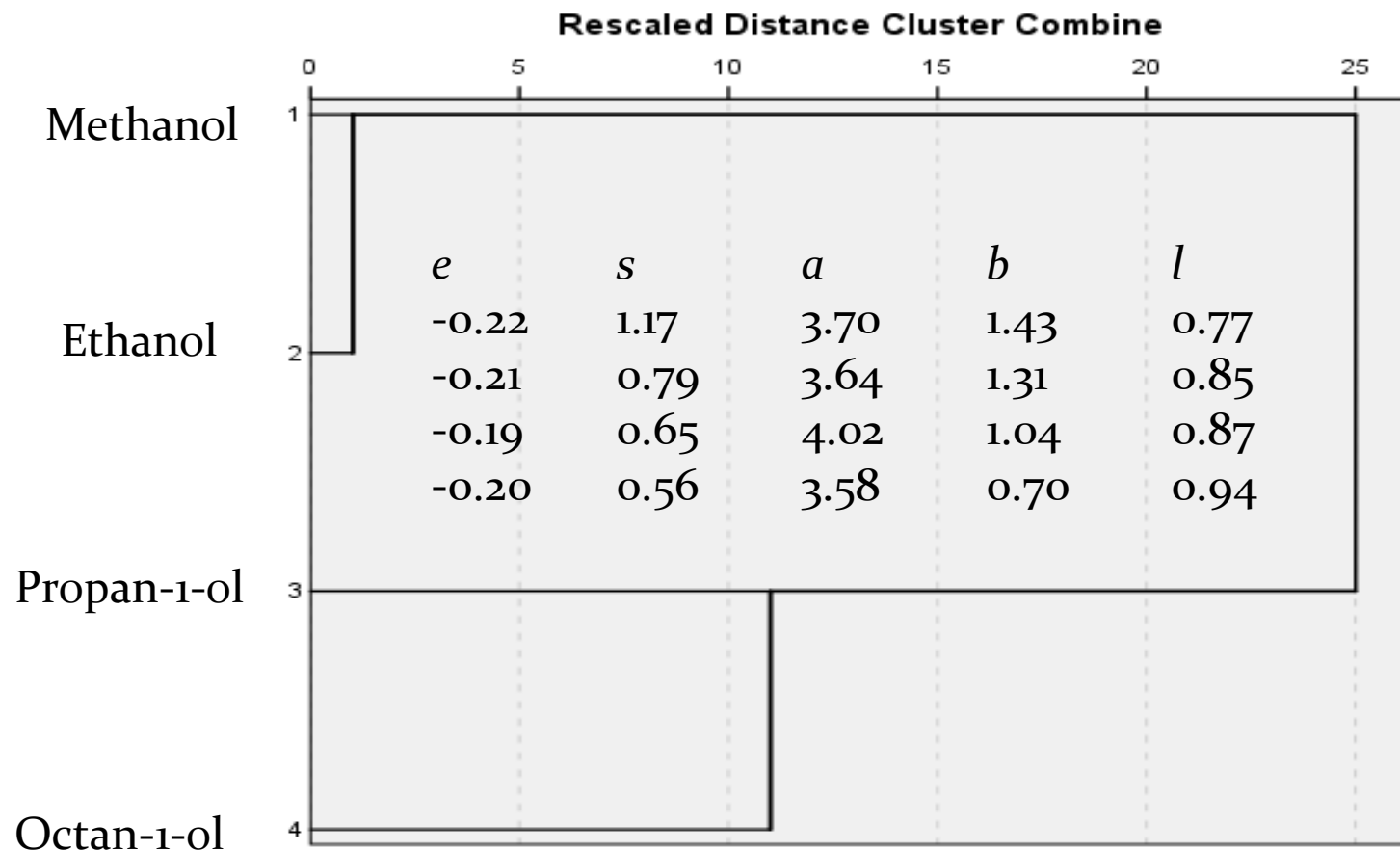
Dendrogram using Average Linkage (Between Groups)

Rescaled Distance Cluster Combine



# Group 4 Alcohols

Dendrogram using Average Linkage (Between Groups)



# Solvent selection for method development in thin-layer chromatography

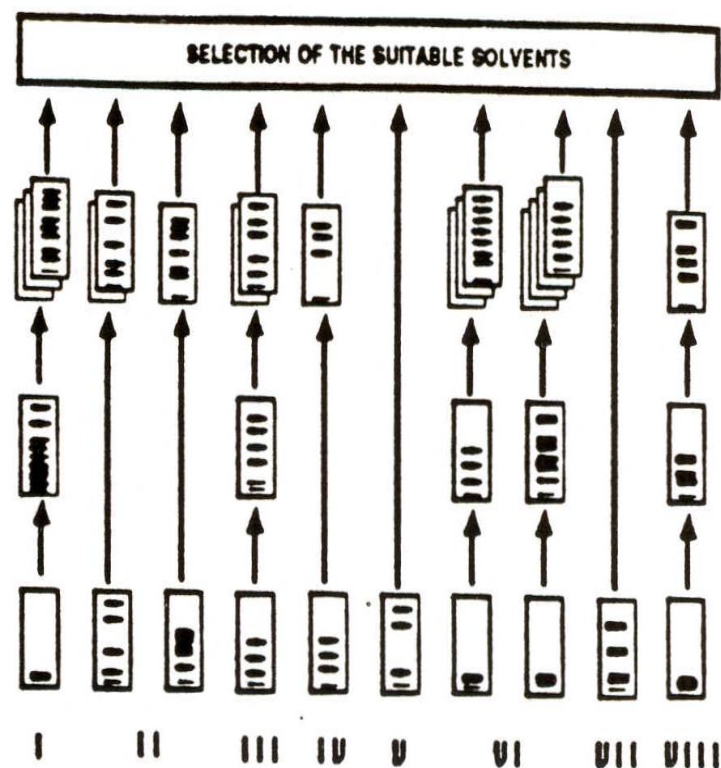
- n-Heptane
- Toluene
- Dichloromethane
- Chloroform
- Methyl *t*-Butyl Ether
- Acetone
- Acetonitrile
- Methanol
- Propan-1-ol
- Formamide
- Dimethylformamide
- Trifluoroethanol
- Water

# PRISMA MODEL

## Identify suitable solvents

Develop TLC plate in 10 select solvents in unsaturated development chambers. Adjust solvent strength as required by dilution with hexane or addition of acetic acid or water so that the substance zones are distributed in  $R_F$  range 0.2-0.8.

Perform trails in parallel to maximize use of time. Solvents other than the selected solvents evaluated at this point.



# Normal or Reversed Phase

<b>Stationary phase</b>	<b>Cyanopropylsiloxane-Bonded Silica</b>		<b>Silica</b>
<b>Mobile phase</b>	<b>Water</b>	<b>Hexane</b>	<b>Hexane</b>
	<b>(1% v/v methanol)</b>		
<i>v</i>	2.06	-0.61	-0.83
<i>e</i>	0.53	0	0
<i>s</i>	0	0.95	1.06
<i>a</i>	-0.51	1.86	2.23
<i>b</i>	-1.45	1.15	1.56

# Normal or Reversed Phase

- The high cohesion and hydrogen-bond acidity of water dictates the separation characteristics in reversed-phase chromatography
- The competition between the sample and mobile phase for polar interactions with the stationary phase dictates separation characteristics in normal-phase chromatography

# Strength Adjusting Solvent

- Normal-Phase Chromatography
  - Weak and Moderately Polar Compounds
    - n-Heptane
  - Polar Compounds
    - Strongest solvent that fails to migrate sample
    - Facilitates incorporation of solvents immiscible with n-Heptane
- Reversed-Phase Chromatography
  - Always water



# Relative retention (Selectivity)

$$R_M = c - n \log N_B$$

$n$  = the number of localizing groups in the sample

- rarely a whole number

$N_B$  = mole fraction of strong solvent in a binary mobile phase

**Solvent-strength selectivity:** Changes in selectivity for compounds with different values of  $n$  as the concentration of polar solvent is increased.

**Solvent-type selectivity:** Arises from differences in the localization of sample and mobile phase components on the adsorbent surface.

- Basic and non-basic solvents exhibit different selectivity for hydrogen-bond acids due to sample-solvent interactions in the interphase region

# Localization

- Site-specific interactions of both sample and mobile phase components with the energetically heterogeneous inorganic oxide surfaces results in localization.
  - Localization is the tendency of an adsorbing molecule to become preferentially non-covalently attached to high energy sites on the adsorbent surface
  - Important for polar molecules, particularly those capable of hydrogen bonding to surface adsorption sites.

# Expanded Competition Model

- The simple competition model must be modified to handle localizing compounds
  - Restricted-access delocalization of solvent molecules
  - Site-specific delocalization of the sample.

$$\Delta R_M = m\Lambda$$

$m$  = mobile phase property that increases with its localization

$\Lambda$  = sample property that increases with its localization

- Modification of the solute's cross-sectional area

# Solvent Strength Parameter $\varepsilon^\circ$

- Solvent strength of a pure solvent can be defined by  $\varepsilon^\circ$  for any adsorbent
- Free energy of adsorption of the solvent per unit surface area with pentane assigned as the zero reference
- Organization of solvents in ascending order of  $\varepsilon^\circ$  is known as an eluotropic series

# Inorganic Oxides

- Solvent strength parameter for silica gel

$$\varepsilon^{\circ} = -0.264V + 0.199S + 0.384A + 0.355B + 0.272$$

Can be used to estimate  $\varepsilon^{\circ}$  values to about 0.04 units for solvents lacking experimental values

# Inorganic Oxides

- Solvent strength parameter for alumina

$$\varepsilon^{\circ} = -0.226V + 0.359S + 0.938A + 0.475B + 0.230$$

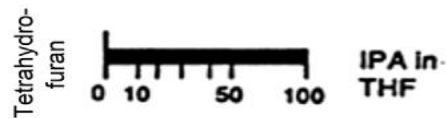
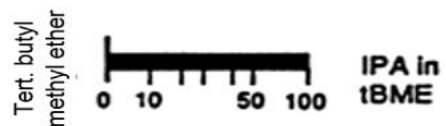
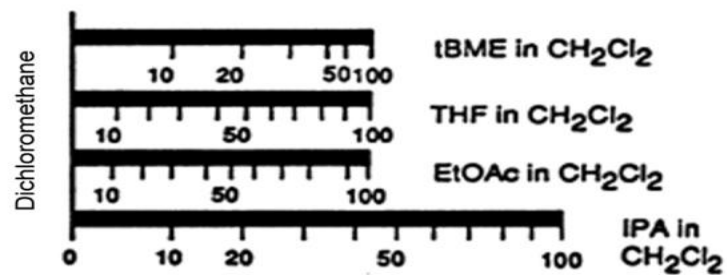
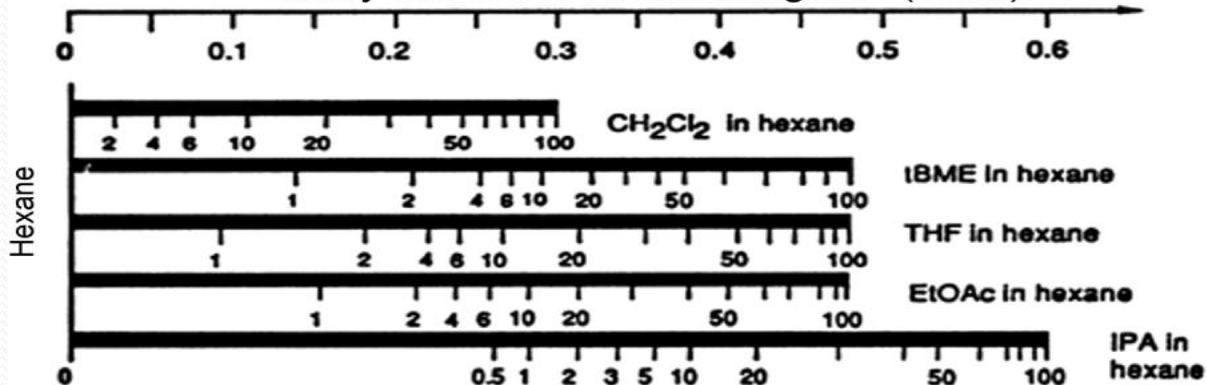
- Significantly more hydrogen-bond basic and dipolar/polarizable than silica gel
- Less hydrogen-bond acidic than silica gel

# Eluotropic series for silica gel

<u>Solvent</u>	<u><math>\epsilon^\circ</math></u>	<u>Solvent</u>	<u><math>\epsilon^\circ</math></u>
n-Heptane	-0.02	Formamide	0.55
Toluene	0.22	Propan-1-ol	0.60
Chloroform	0.26	Trifluoroethanol	0.62
Methyl t-butyl ether	0.29	Methanol	0.70
Dichloromethane	0.30	Water	0.72
Acetonitrile	0.52		
Acetone	0.53		
Dimethylformamide	0.51		

each  $\text{CH}_2 = -0.05$

### Binary mixture solvent strength $\epsilon^\circ$ (silica)





# Limitation of Models for Retention on Inorganic Oxides

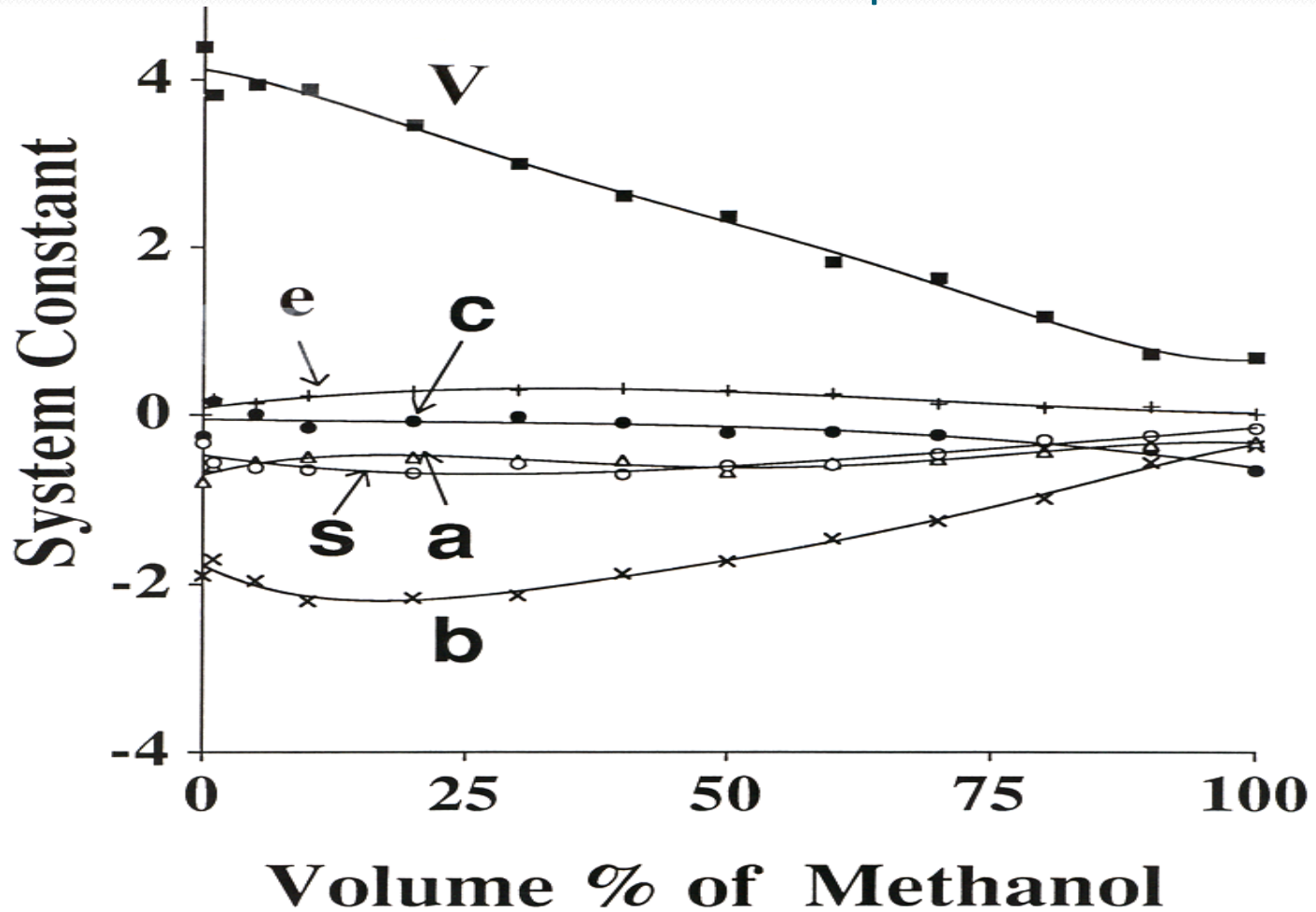
- Models fail to separate independent solvent and solute interactions with the solvated adsorbent ( $R_M$  is a **composite parameter**)
- The simple competition model ignores contributions from solute-solvent interactions in the mobile phase (**mobile phase interactions are important**)
- Active sites on the adsorbent surface have a heterogeneous energy distribution (**site-specific interactions**)
- Steric access to active sites is variable due to their non uniform distribution (**steric repulsion**)

# Solvents for Reversed-Phase TLC

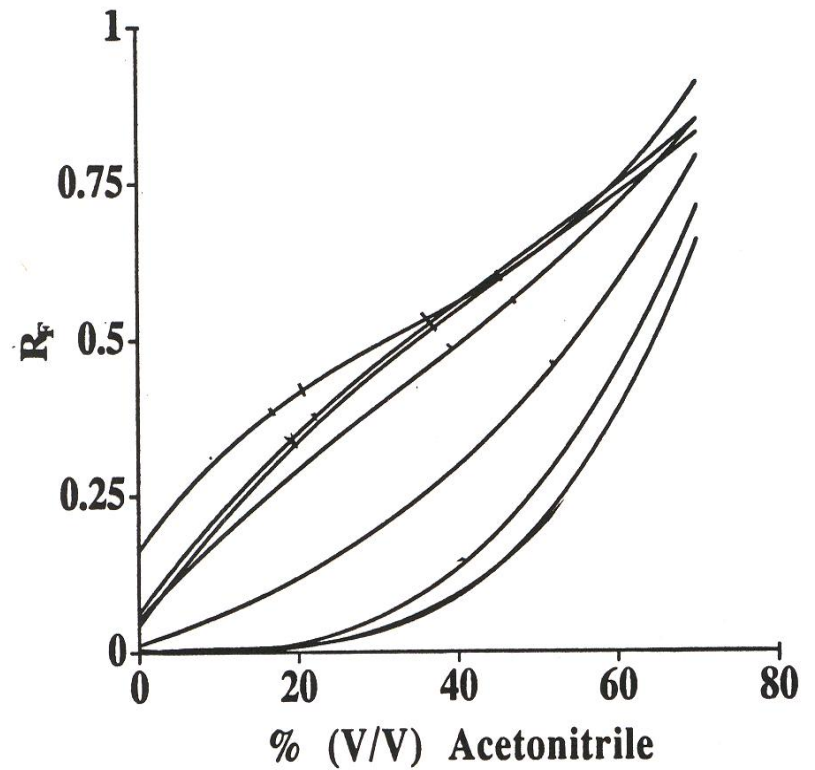
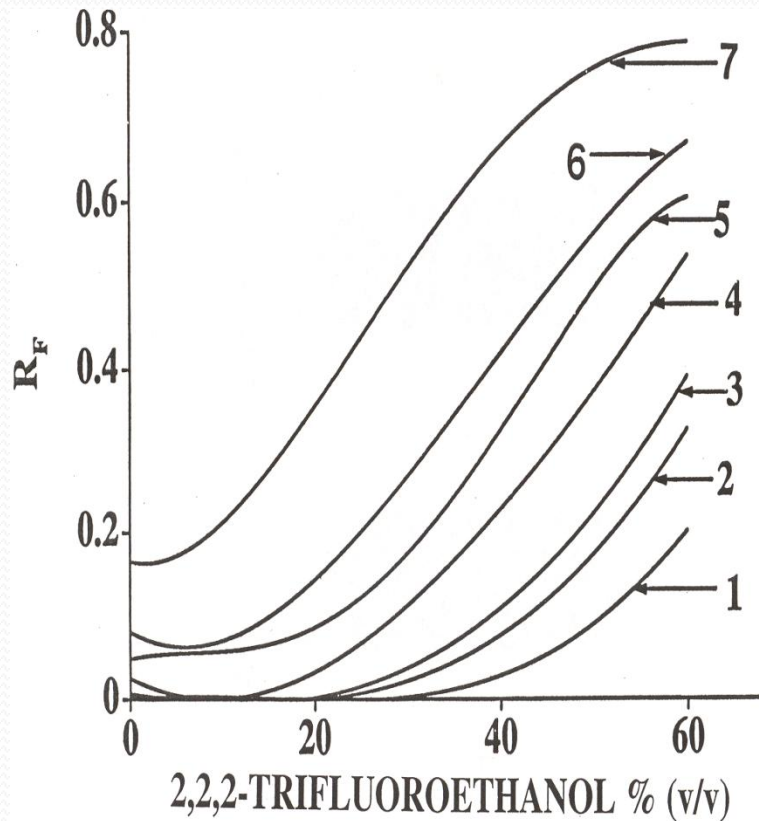
Solvent	Cluster	Classification
Acetonitrile	4	Dipolar and weakly aprotic
Methanol Propanol	5	Amphiprotic
Acetone Tetrahydrofuran	6	Polar and non-hydrogen-bond acidic
Trifluoroethanol <i>N,N</i> -Dimethylformamide Pyridine		Polar and independent

# System Map

silica-based octadecylsiloxane-bonded layer  
Methanol-Water mobile phase



# Solvent Selection for Reversed - Phase Chromatography



# Consequences of solvation of the interphase region on retention

Reversed-Phase Chromatography

Mobile Phase = Methanol-Water (1:9)

## Stationary Phase

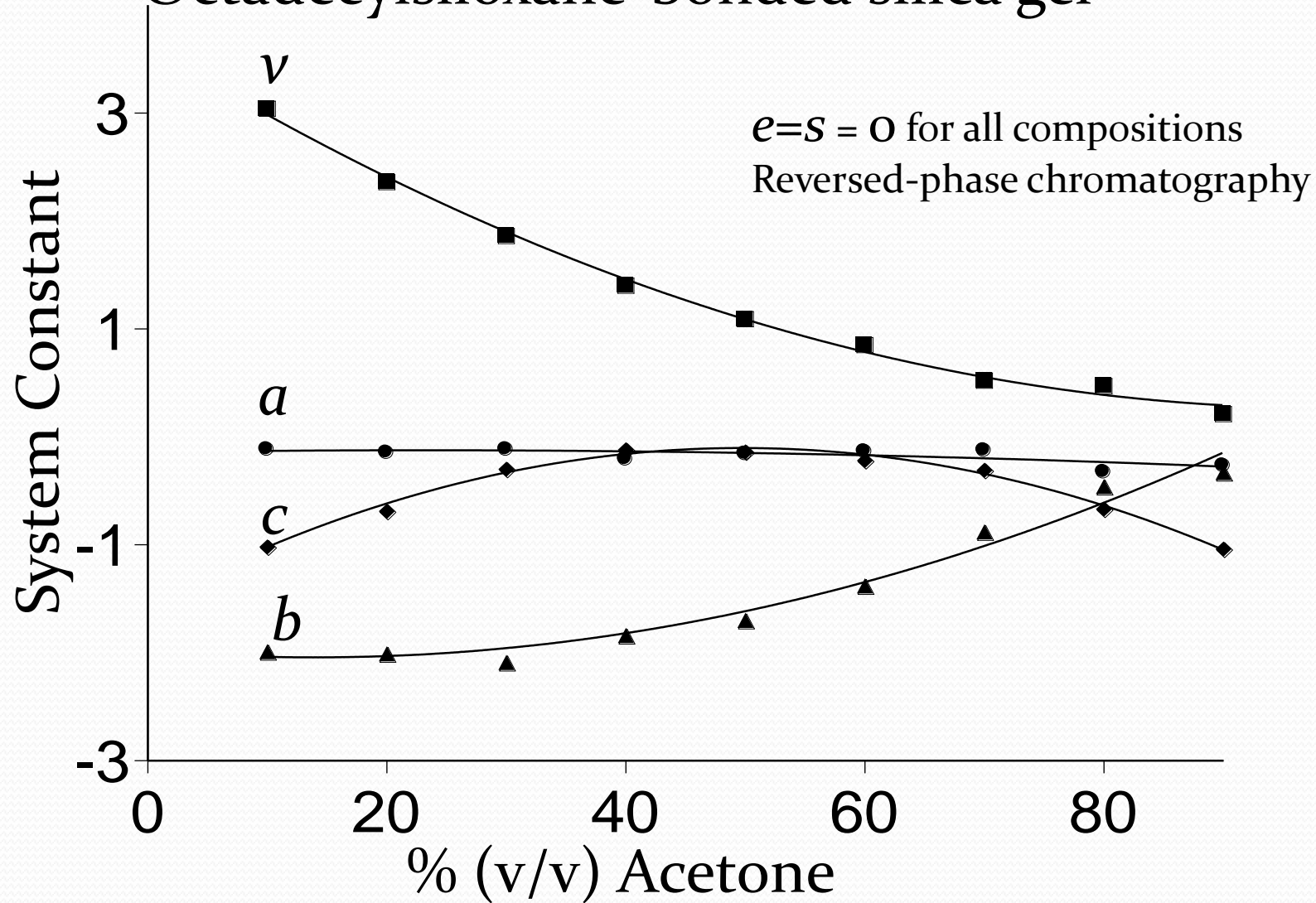
## System constants

		<i>v</i>	<i>e</i>	<i>s</i>	<i>a</i>	<i>b</i>
Octadecylsiloxane	C18	3.64	0.29	-0.58	-0.59	-1.99
3-Aminopropyl	NH <sub>2</sub>	0.38	0.37	0	0	-0.52
3-Cyanopropyl	CN	0.50	0.26	0	-0.17	-0.51
Spacer bonded propanediol	DIOL	0.49	0.89	-0.37	-0.26	-0.50

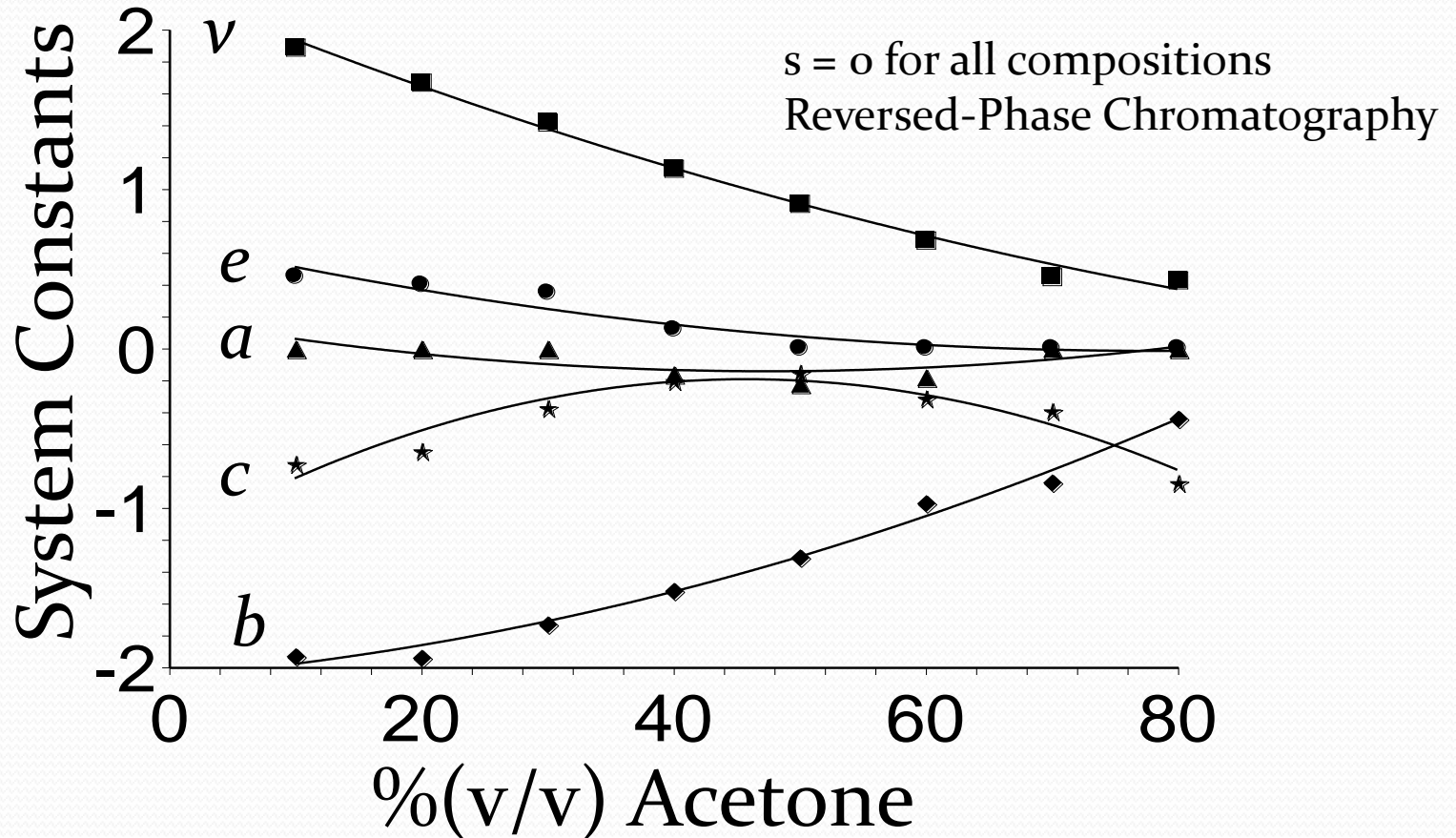
## Polar Chemically Bonded Layers

- Method translation is difficult because retention on C18 layers is much larger than for polar chemically bonded layers
  - Low retention results from higher cohesion of the interphase region and an unfavorable phase ratio (smaller interphase volume)
- More dipolar and hydrogen-bond acidic than C18
  - Hydrogen-bond acidity does not correlate with the identity of the polar group
  - Dipole-type interactions are not significant for retention on CN layers
  - Selectivity differences among NH<sub>2</sub>, CN, and DIOL layers are small compared to the difference with C18

# Octadecylsiloxane-bonded silica gel



# Cyanopropylsiloxane-bonded silica





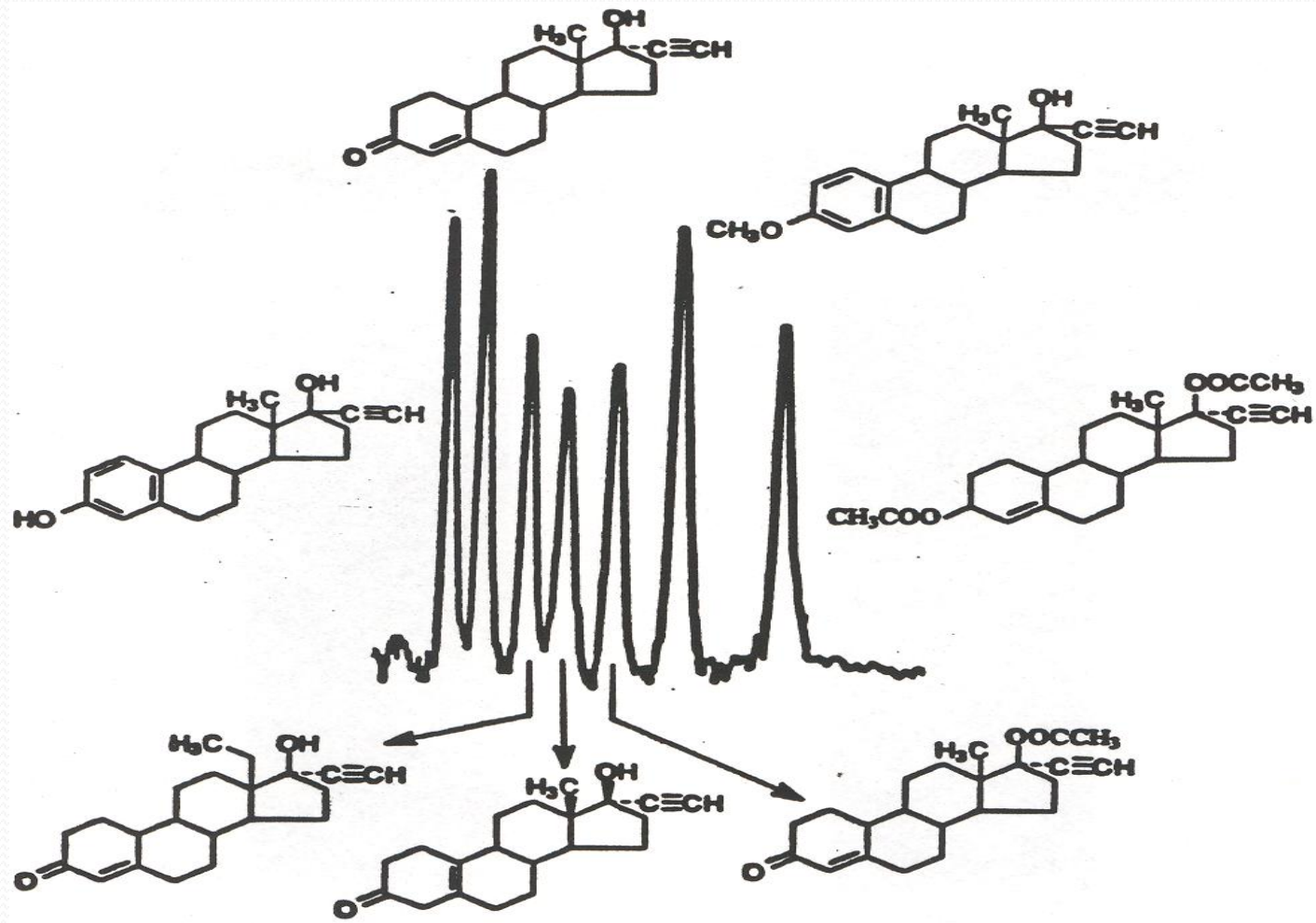
# Limitation of the $R_M$ value

- For inorganic oxide adsorbents the  $R_M$  value is a composite term determined by independent sample and mobile phase interactions with the adsorbent surface.
- For weakly localizing solvents the competition model handles this problem by describing retention in terms of:
  - a solute-independent solvent adsorption term  $\varepsilon^\circ$
  - a solvent-independent solute adsorption term,  $S^\circ$

# Liquid-solid chromatography

- Suitable for non-ionic compounds soluble in organic solvents
- Samples are separated based on their competition with the mobile phase for adsorption on fixed or mobility restrained surface sites on the stationary phase
- Retention depends on the type, number and position of polar functional groups
- Stationary phases
  - Inorganic oxides
  - Polar chemically bonded phases
- Significant difference in steric fitting facilitates the separation of isomers and diastereomers

# Ethenyl Estrogens



# Polar Chemically Bonded Phases

Retention dominated by polar interactions while size generally reduces retention

**CN** Sorbent behave like a deactivated (weak) silica gel with unreacted silanol groups as the dominant active sites

◆ small quantities of moderators (< 1% alkylamines, alcohols, etc) used to optimize retention and peak shapes

**Amino** Complementary to **CN** with the amino group imparting strong hydrogen-bonding properties to the stationary phase

**DIOL** Generally less retentive of dipolar compounds than **CN** and less retentive of hydrogen-bonding compounds than **Amino** stationary phases

# Parameter Space

**The parameter space is that combination of experimental variables and their limiting values that define the search area**

- An acceptable separation must be within the parameter space
- If the parameter space is set artificially large the search will be inefficient
- Include only those variables that have a significant effect on selectivity

# Solvents for Normal-Phase TLC

<b>Solvent</b>	<b>Cluster</b>	<b>Classification</b>
Heptane	1	Apolar
Toluene	2	Apolar aromatic
Dichloromethane	3	Haloalkane
Chloroform		
Acetonitrile	4	Dipolar and weakly aprotic
Methanol	5	Amphiprotic
2-Propanol		
Acetone	6	Polar and non-hydrogen-bond acidic
Methyl <i>t</i> -butyl ether		
Formamide	7	Polar and cohesive
Trifluoroethanol		Polar and independent
<i>N,N</i> -Dimethylformamide		
Dimethyl sulfoxide		
Water		